



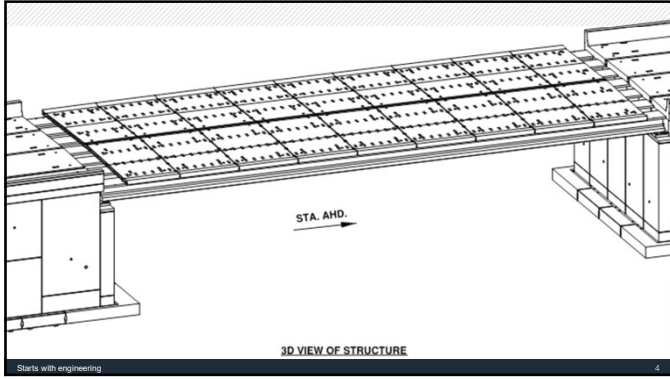
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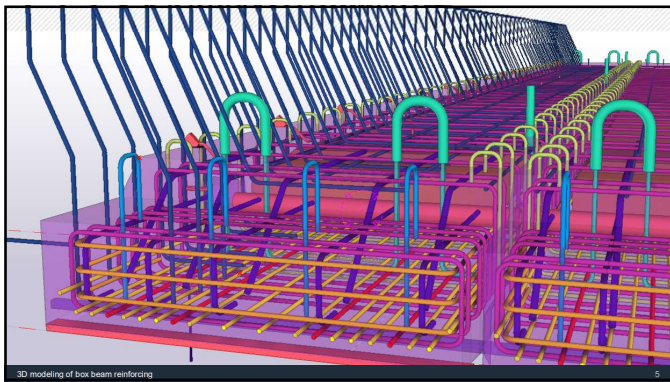
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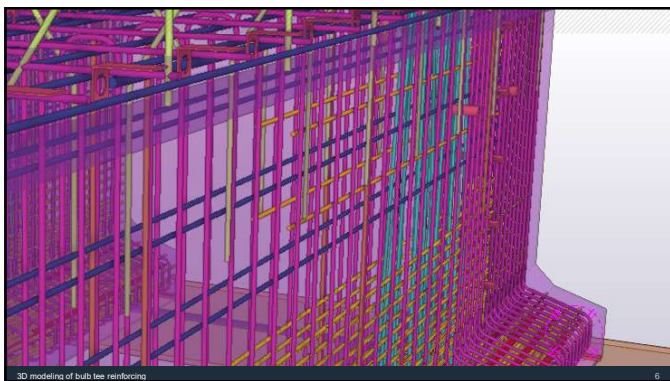
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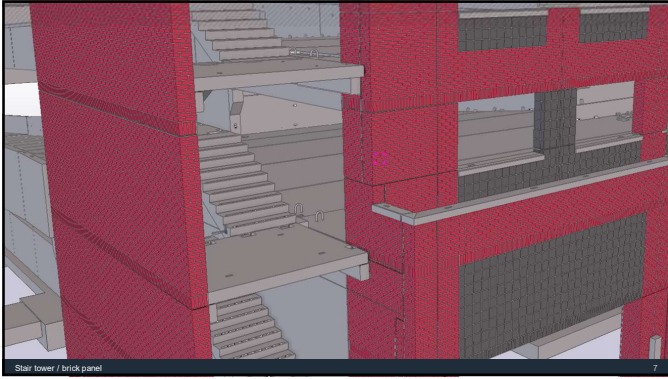
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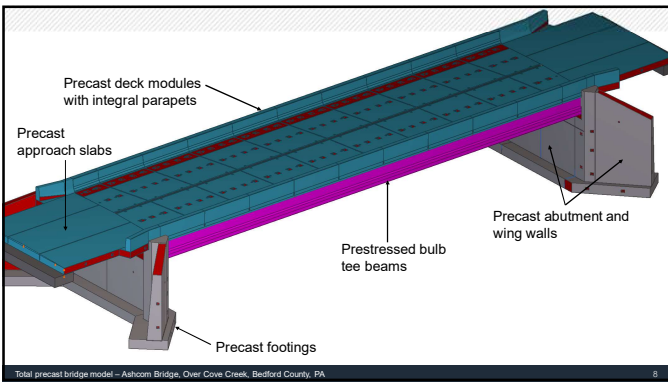
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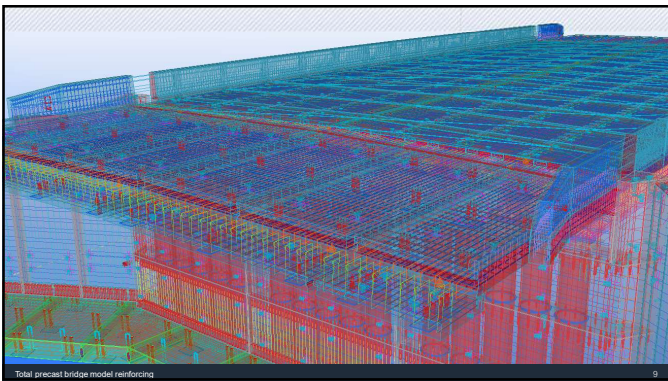
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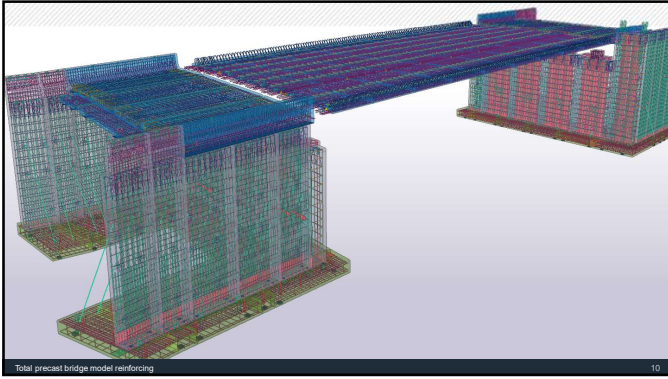
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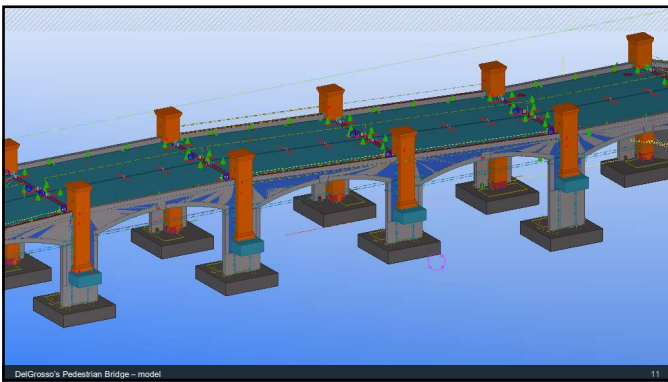
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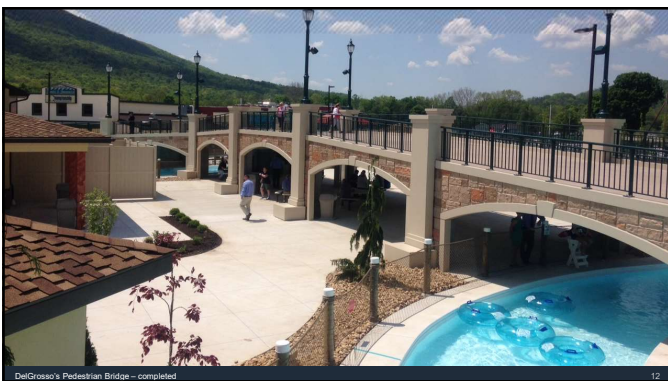
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13

Production Functional Areas

- SAFETY
- Quality Control – PCI Certified
- Production Control
 - Scheduling & Material Acquisition
- Production – Supervisors
 - Shop
 - Plant Production
 - Batch Plant
 - Yard

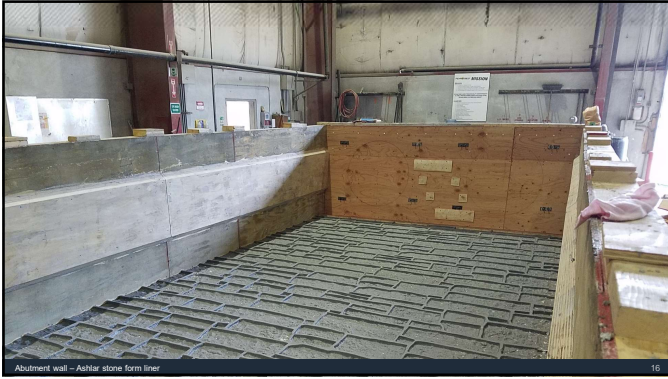


Precast, prestressed bridge element production functional areas 14

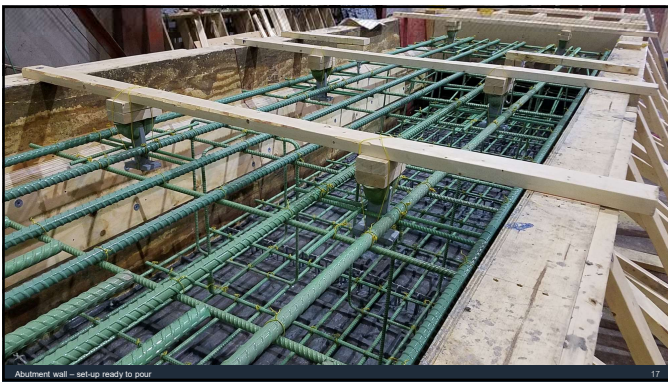
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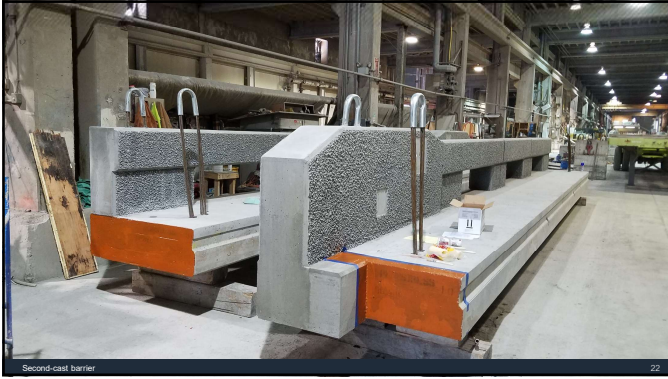
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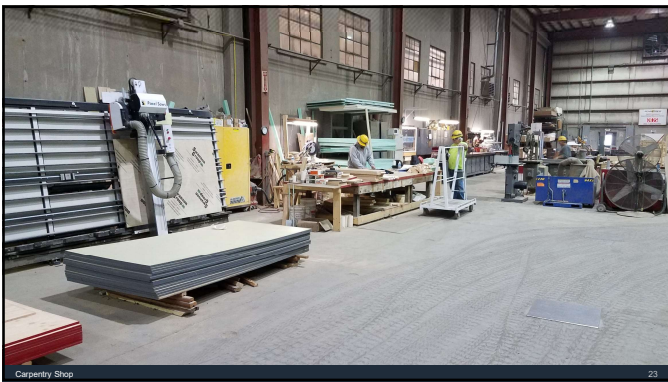
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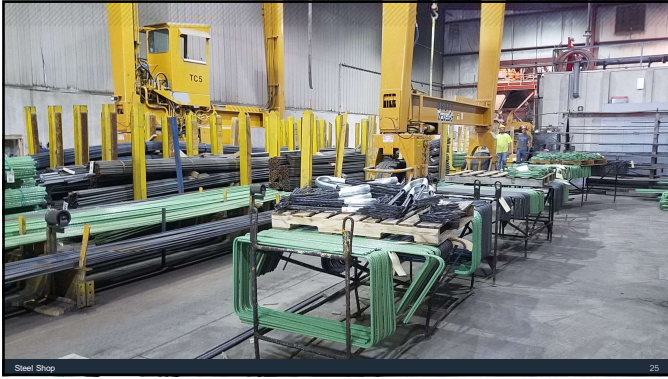
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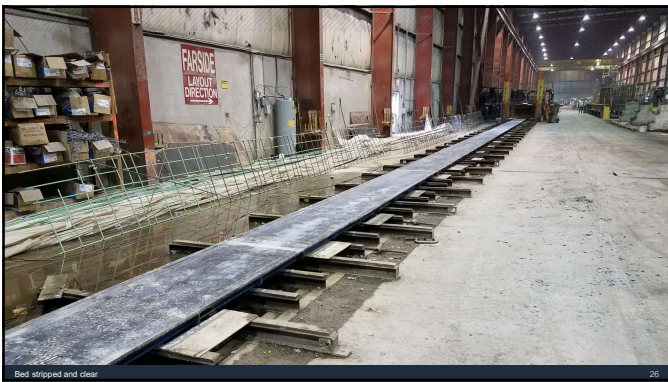
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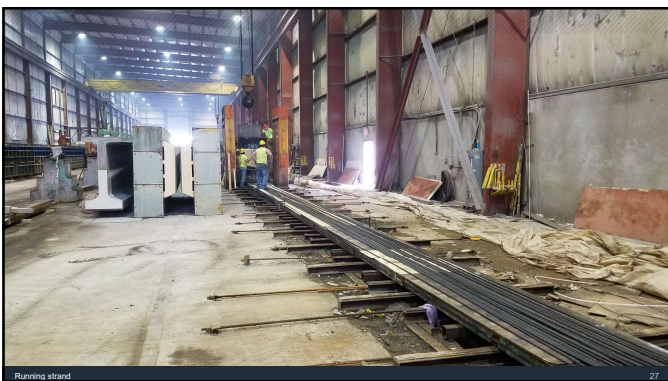
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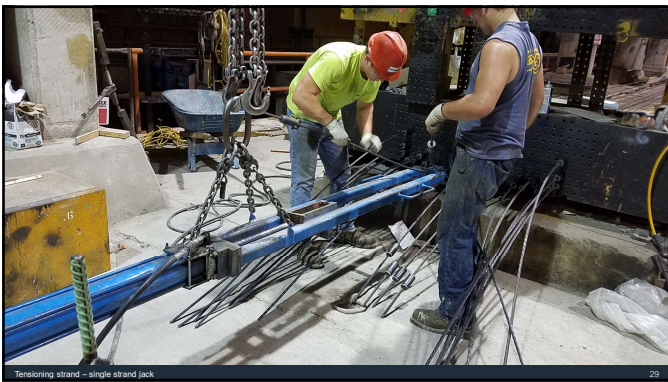
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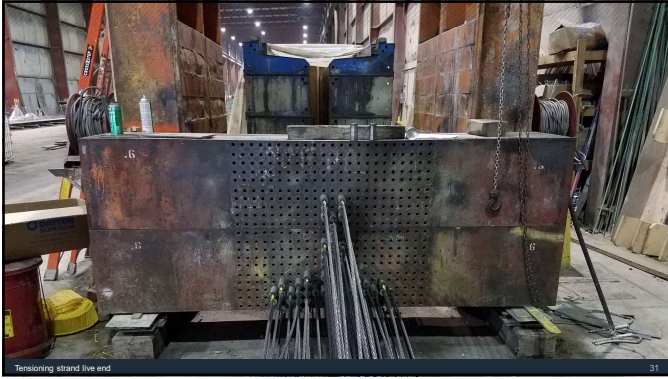
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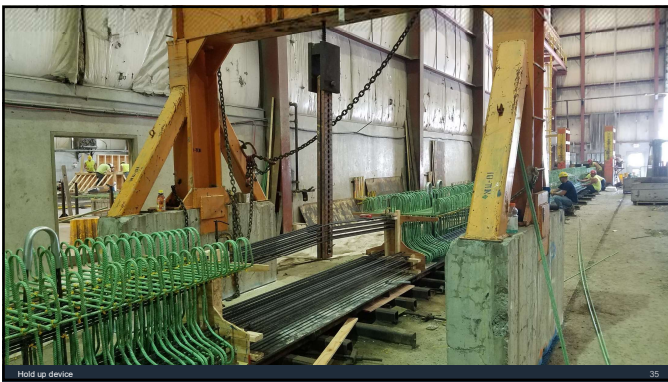
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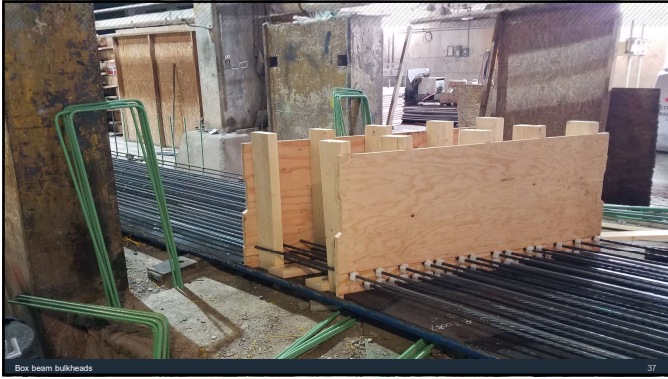
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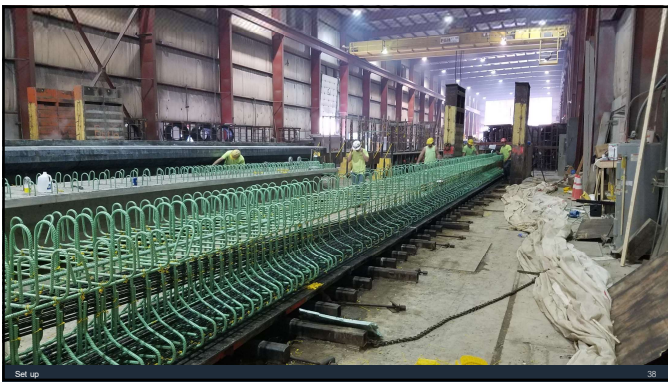
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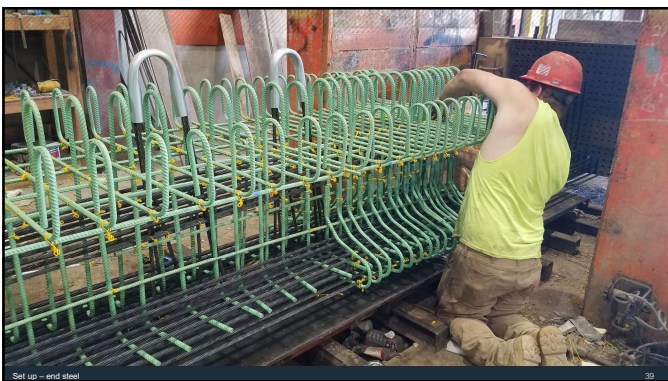
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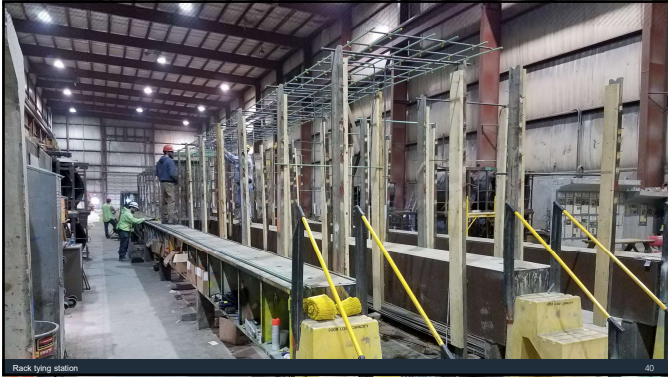
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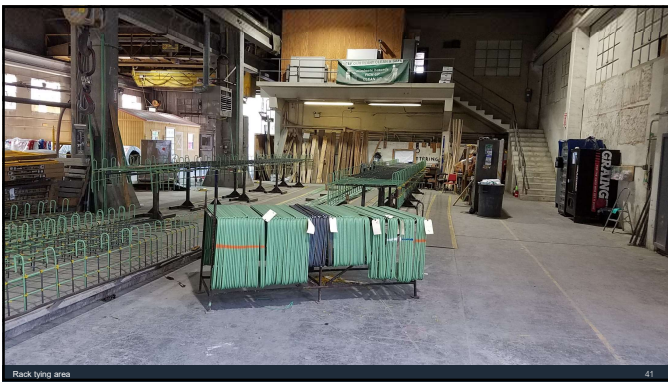
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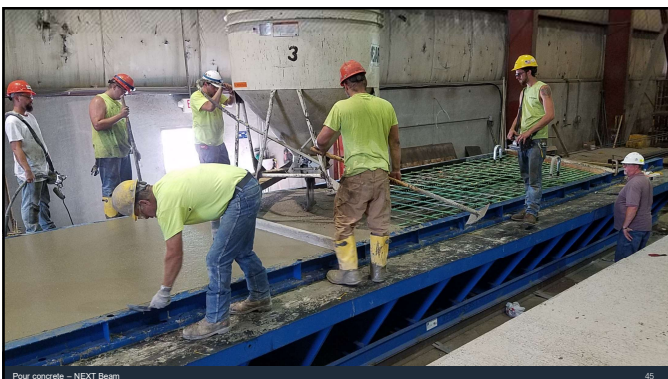
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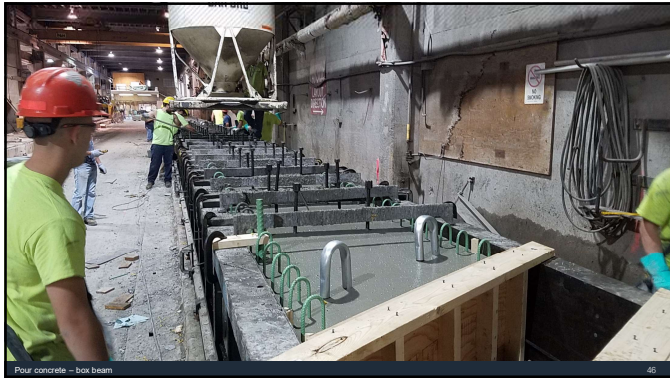
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PENNSTRESS
A DIVISION OF PENNSTATE STEEL, LLC

BEAM TICKET

Job: **B0321** Piece: **BM-1**
PaDOT/Greene/Stahl Sheaffer
Engineering

Description: **Box Beam** Tons: **28.8** Mix: **HF10K** Finish: **Rake**
X-Sect: **24x48** Specified length: **73.45 Ft.** Strands: **34**
Bed: **Bed 1** Pour: **1** Position: **1** Poured: **9/21/17** Released: **9/25/17**
Release Strength: **10,029** psi (6,800 Req'd) Shipping Break: **N/A** (8,000 psi Req'd)
Piece Marking: **B0321-BM-1 P1-B1-1** Proposed Ship Date: **N/A**

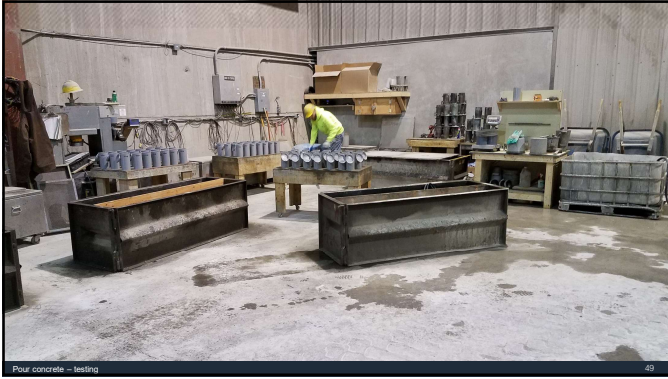
Special Production Issues:

Routine finishing -- Initial each item as it is completed.

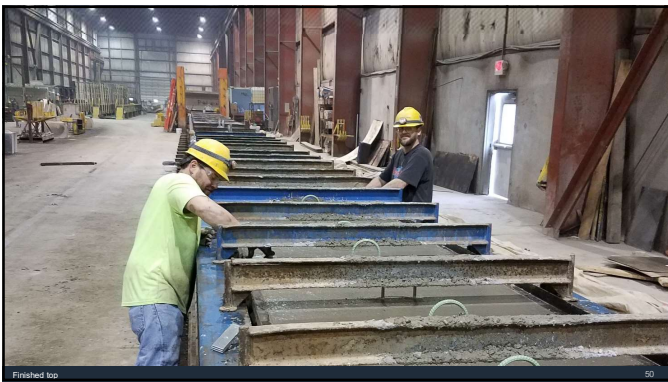
| | |
|--|---|
| <input type="checkbox"/> Burn strands | <input type="checkbox"/> Grind, ___ rub, ___ patch, ___ seal all chamfers |
| <input type="checkbox"/> Patch ends of beam/coat strand. | <input type="checkbox"/> Patch all large bugholes - NS ___ FS ___ |
| <input type="checkbox"/> Clean all grout tubes | <input type="checkbox"/> Check/repair all weld clips per procedure |
| <input type="checkbox"/> Clean all rusty/dirty areas | <input type="checkbox"/> Clean out & grease all inserts |
| <input type="checkbox"/> Paint fascia beam as req'd | <input type="checkbox"/> Rub flange - NS ___ FS ___ |
| <input type="checkbox"/> Touch up all epoxy | <input type="checkbox"/> Clear all ___ void drains |
| | <input type="checkbox"/> Req'd welding completed |

QC beam ticket 48

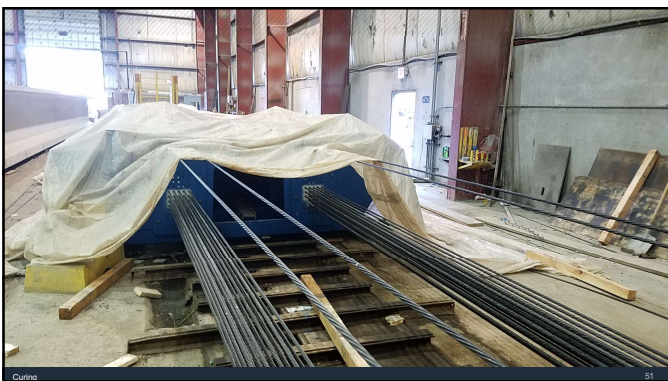
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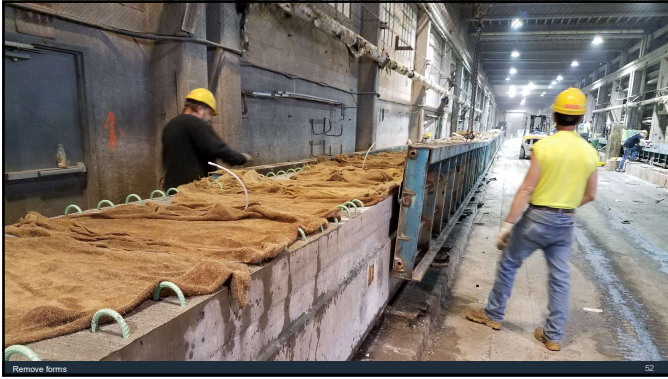
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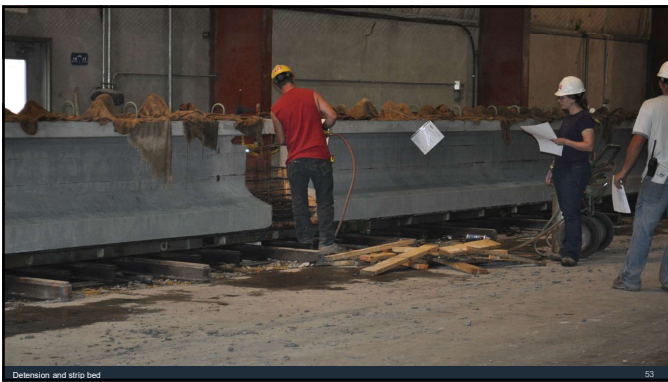
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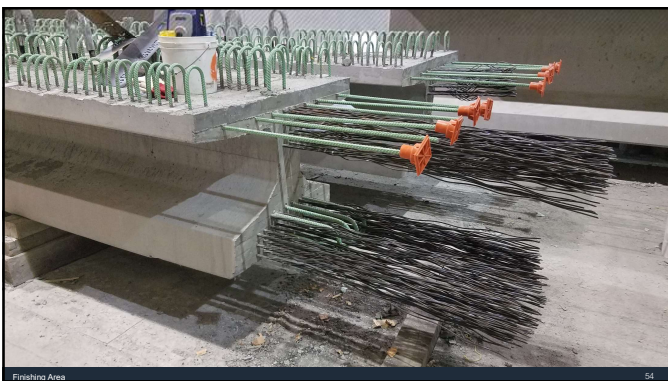
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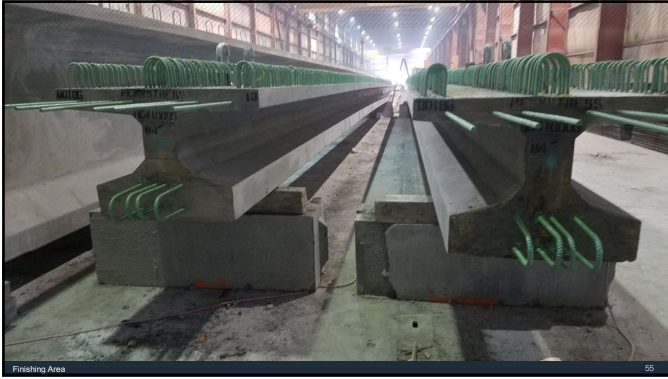
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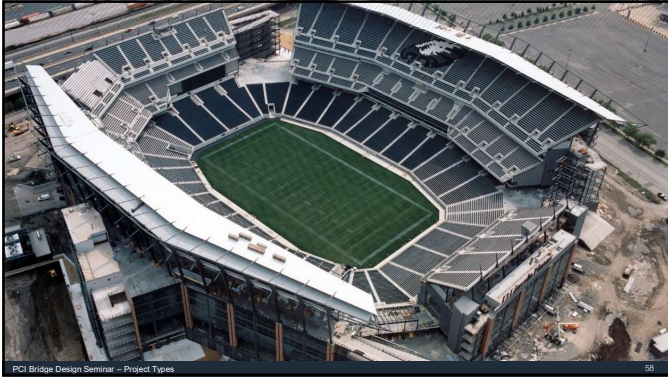
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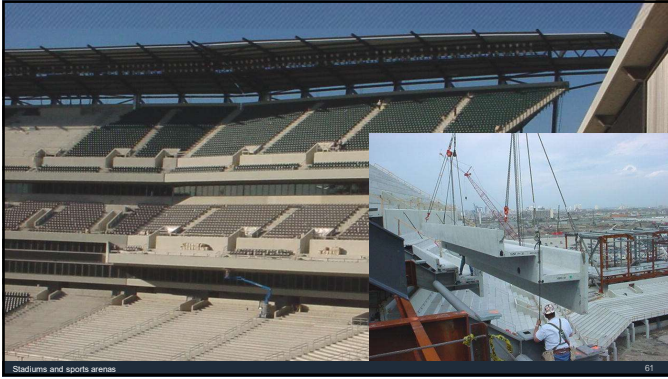
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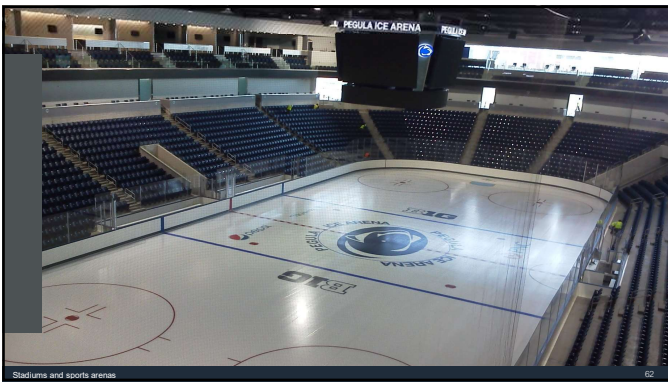
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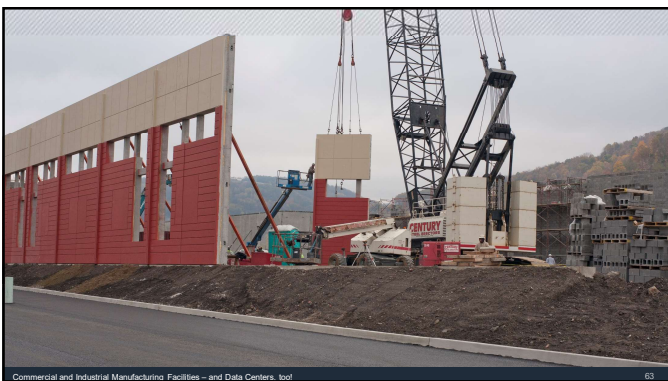
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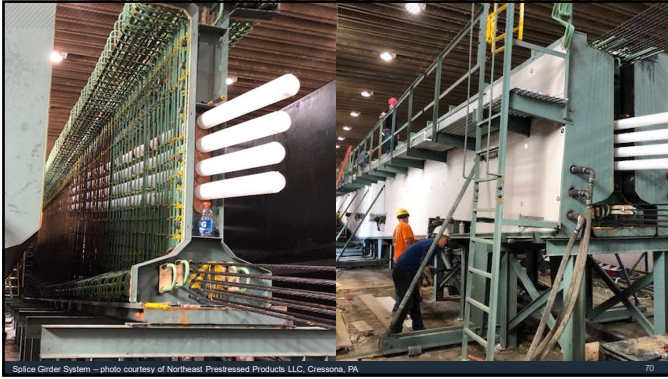
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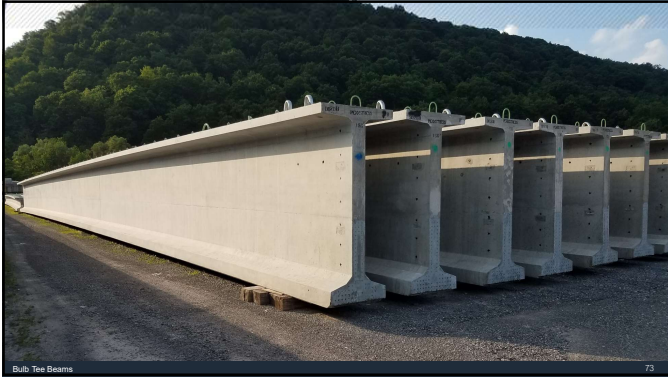
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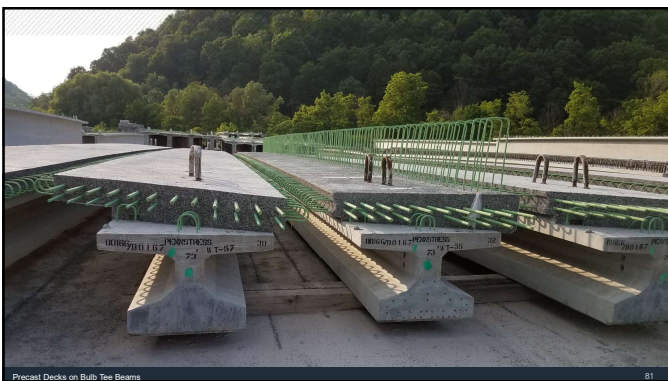
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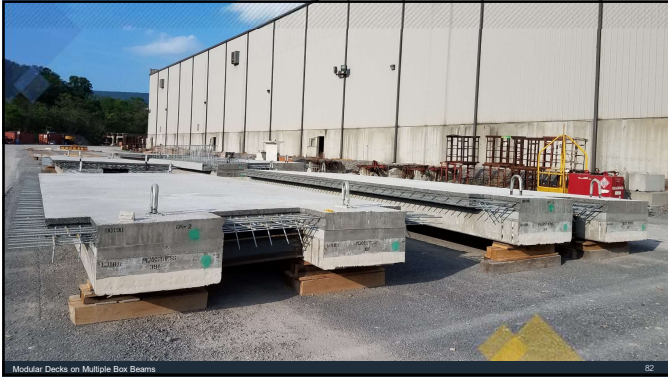
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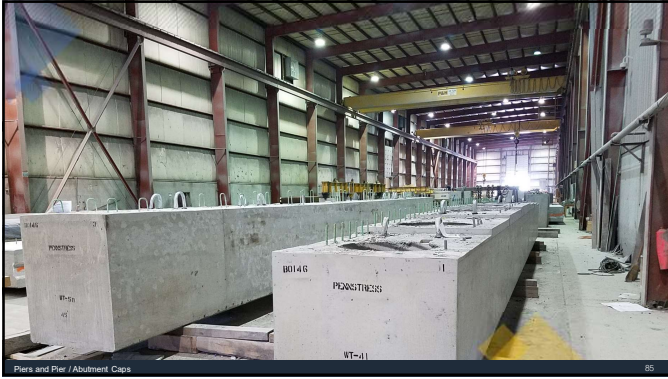
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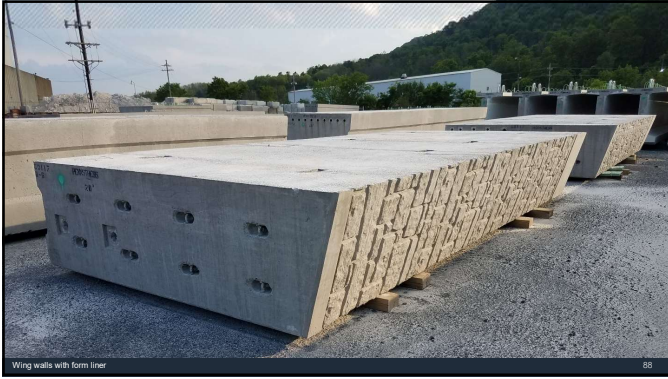
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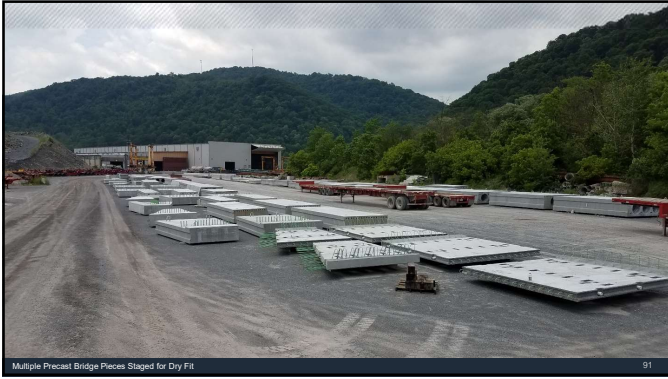
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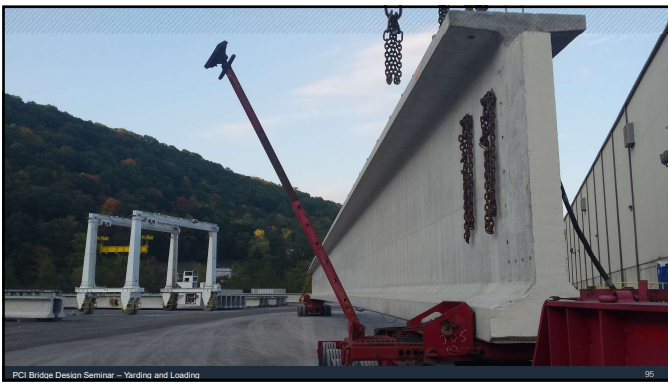
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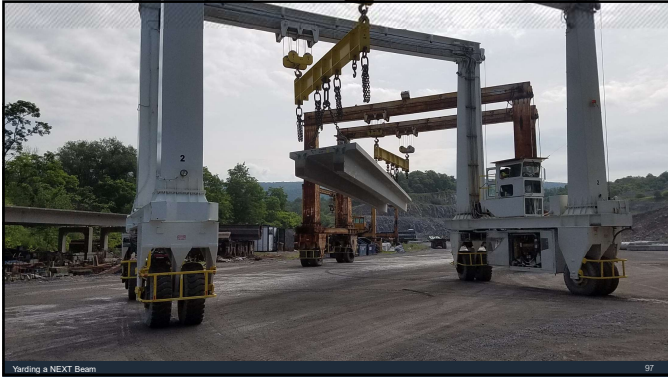
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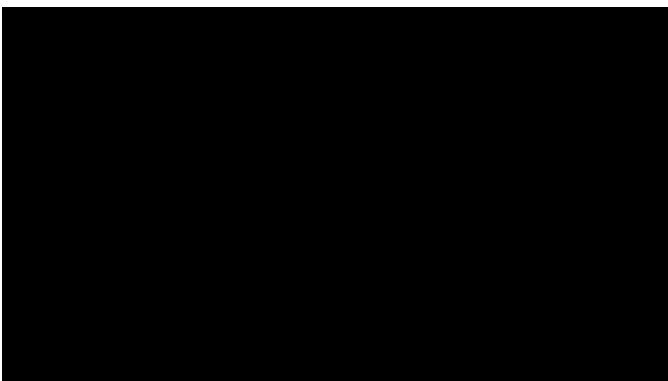
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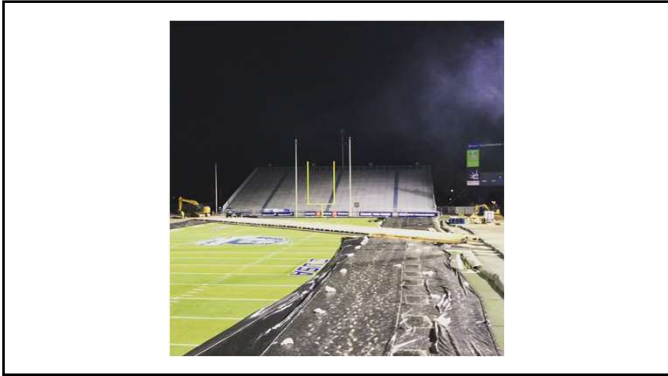
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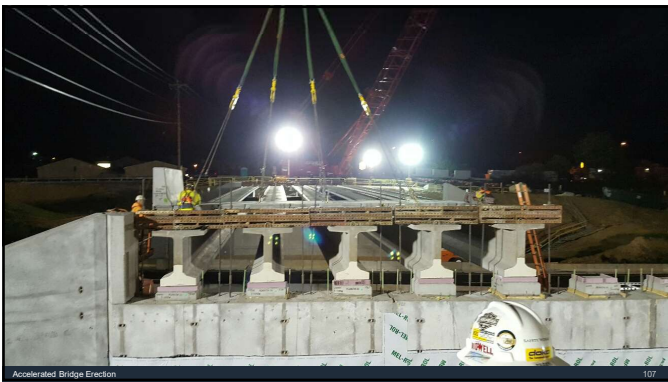
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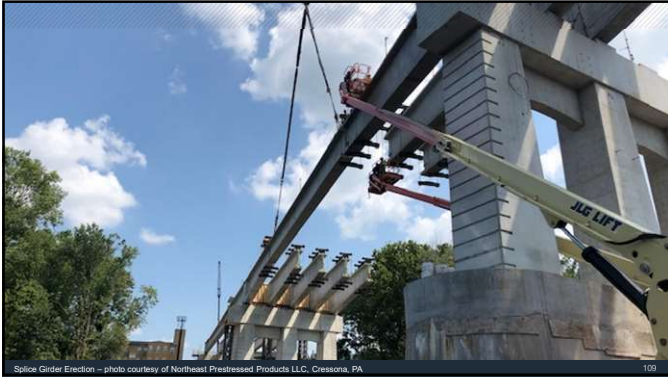
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Schedule a Tour with a Local Precast Fabricator

PCI Certified Plants Offer:

- Design Assistance
- Budget Development
- Schedule Planning
- Value Engineering

Also contact your PCI Regional Chapter for additional support and resources.

Contact a local fabricator for tours, design and budget assistance, and much more!

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