



Finishes You've Never Seen Before®

PARKER PUNCH

Model No. BP3-3N

Operating Instructions

1. Keep hands and other body parts away from Actuator Arms and Jaws.
2. Wear safety glasses at all times while operating tool.
3. Connect to a minimum of 4 cfm air supply. Air pressure should not exceed 100 psi or damage may occur to Air Pod and/or Jaws.
4. Oil tool (refer to Maintenance Instructions).
5. The Jaws work optimally if the 2 punch pin side of the jaw is on the female side of the deck lap.
6. Hold tool vertical to work surface.
7. Set punch in deck lap seam. Depending on the type of deck being punched, You may need to force jaws down over lap by lifting punch up and briskly Pushing down.
8. Pull Actuator Lever. The actuator piston moves down quickly, for about 85% of the travel, then slows to finish the full stroke of the piston. Wait for the full stroke to accomplish the maximum punching and crimping of the deck-lap (@ 1.5 seconds per stroke).
9. Release Actuator Lever and move to the next position. **We recommend that you walk forward to avoid any hazard or leading edges.**