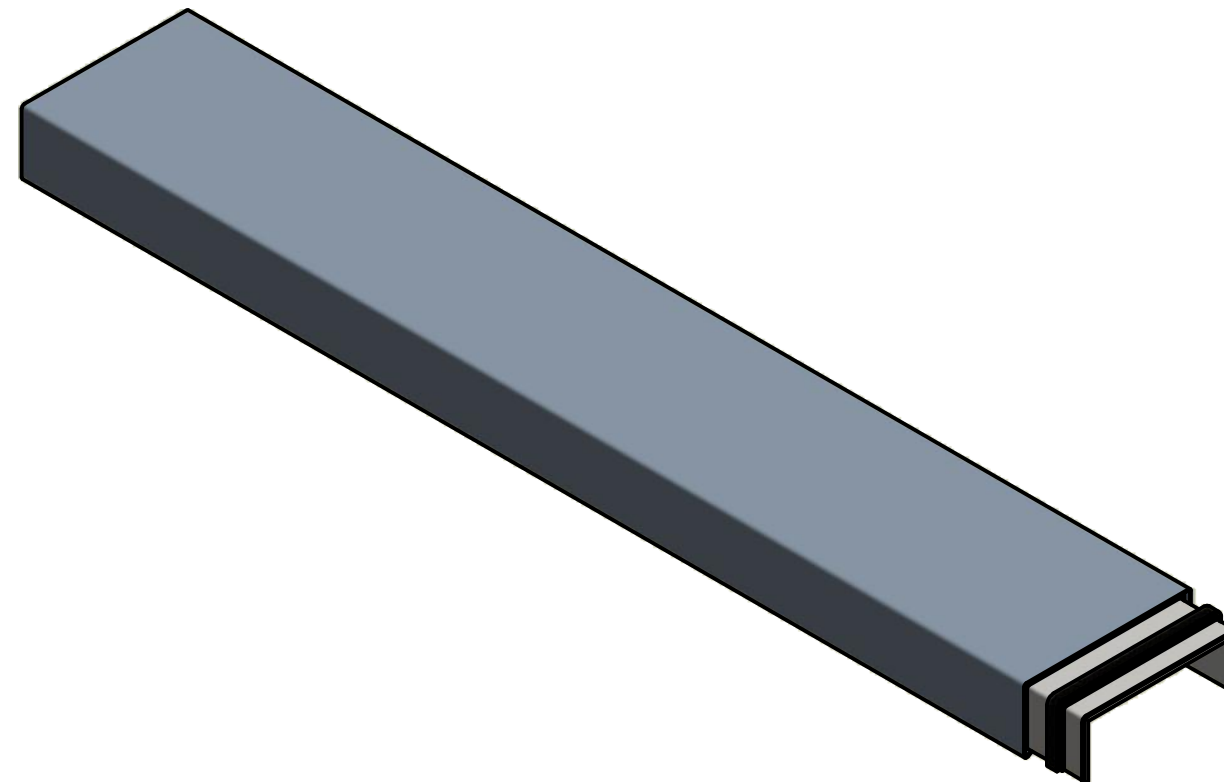


Coping Sizes			
	X	Y	Z
Min	70	200	50
Max	150	1500	150



Minimum Coping Bracket Centers			
	0-599mm	600-999mm	1000-1500mm
Bracket Centres	1500mm	1000mm	750mm

Product Reference: HJA Fabrications Secret Fix Square Coping System

Manufacturer: HJA Fabrications Ltd., 1 Stanier Road, Shire Business Park, Worcester, WR4 9FE

Material Specification: Pressed Aluminium Alloy Sheet to BS EN 485/515/573, Grade 1050A/H14/4015-812. Minimum Thickness 2mm.

Finish: Polyester Powder Coated to all visible faces in any RAL or BS colour. Guarantee of up to 25 years provided.

Brackets: Secret "Clip-fix" Extruded Aluminium Brackets, with allowance for thermal movement. Bracket features anti-rattle / rigidising neoprene and weather proofing gasket. Brackets centres dependent on coping size.

Accessories: Factory fabricated stop-ends, internal and external corners, apex pieces, T-sections. As required.

Method of Jointing: Extruded aluminium alloy concealed bracket with protected double nib extruded neoprene and weather seal. Coping to have 3mm expansion gap.

Performance: Independently windspeed-tested to withstand wind speeds of up to 144mph

Installation: Contact HJA Fabrications for recommended fixing instructions.

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