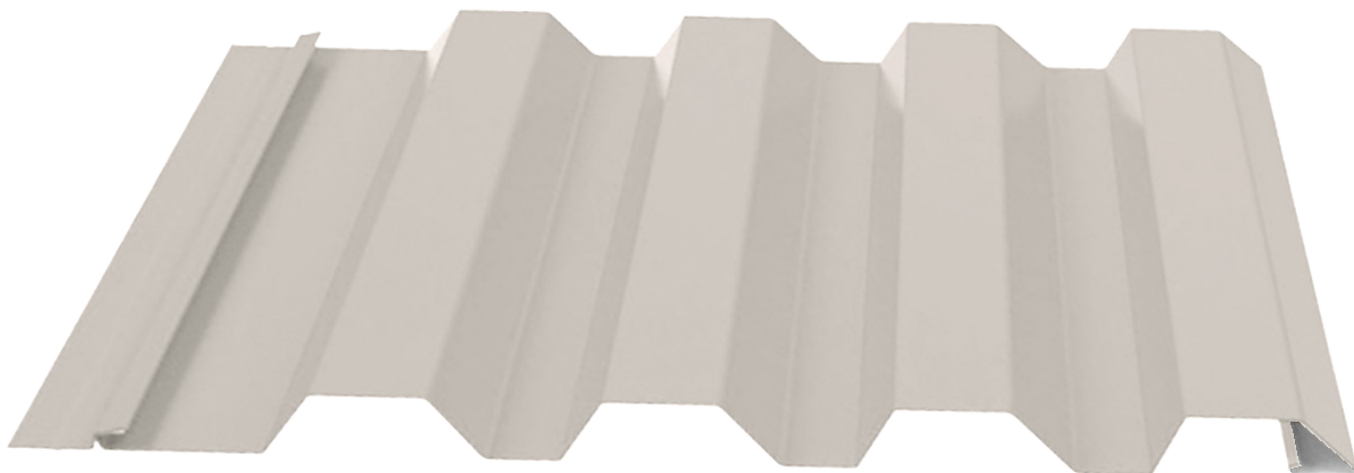




WESTERN WAVE® HORIZONTAL

Installation, Flashings & Shop Drawing Detail Guide



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WESTERN WAVE[®]
Panel

**Horizontal Installation
and
Technical Information**

Western States “Western Wave®” Wall and Soffit Panels

Installation, Flashings & Shop Drawing Detail Guide

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Western States “Western Wave ®” Panel

Installation, Flashings & Shop Drawing Detail Guide

Notes to Designer and Installers

The details contained in this guide are proven industry details and are intended to be used as a design aid and installation guide. It does not depict all situations that may be encountered on all projects. Modifications are the responsibility of the designer/ owner/ installer. Consideration should be given for Fit for Purpose, Building use, Climate conditions such as temperature, snow, wind, and moisture, Governing Building Codes, and Maintenance. It is highly recommended that all trims and flashings be of the same material as the panels (metal, gauge, finish) to ensure long term performance and durability. Where possible, flashing edges should be hemmed to strengthen the edge and protect the cut edge from exposure.

Framing and Substrates

"Western Wave ®" panels are used over all type of substrates like Steel Framing, girts, spaced sheathing, and wood surface such as plywood. Most details in this guide are shown with panels attached to Solid Wood Decking.

Note on Underlayment

Not all conditions require an underlayment, However metal siding is susceptible to Condensation and it is recommended that an appropriate underlayment be use on all wood substrates to protect the structure during installation. For added protection from rain and snow, it is recommended to use rubberized Ice and water shield.

Technical Assistance

Contact your WSDI sales or technical representative for any additional information or assistance.

Oil Canning

Oil canning is a condition common with flat metal surfaces. This waviness is caused by steel mill tolerances, forming, variations in the structures surfaces, and hardness of the steel. Measures are taken at the roll forming process, like profile design, steel gauge, corrective leveling, to minimize the effects of oil canning. Oil Canning is a Characteristic of steel and can not be eliminated totally and therefore is not reason for rejection of the panels.

Job Site Storage

While waiting to be installed on the job site, Storage of panels, trim crates, and flat sheet should be sloped in order to allow for proper moisture run off. One end should be elevated so as not to allow ponding of water on the metal surface. When using tarps for protection, proper ventilation should be provided to prevent condensation. Moisture or condensation that is trapped inside a bundle can lead to white rust on sheeting.

References

For other installation techniques and details, The Sheet Metal and Air Conditioning Contractors National Association Inc. (SMACNA) and NRCA manuals are great resource for working with sheet metal.

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Fastener Selection

Notes to Installers:

Fastener Selection will vary depending on type and thickness of substrate.

Design Calculations for fastener spacing should be completed by the design engineer.

The use of Butyl tape mastic, Butyl sealants and Curing Sealants is always recommended to insure weather tight installation.

Panels and flashings should never be installed in contact with dissimilar metals.

Use only those flashings and accessories designed for use with this panel.

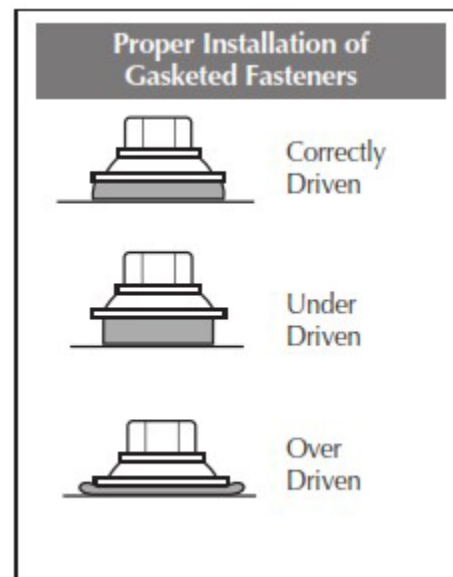
Attachment screws must be long enough to fully penetrate through roof deck substrate or penetrate solid lumber at least one inch.

Exposed Trim Fasteners should have sealing washers and be coated to provide protection against corrosion.

Screws must be properly driven to ensure holding strength and proper seal. (see diagram)

Recommended drill speed is 2000rpm. Improper setting of drill speed can lead to snapping of screw heads.

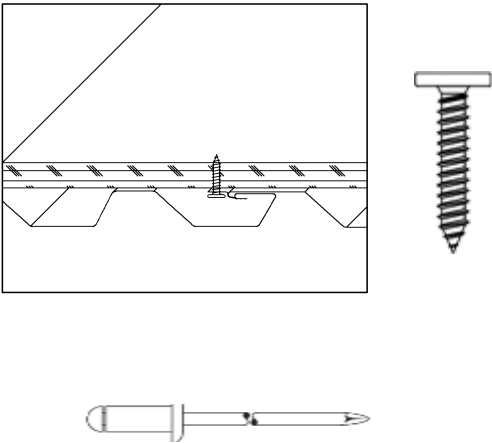
Pre drilling of screw holes may be necessary with heavy gauge metals.



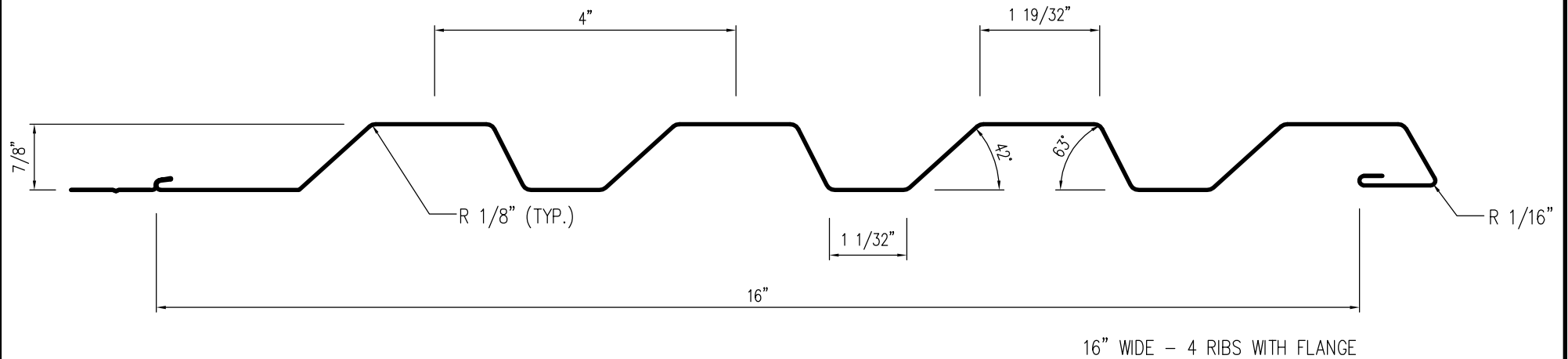
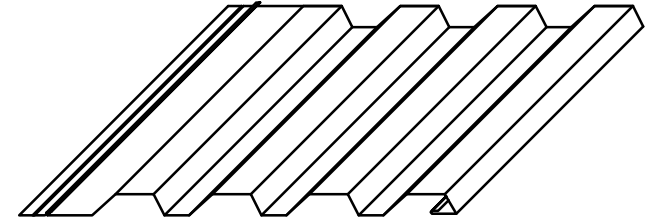
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Fastener Selection

Description	Application
14 x 7/8" Lap Self tap 14 x7/8 Lap Stainless	Used to attach Trims . Stainless to be used with A606-4 Steel
#10-12 x1" Pancake head Wood #10-12 x 1" SD PH Self Driller Steel	Used to attach Panel. Used to secure trims to substrates. Also available in Stainless Steel.
1/8" Stainless Rivets	Used for Trim to Trim attachment or trim to wall panels.

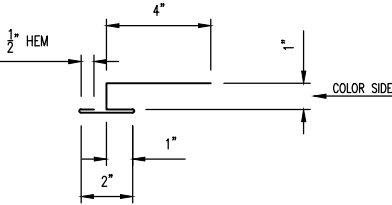
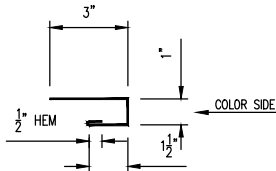
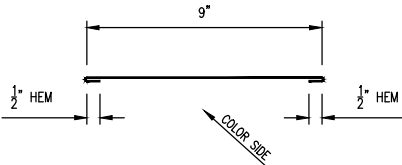
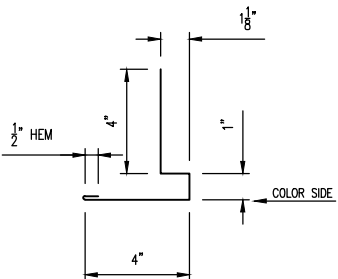
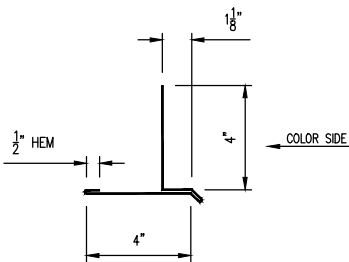
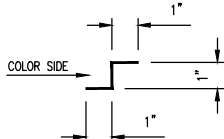
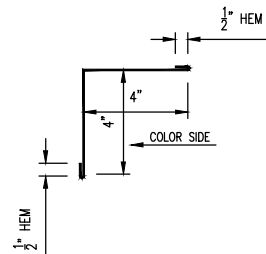
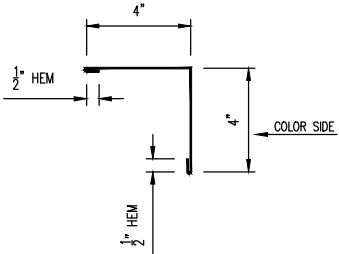
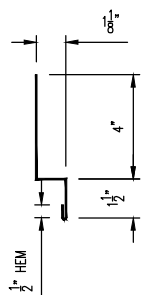
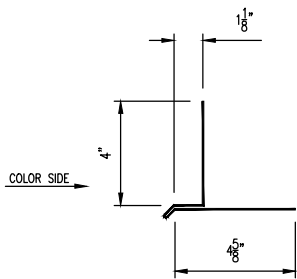
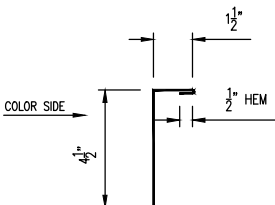
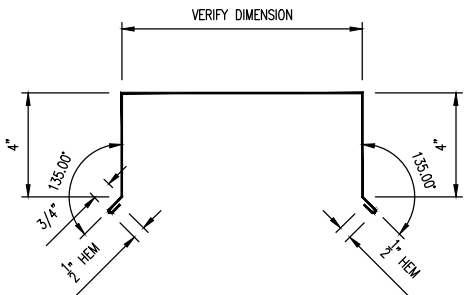


The table above shows the panel Fasteners provided by WSD. Special order screws are available.



Western States Metal Roofing	SCALE:	TITLE / PART NAME:		
	DRAWN:	WESTERN WAVE		
	DATE:	PRODUCT / PRODUCT LINE		
901 W. Watkins St. Phoenix, AZ 85007	CHECKED:	WESTERN WAVE ® PANEL		
	DATE:	PART I.D.	REVISION	SHEET

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END SPLICE WS-600	C METAL (J-TRIM) WS-601	REVEAL FLASHING WS-602	SILL DRIP TRIM WS-603
			
ALTERNATE SILL DRIP TRIM WS-604	Z METAL TRIM WS-605	INSIDE CORNER TRIM WS-606	OUTSIDE CORNER TRIM WS-607
			
TRANSITION/SILL TRIM WS-608	DOOR/WINDOW HEAD TRIM WS-609	DOOR/WINDOW JAMB TRIM WS-610	PARAPET CAP WS-611
			

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STANDARD TRIMS

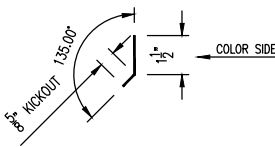
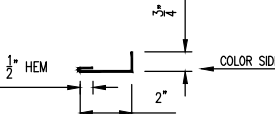
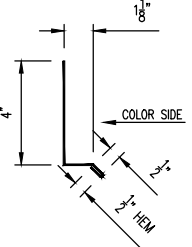
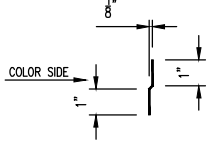
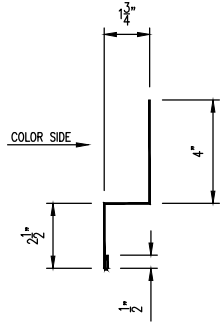
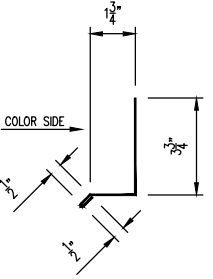
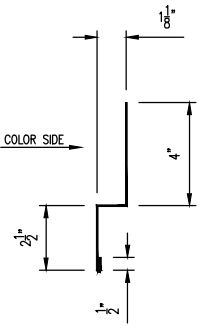
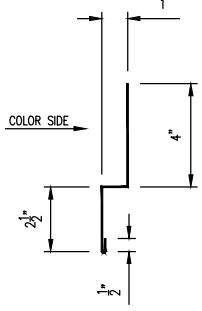
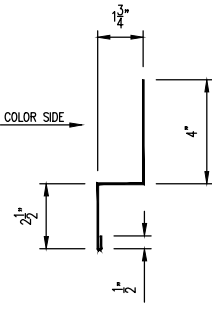
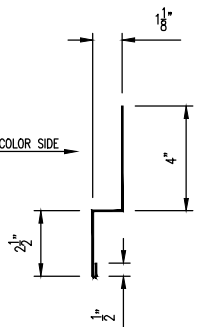
PANEL TYPE:

WESTERN WAVE ® PANEL

A 12-29-2017

REV: DATE:

DETAIL #:
WP-WSD-ST1

TRIM CLEAT WS-612	ALTERNATE WALL TRIM WS-613	BASE TRIM WS-614	BASE JOGGLE CLEAT WS-615
			
PBR TRANSITION TRIM WS-616	BASE TRIM WS-617	RW TRANSITION TRIM WS-618	7/8" TRANSITION TRIM WS-619
			
WR TRANSITION TRIM WS-620	TG TRANSITION TRIM WS-621		
			

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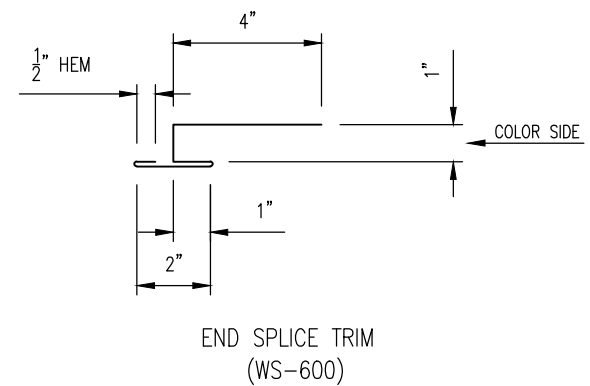
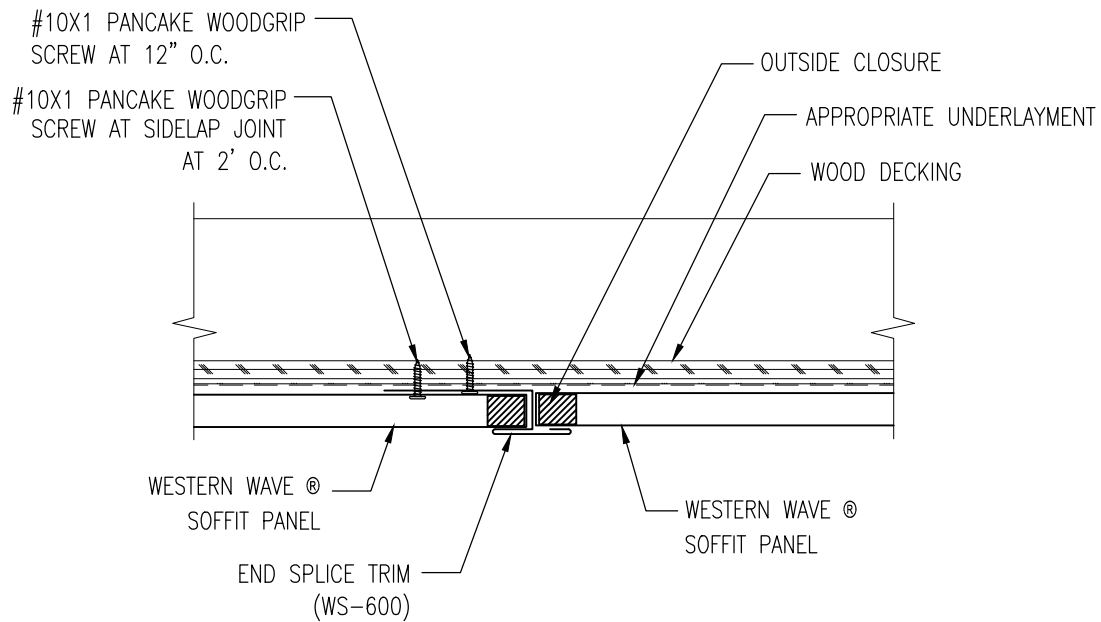
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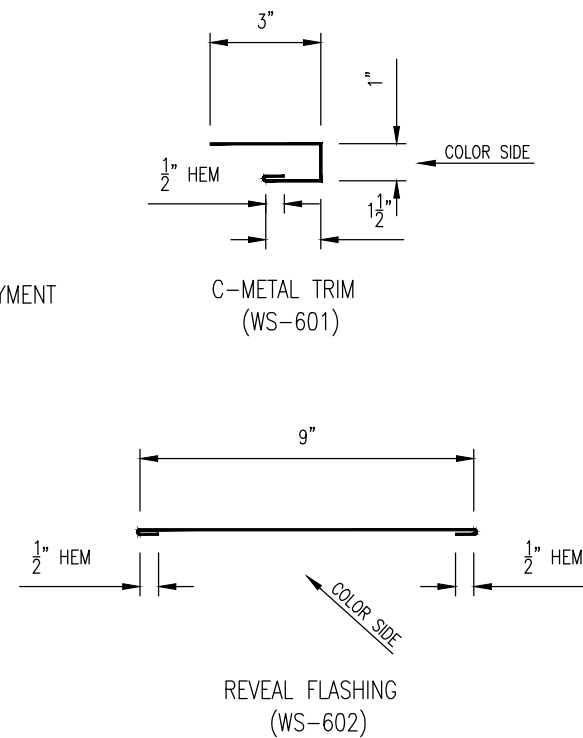
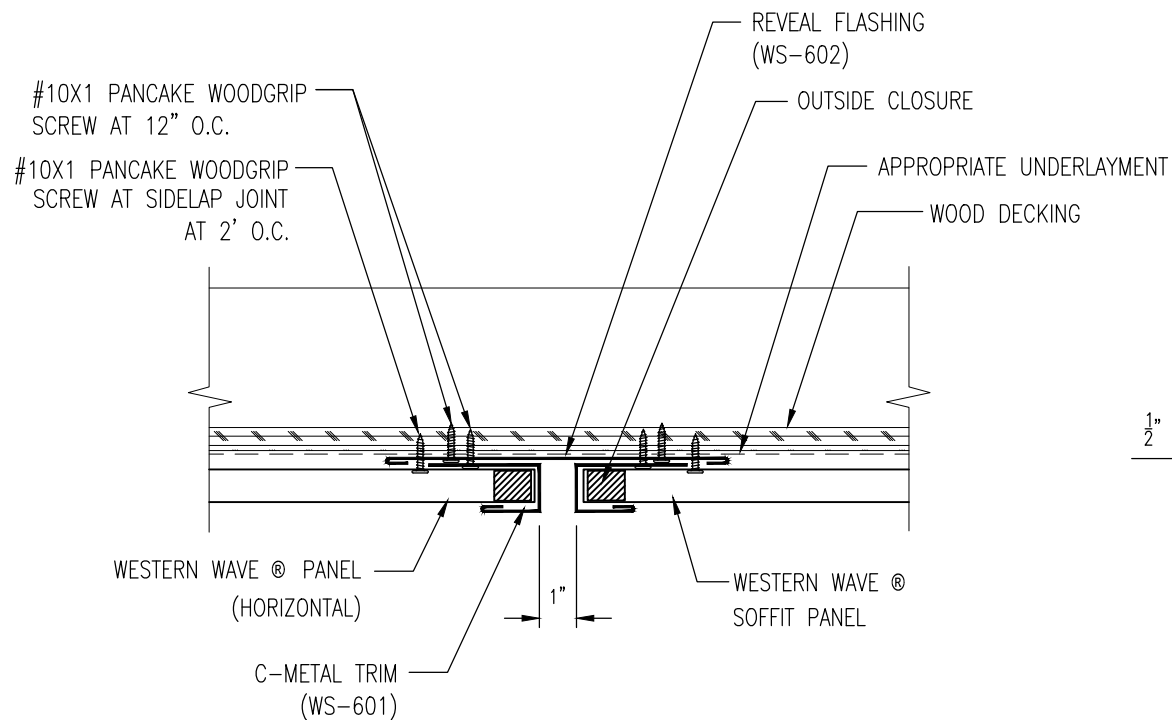


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LENGTH: _____		FINISH: _____	
MATERIAL: _____			
SOFFIT END SPLICE DETAIL			
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PANEL TYPE: WESTERN WAVE ® PANEL		REV:	DATE:
		DETAIL #: WP-WSD-S1	

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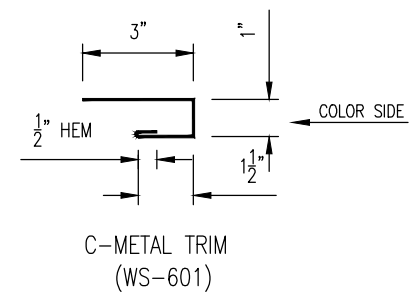
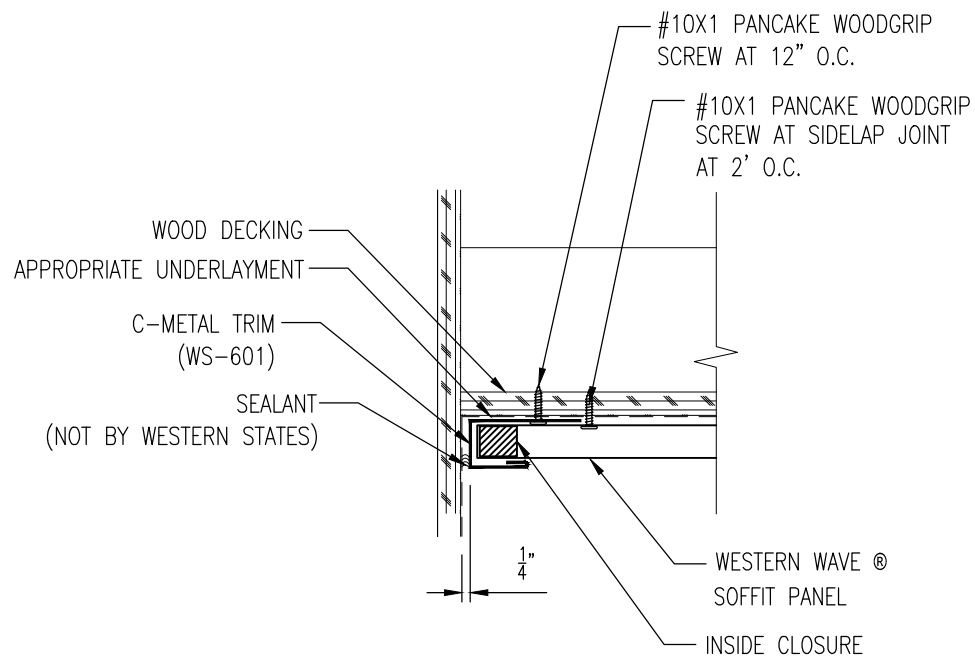


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	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
	DETAIL #: WP-WSD-SW2

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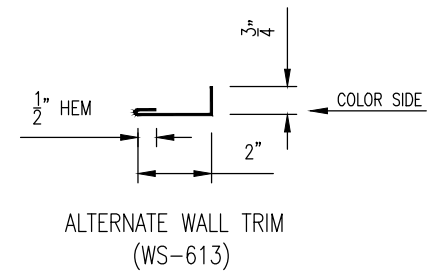
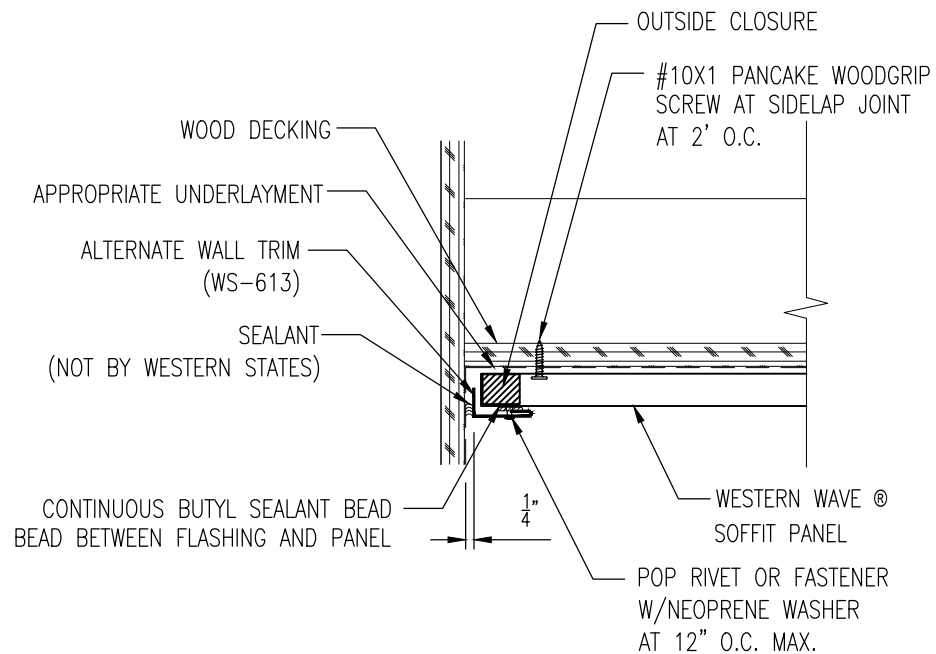


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PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-S3	

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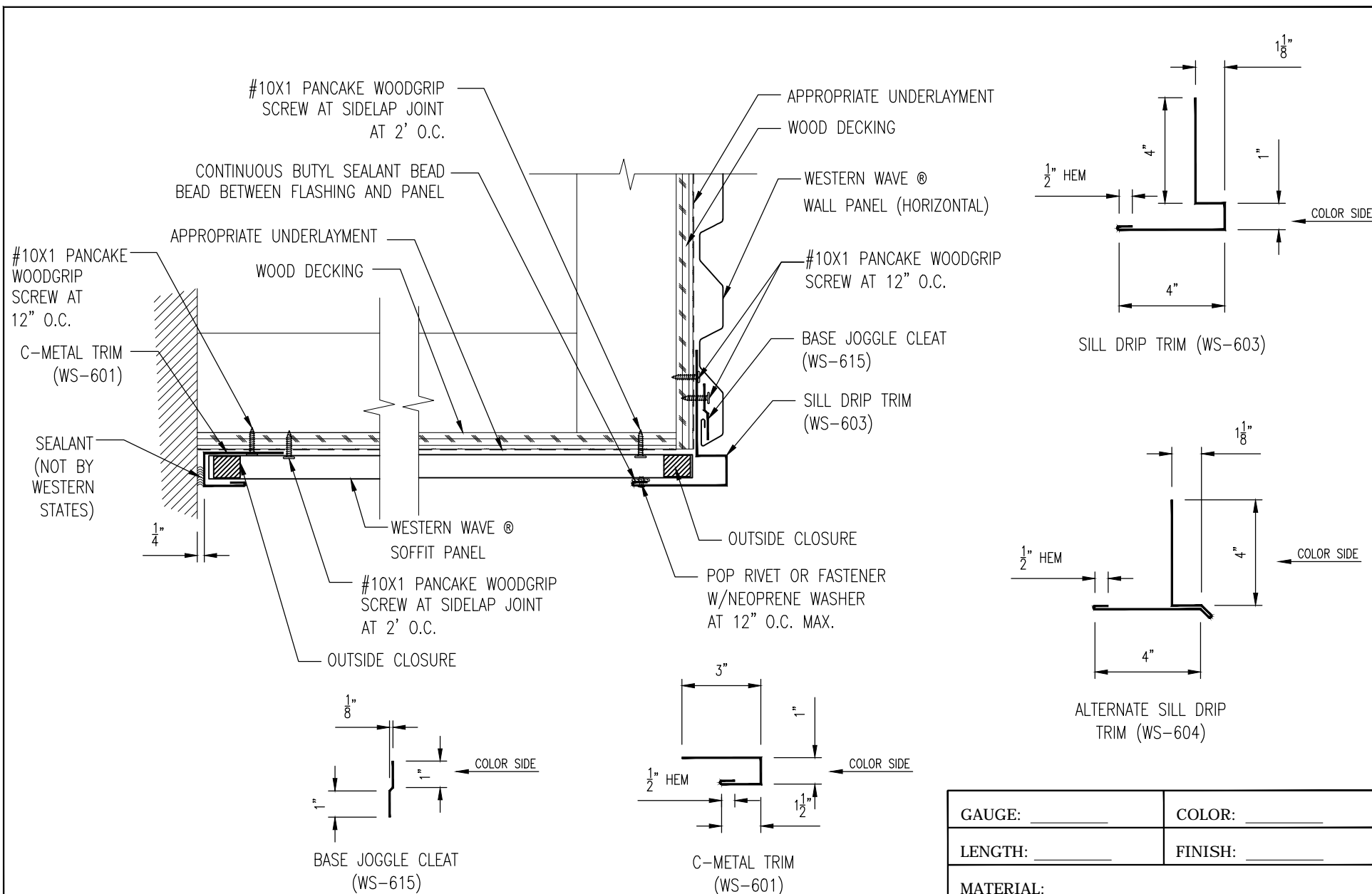


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ALTERNATE SOFFIT END WALL DETAIL	
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PANEL TYPE:	REV: DATE:
WESTERN WAVE ® PANEL	DETAIL #: WP-WSD-SW4

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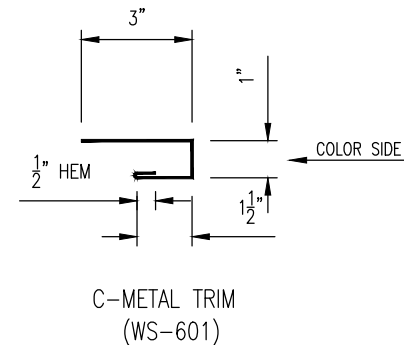
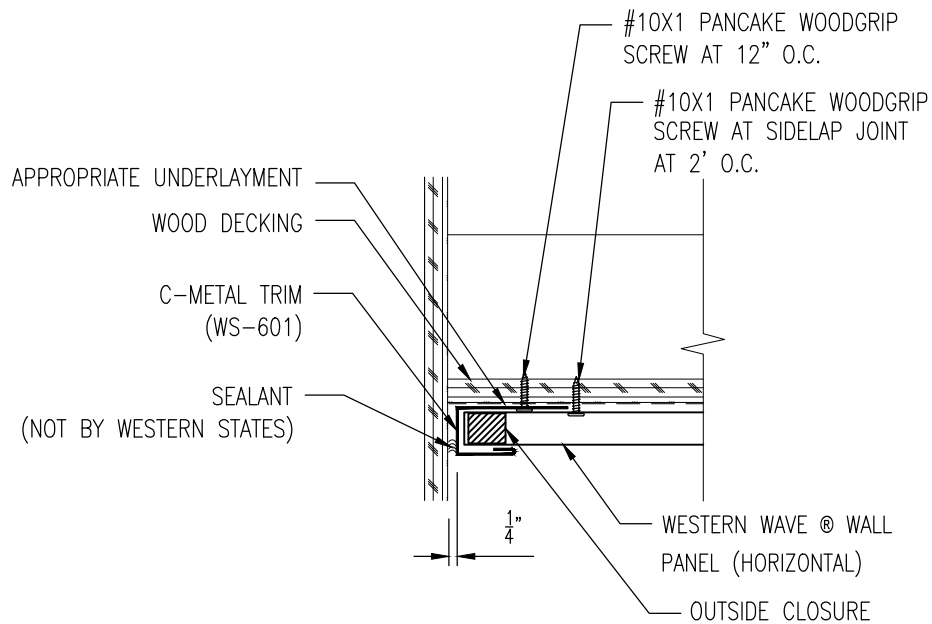


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GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
SOFFIT TO WALL DRIP DETAIL	
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PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-SW5	

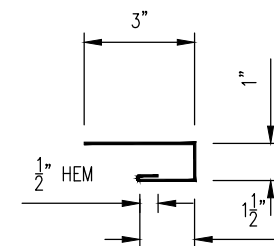
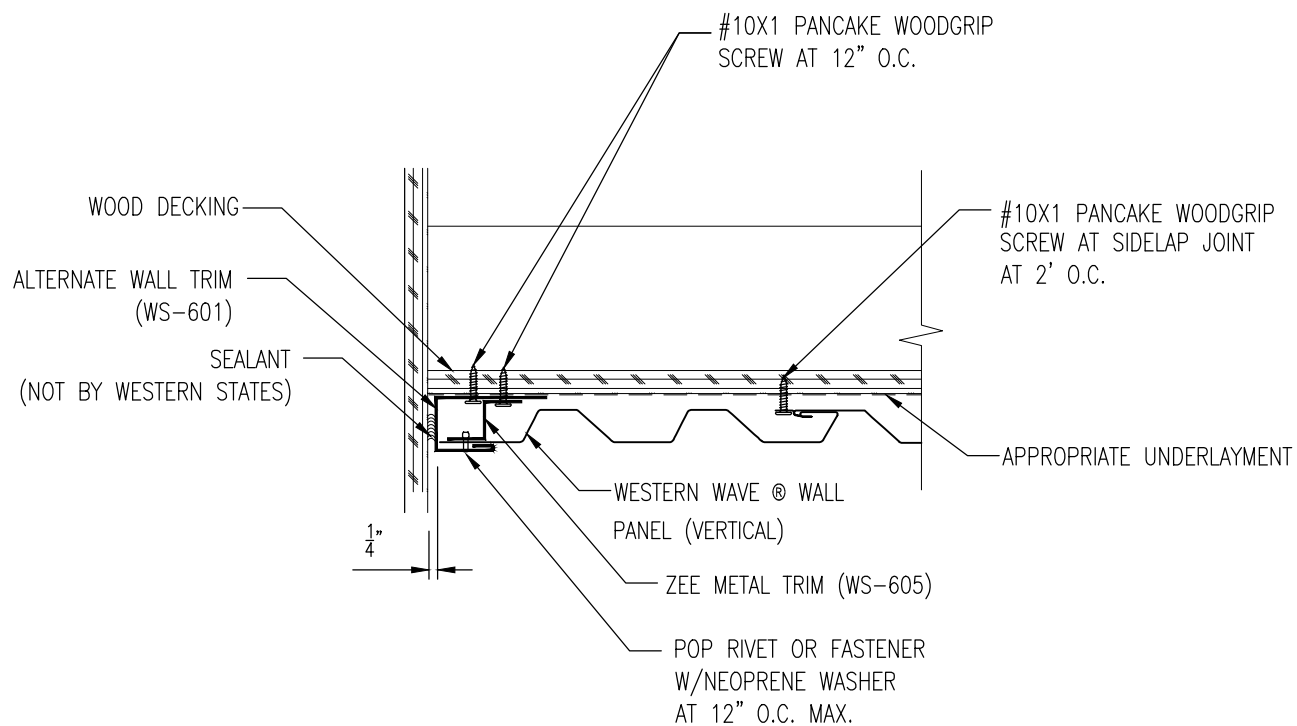


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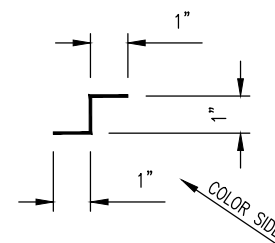
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ALTERNATE WALL TRIM
(WS-601)



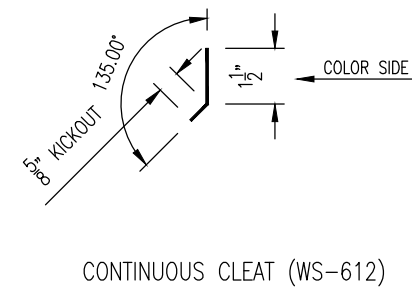
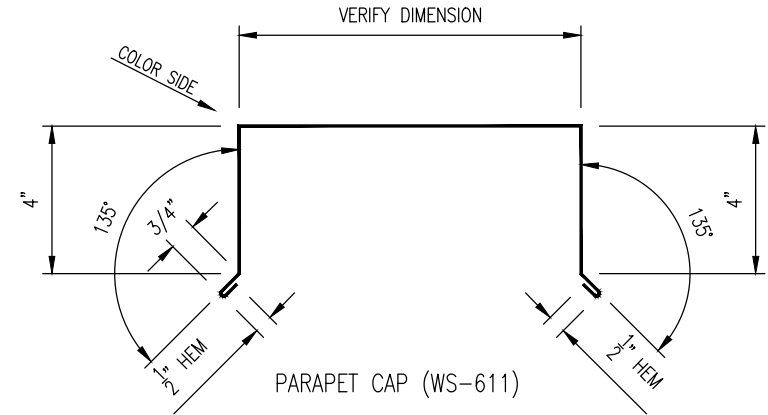
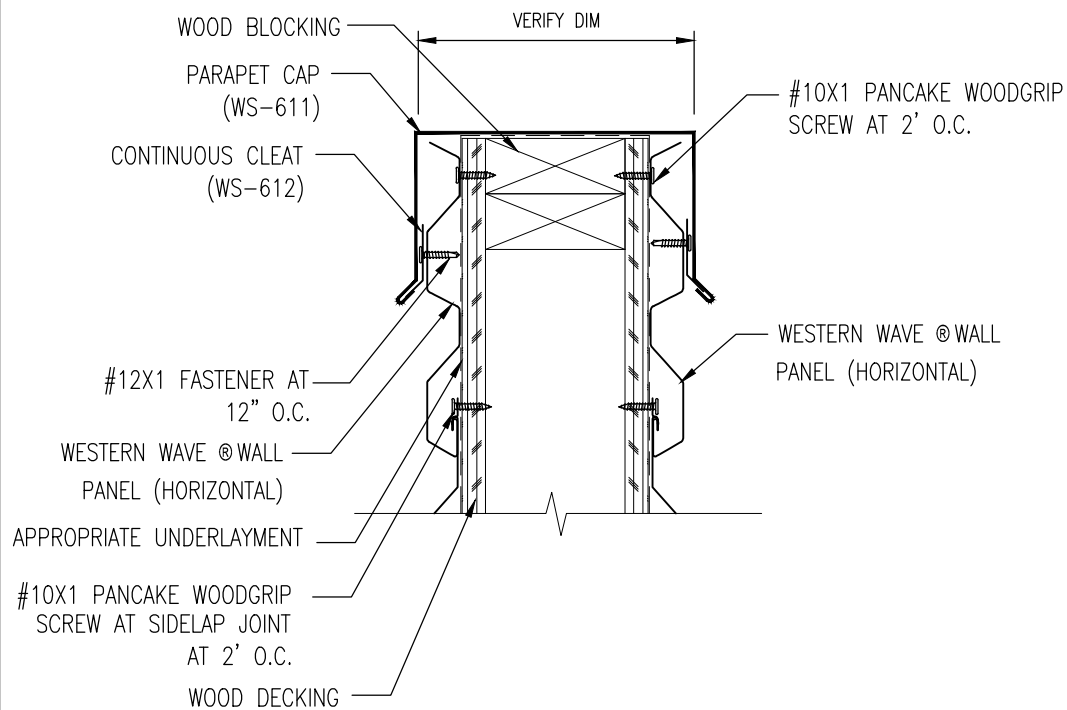
Z-METAL TRIM
(WS-605)

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MATERIAL: _____	
VERTICAL SIDING END WALL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-SW7	

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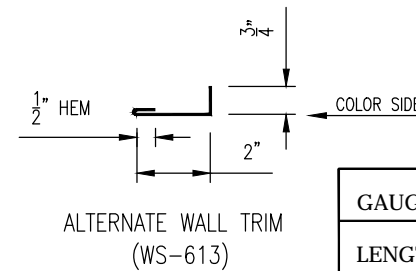
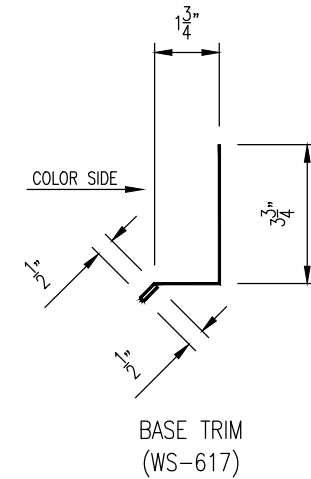
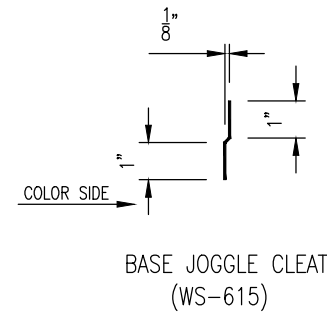
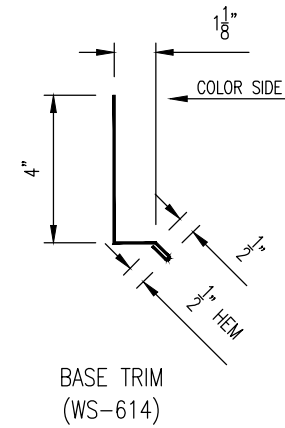
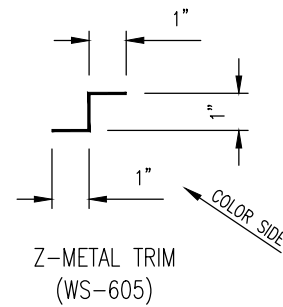
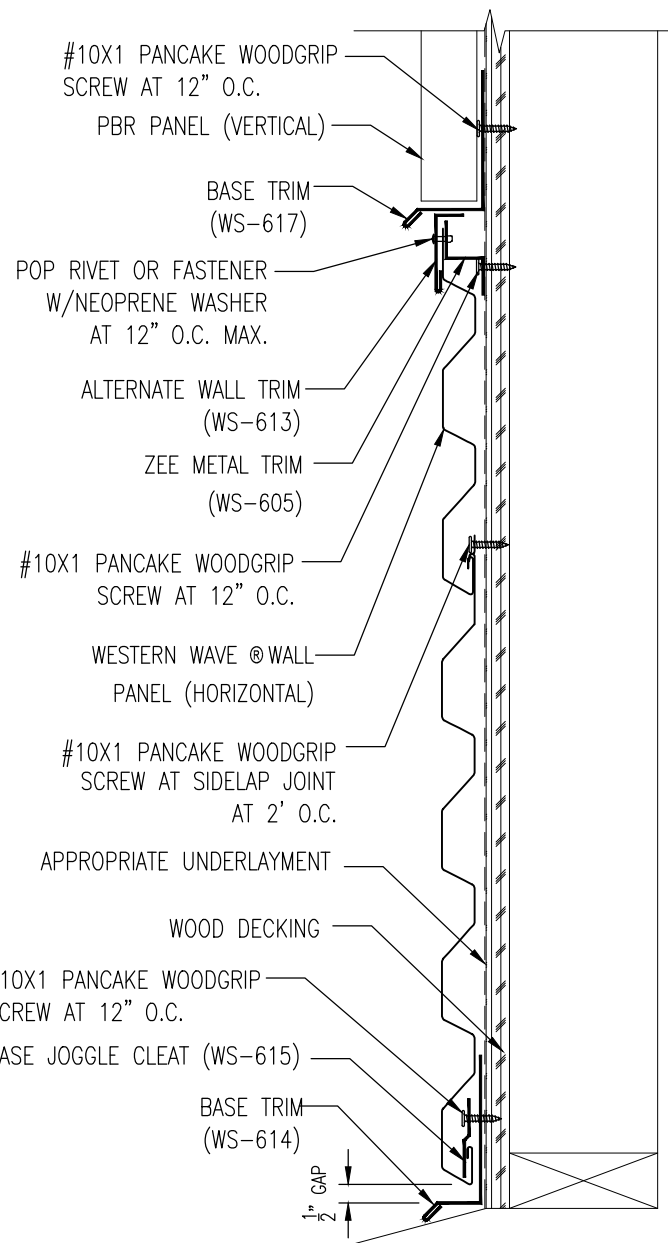


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LENGTH: _____	FINISH: _____
MATERIAL: _____	
PARAPET WALL DETAIL	
A	12-29-2017
PANEL TYPE:	DETAIL #:
WESTERN WAVE ® PANEL	WP-WSD-SW8

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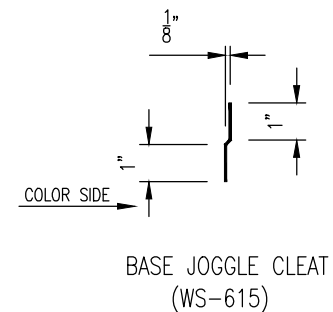
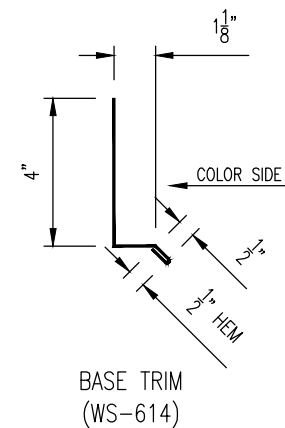
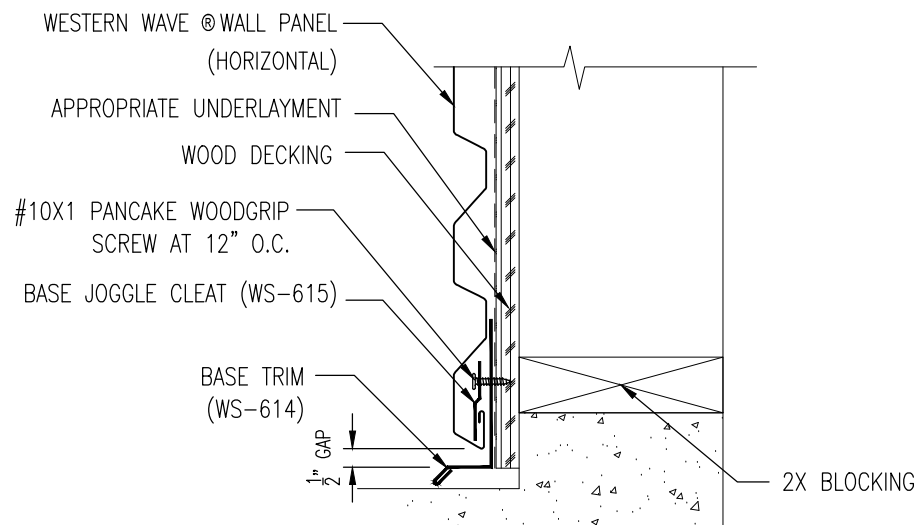


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
ALTERNATE WAINSCOT TRANSITION DETAIL (WESTERN WAVE TO R-PANEL)	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-W9	

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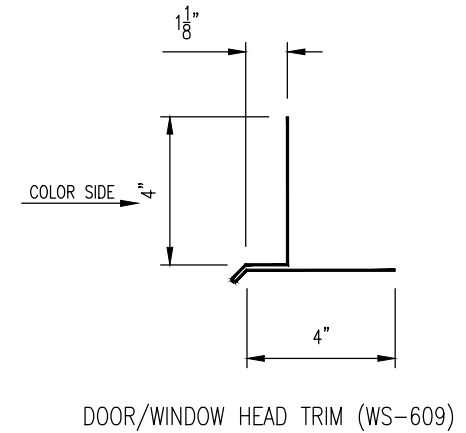
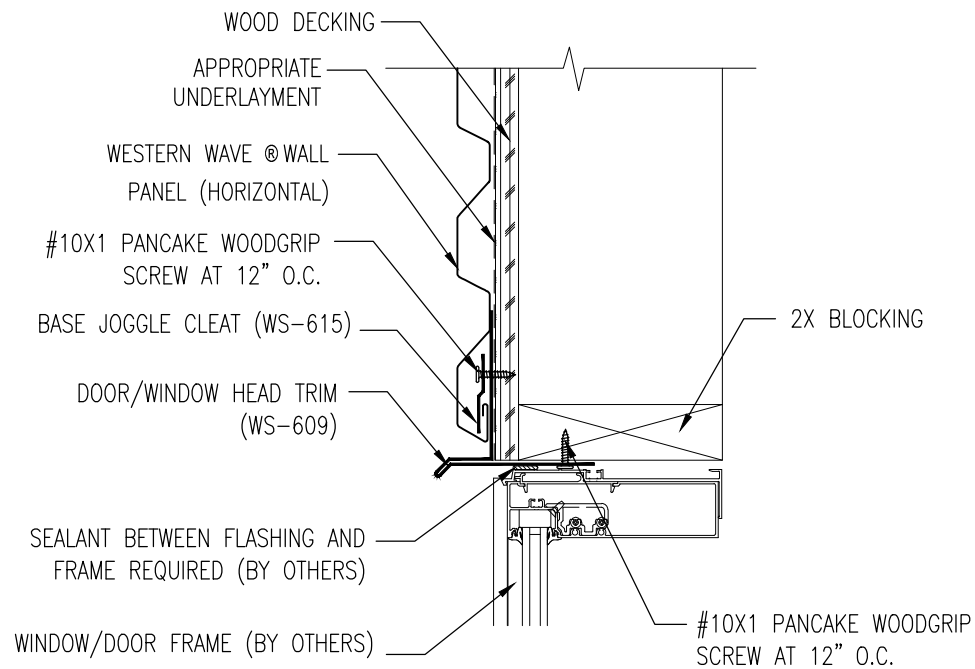


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
BASE DETAIL	
	A 12-29-2017
PANEL TYPE:	REV: DATE:
WESTERN WAVE ® PANEL	DETAIL #: WP-WSD-W10

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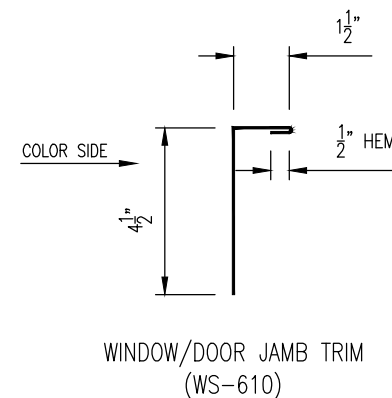
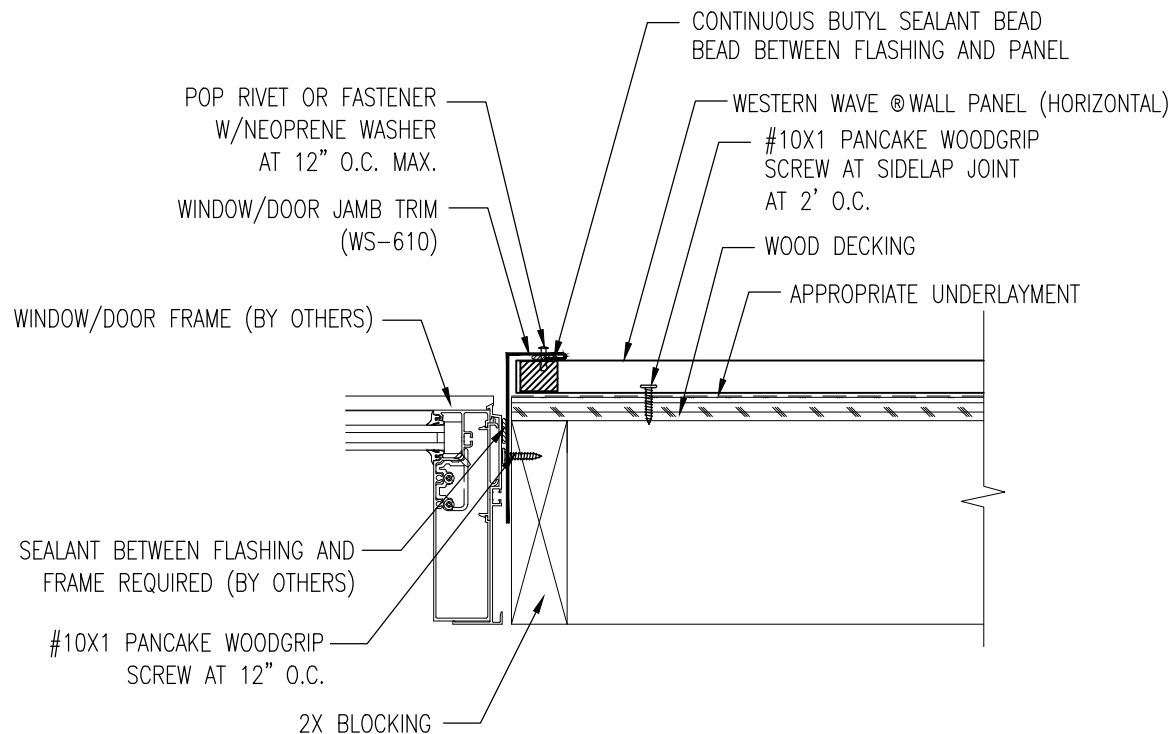


GAUGE: _____		COLOR: _____	
LENGTH: _____		FINISH: _____	
MATERIAL: _____			
DOOR / WINDOW HEAD DETAIL			
		A	12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL		REV:	DATE:
		DETAIL #: WP-WSD-W11	

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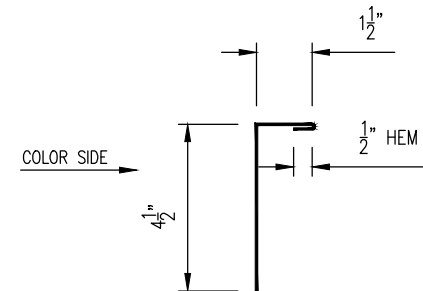
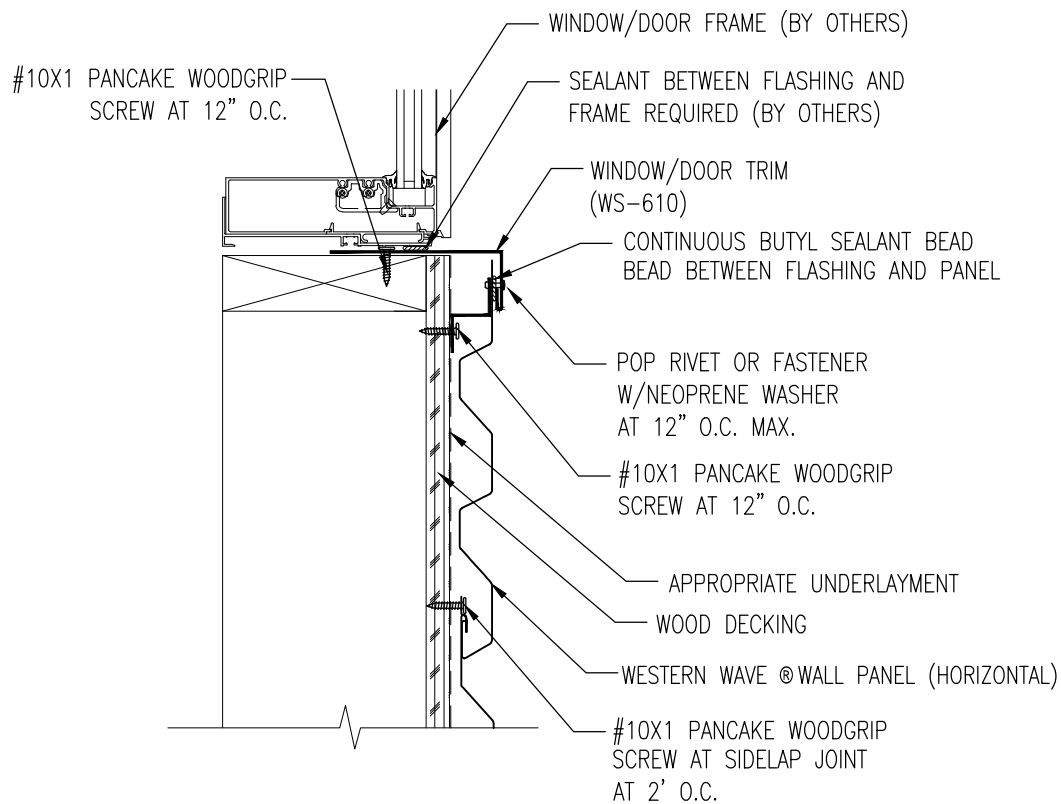


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WINDOW / DOOR JAMB DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
	DETAIL #: WP-WSD-W12

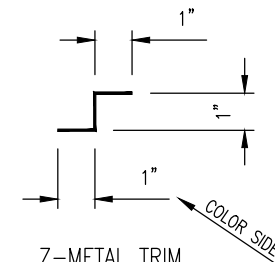
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WINDOW/DOOR TRIM
(WS-610)



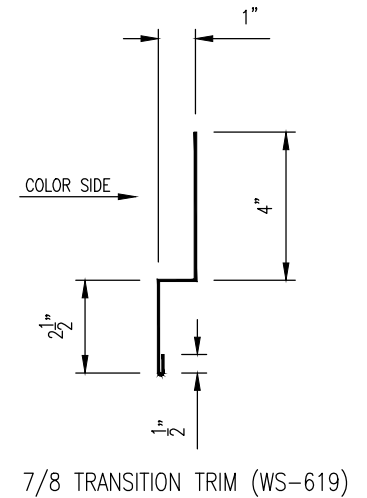
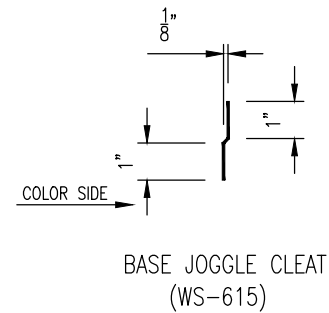
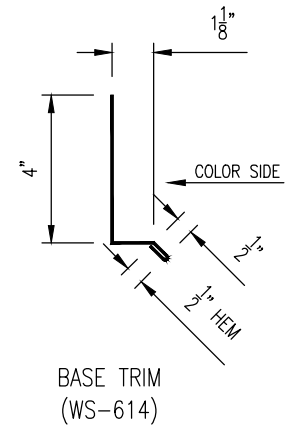
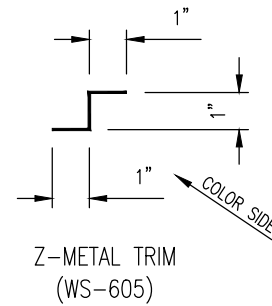
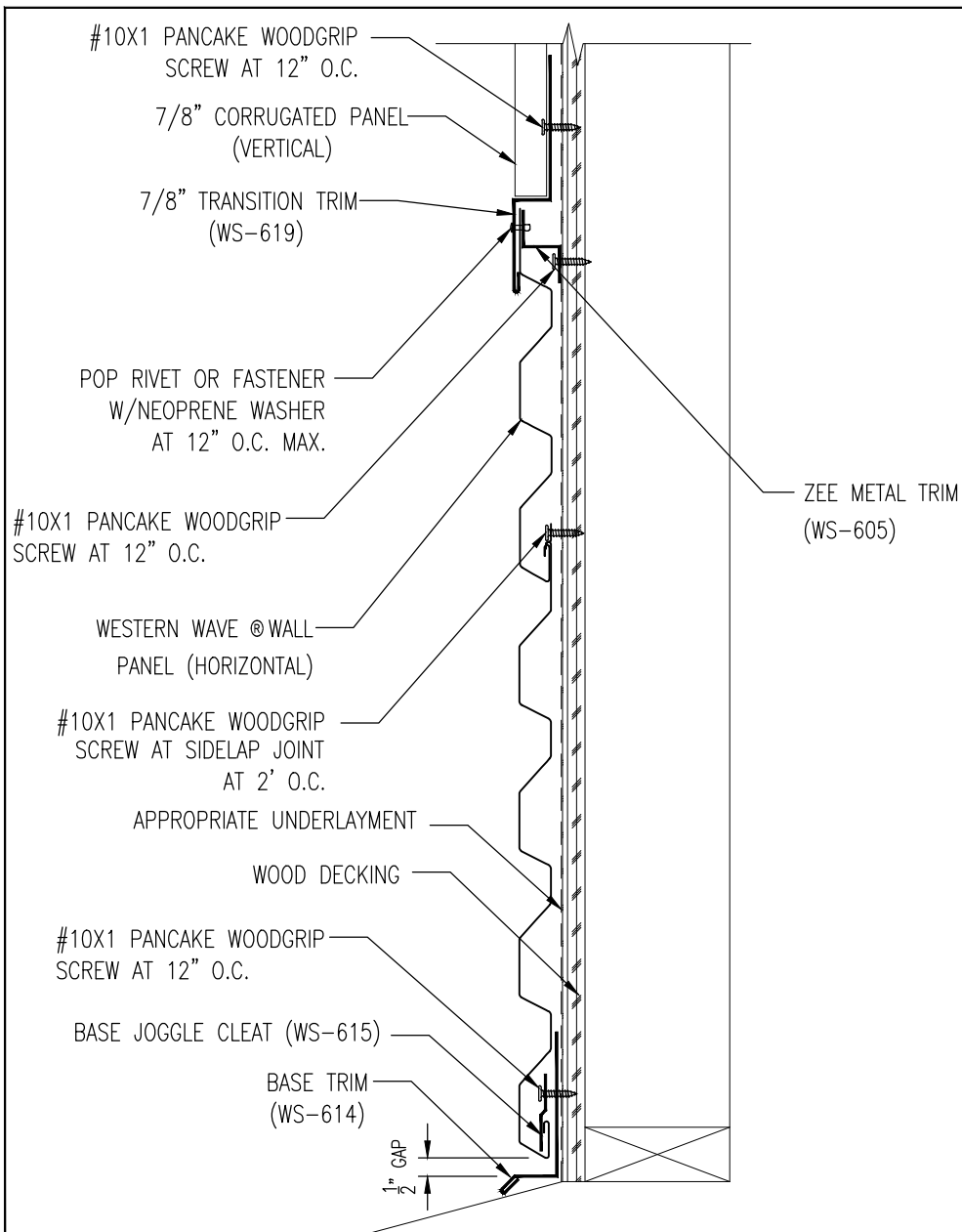
Z-METAL TRIM
(WS-605)

GAUGE: _____		COLOR: _____	
LENGTH: _____		FINISH: _____	
MATERIAL: _____			
DOOR / WINDOW SILL DETAIL			
		A	12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL		REV:	DATE:
		DETAIL #: WP-WSD-W13	

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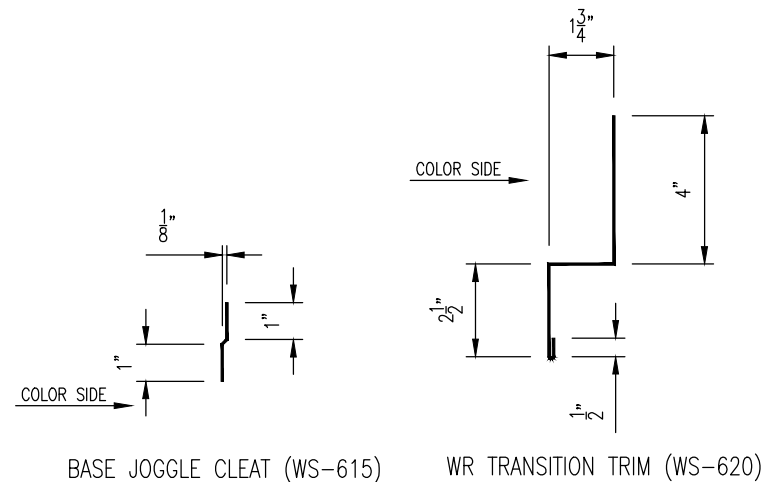
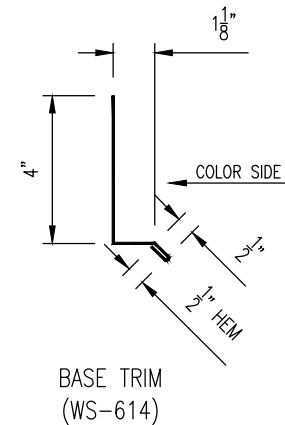
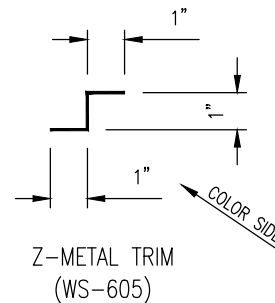
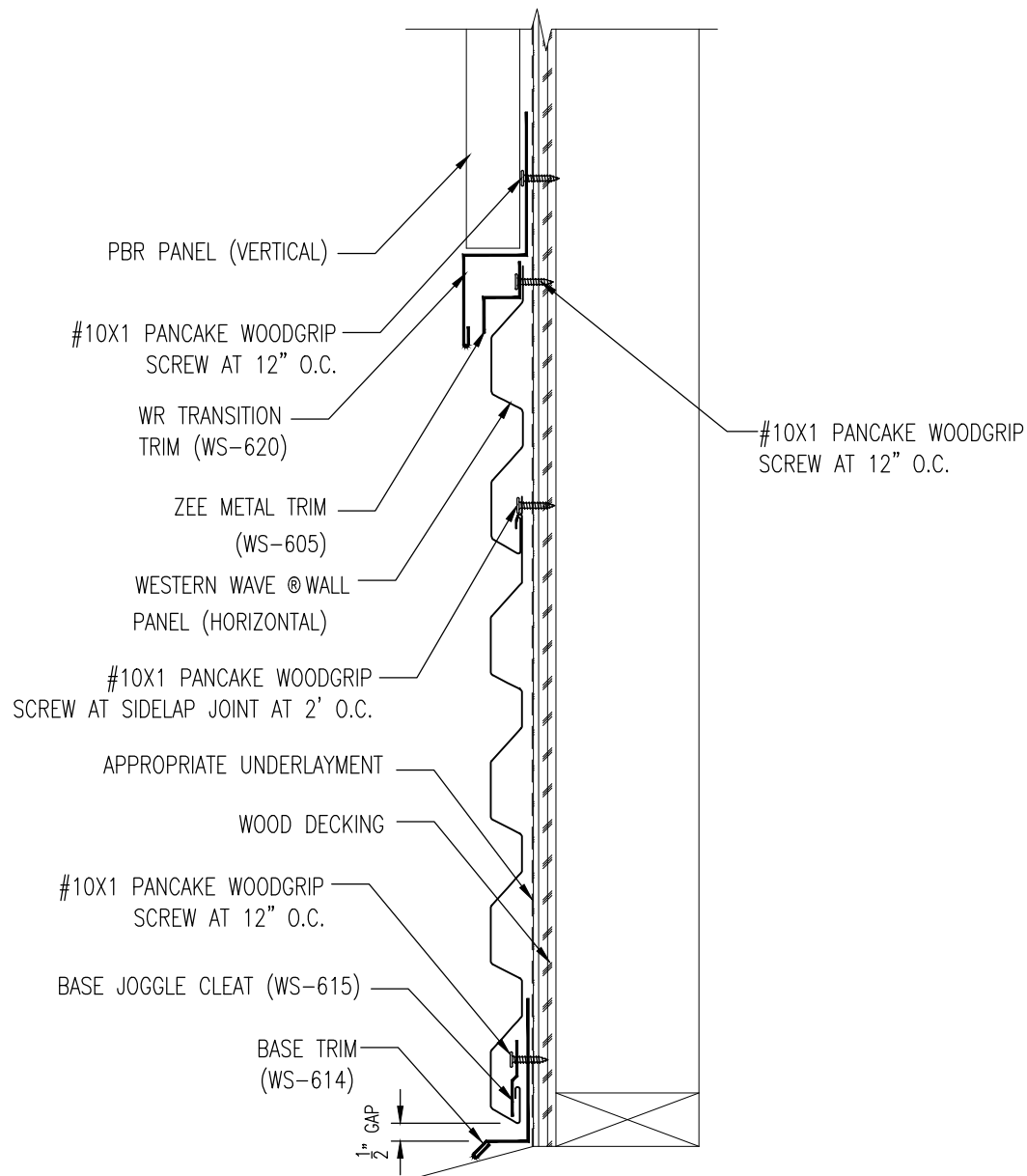


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GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
ALTERNATE WAINSCOT TRANSITION DETAIL (WESTERN WAVE TO 7/8" CORRUGATED PANEL)	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
	DETAIL #: WP-WSD-W14

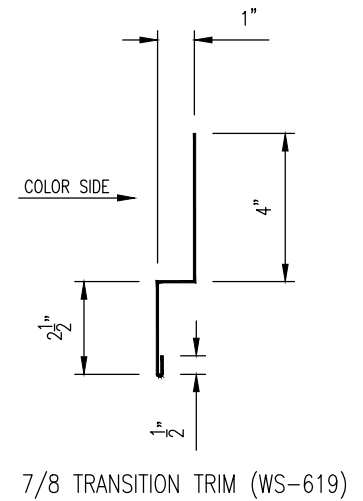
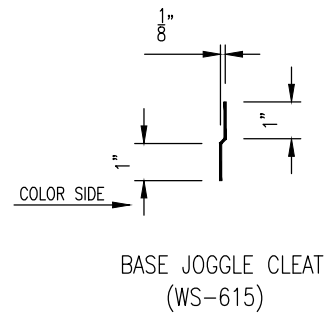
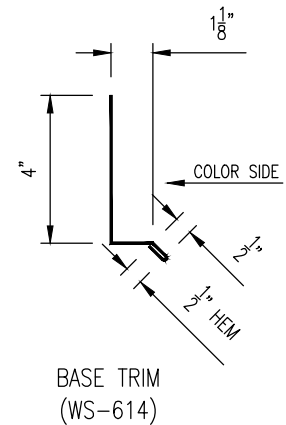
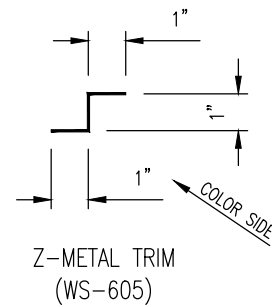
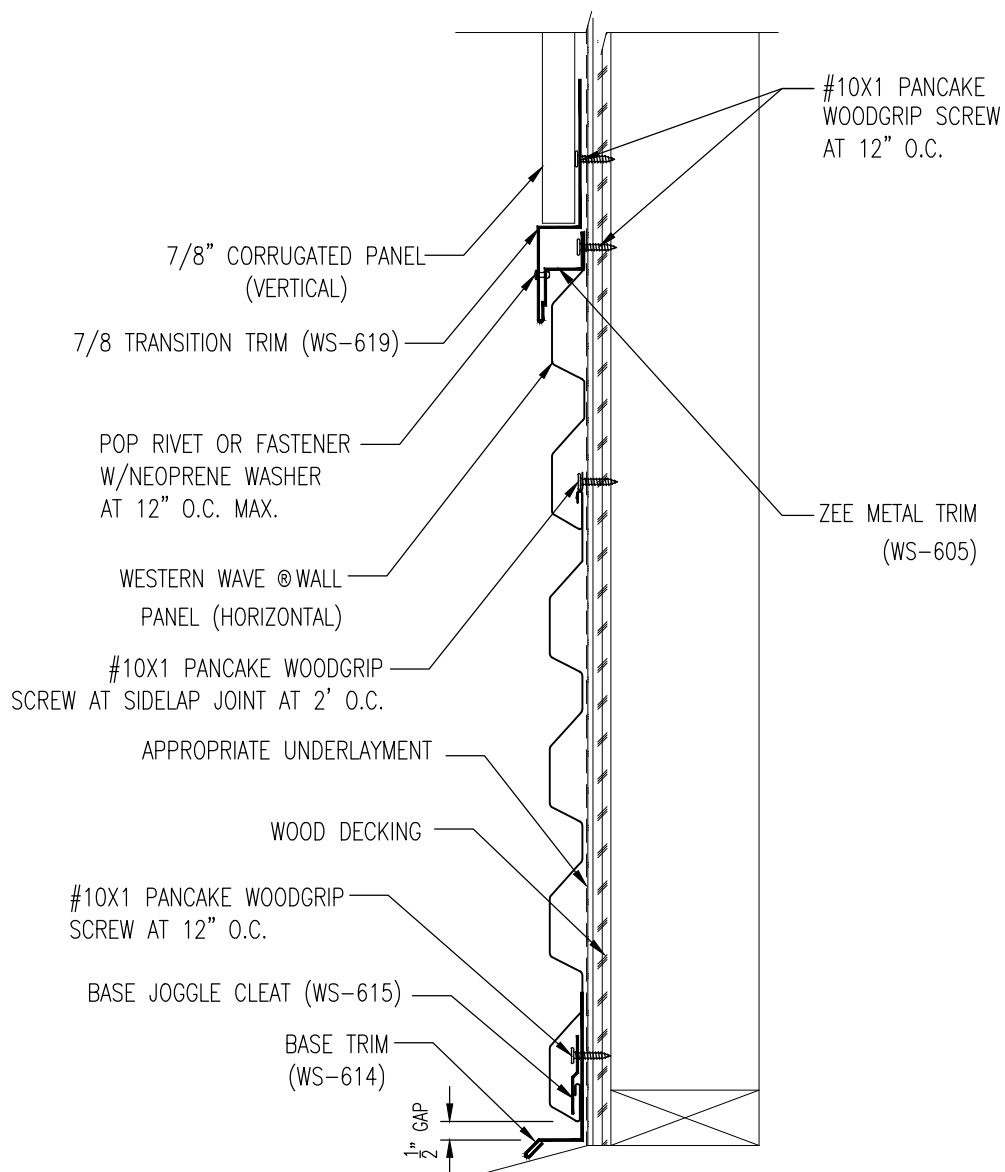


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
ALTERNATE WAINSCOAT TRANSITION DETAIL (WESTERN WAVE TO PBR-PANEL)	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-W15	

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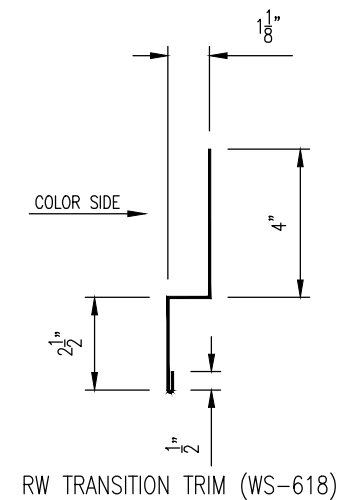
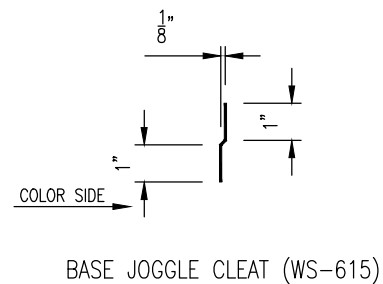
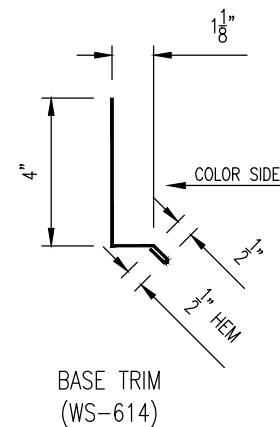
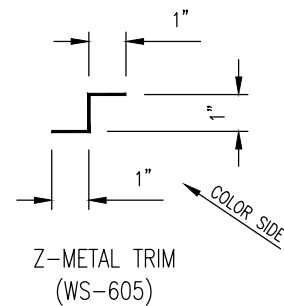
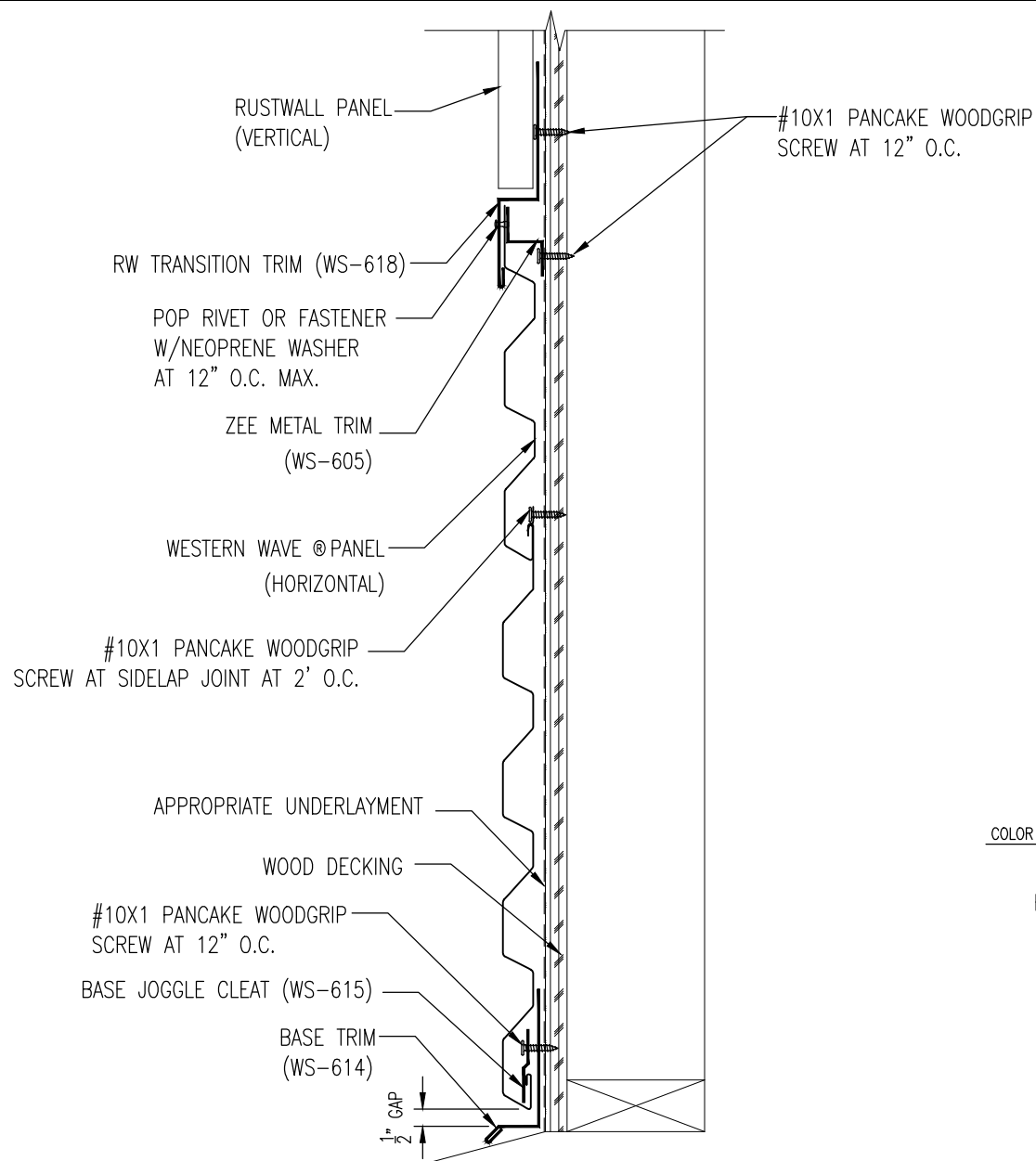


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GAUGE: _____		COLOR: _____	
LENGTH: _____		FINISH: _____	
MATERIAL: _____			
WAINSCOAT TRANSITION DETAIL (WESTERN WAVE TO 7/8" CORRUGATED PANEL)			
		A	12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL		REV:	DATE:
		DETAIL #: WP-WSD-W16	

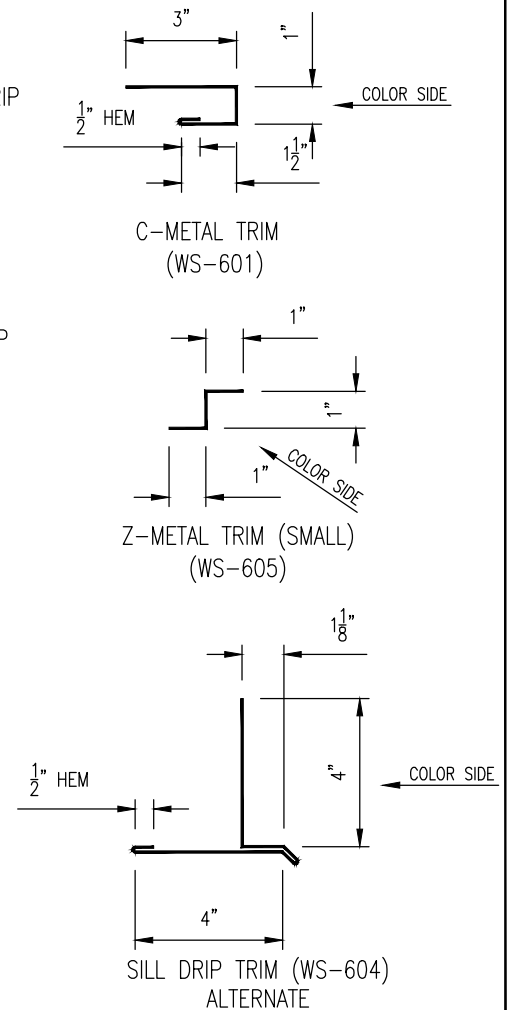


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WAINSCOAT TRANSITION DETAIL (WESTERN WAVE TO RUSTWALL)	
A	12-29-2017
REV:	DATE:
PANEL TYPE: WESTERN WAVE ® PANEL	DETAIL #: WP-WSD-W17

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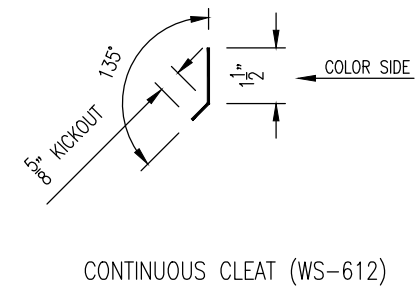
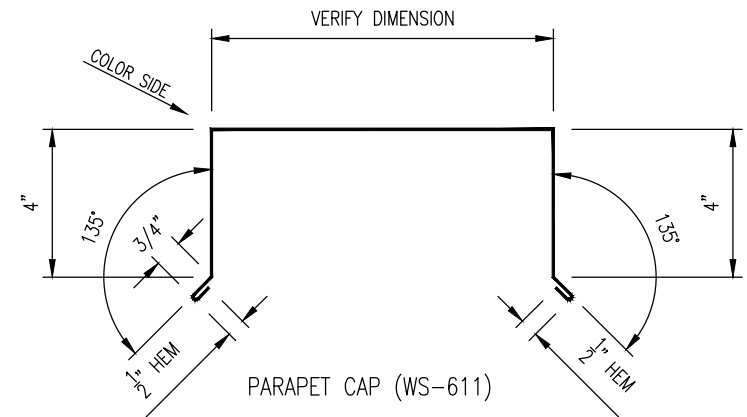
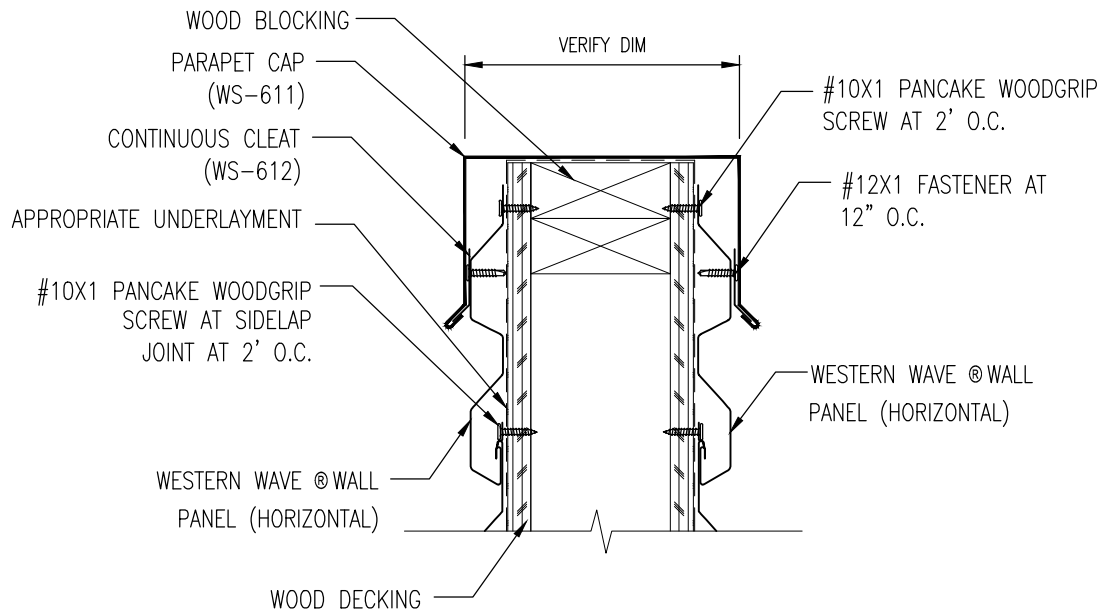
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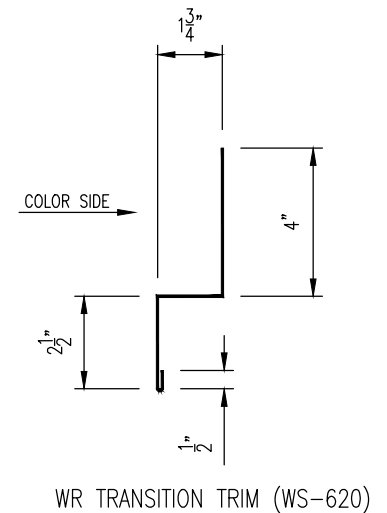
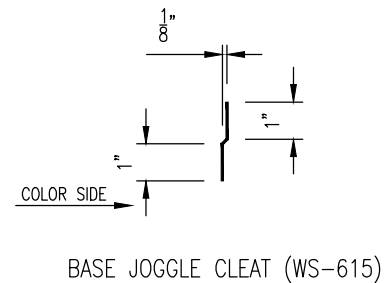
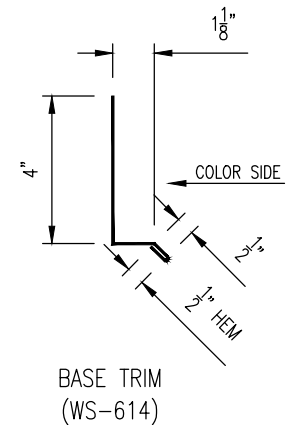
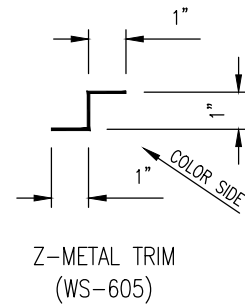
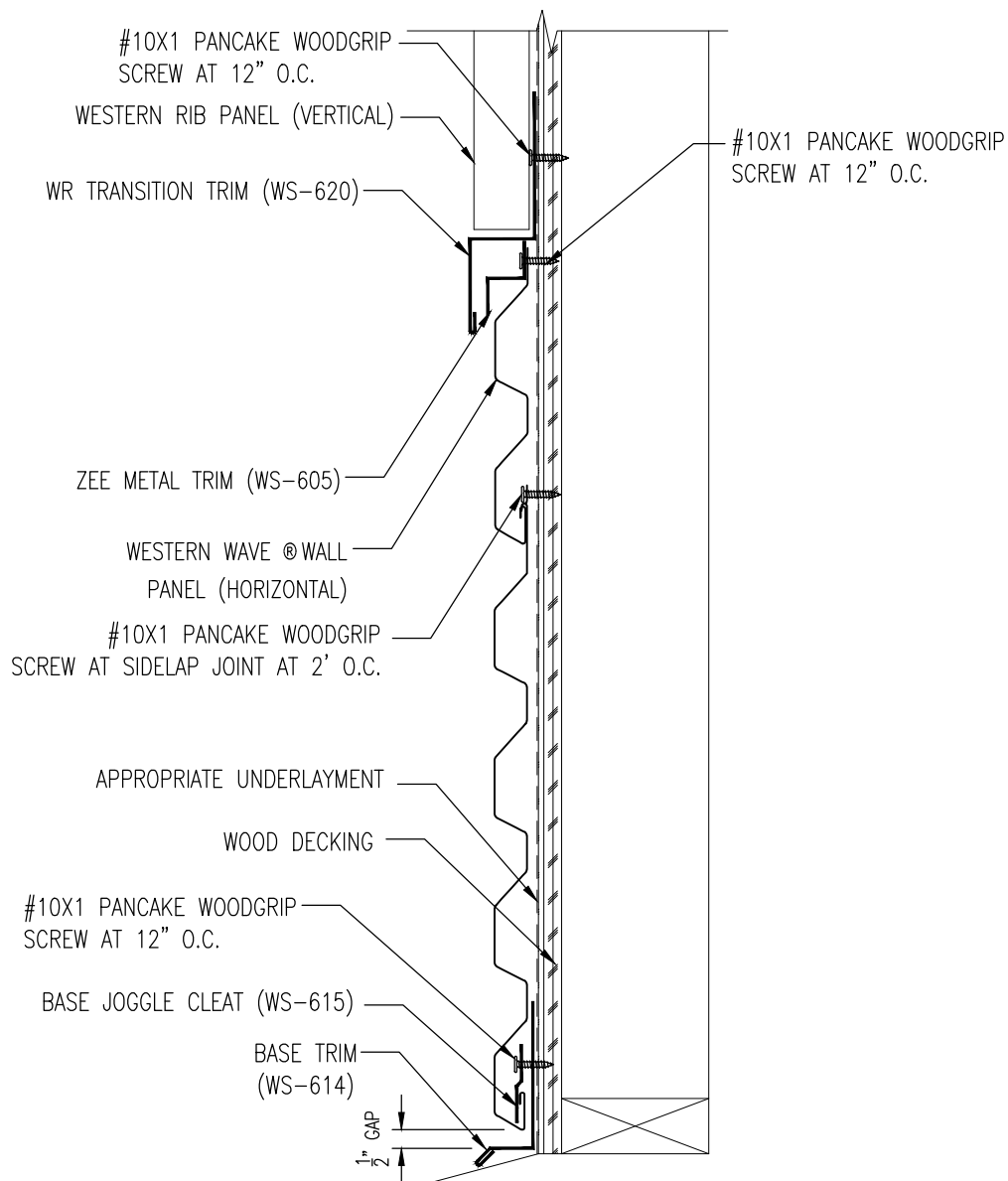


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
PARAPET WALL HORIZONTAL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
	DETAIL #: WP-WSD-W19

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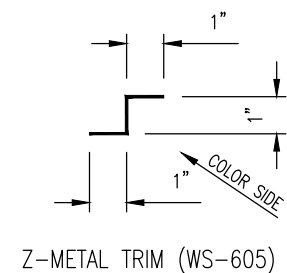
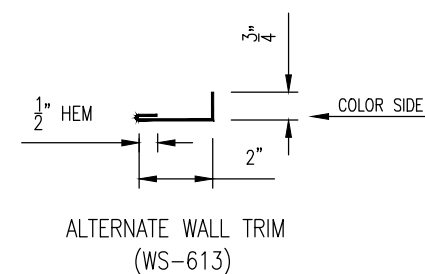
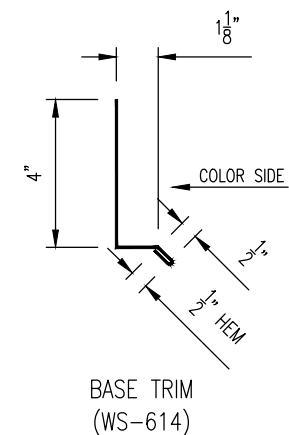
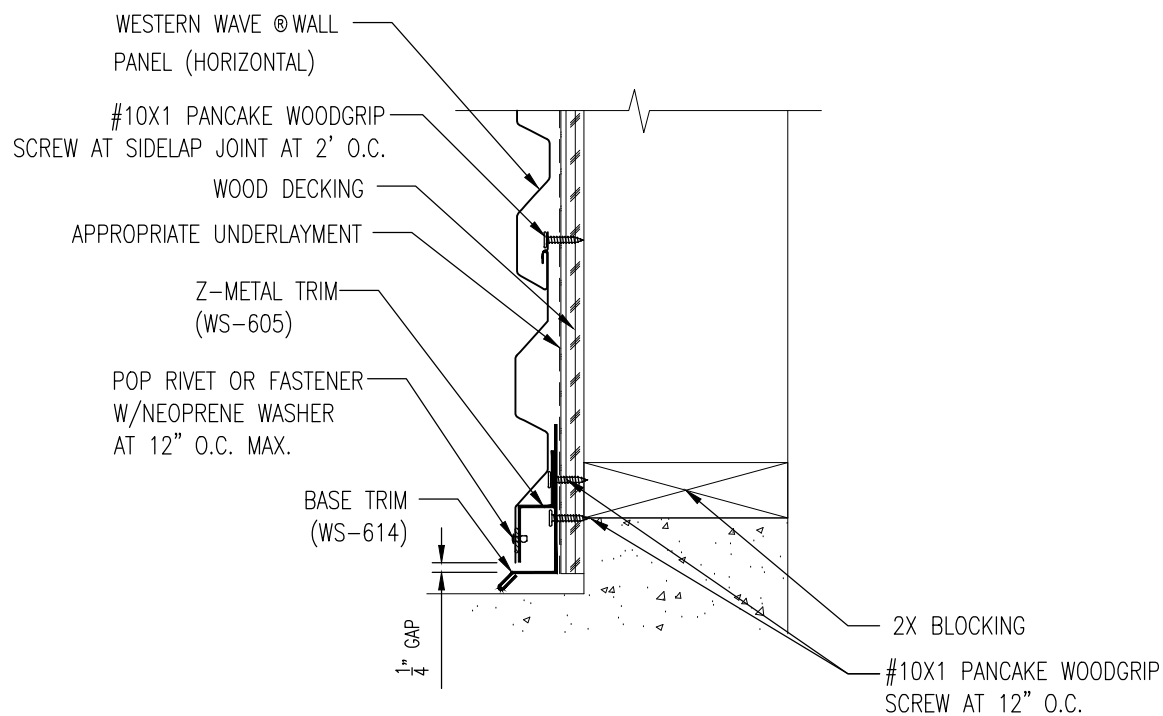


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GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WAINSCOAT TRANSITION DETAIL (WESTERN WAVE TO WESTERN RIB DETAIL)	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE® PANEL	REV: _____
	DATE: _____
	DETAIL #: WP-WSD-W20

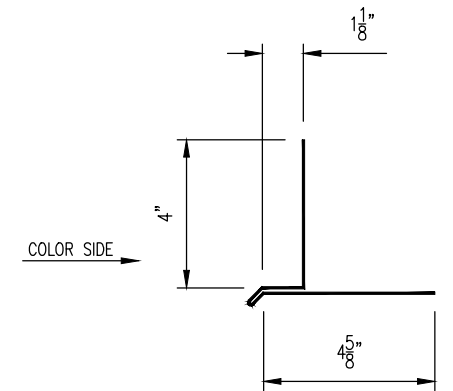
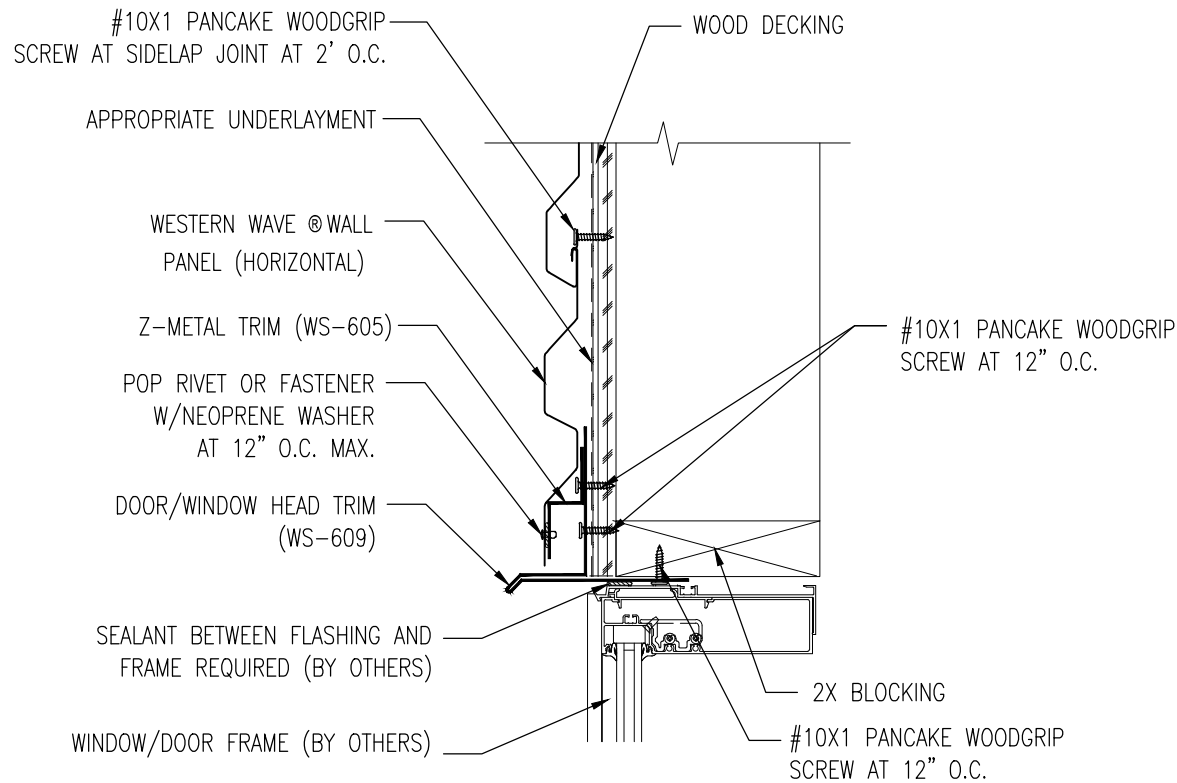


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
ALTERNATE BASE HORIZONTAL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-W21	

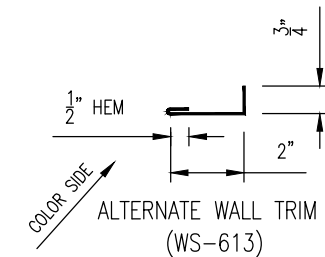
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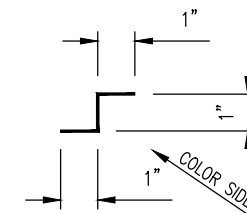
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DOOR/WINDOW HEAD TRIM (WS-609)



ALTERNATE WALL TRIM (WS-613)



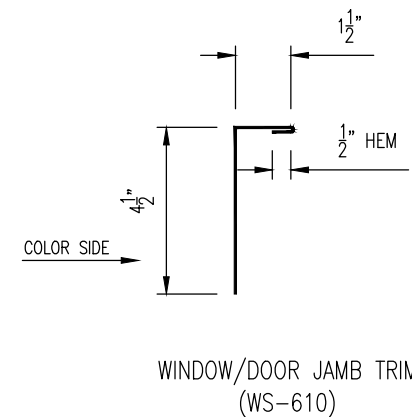
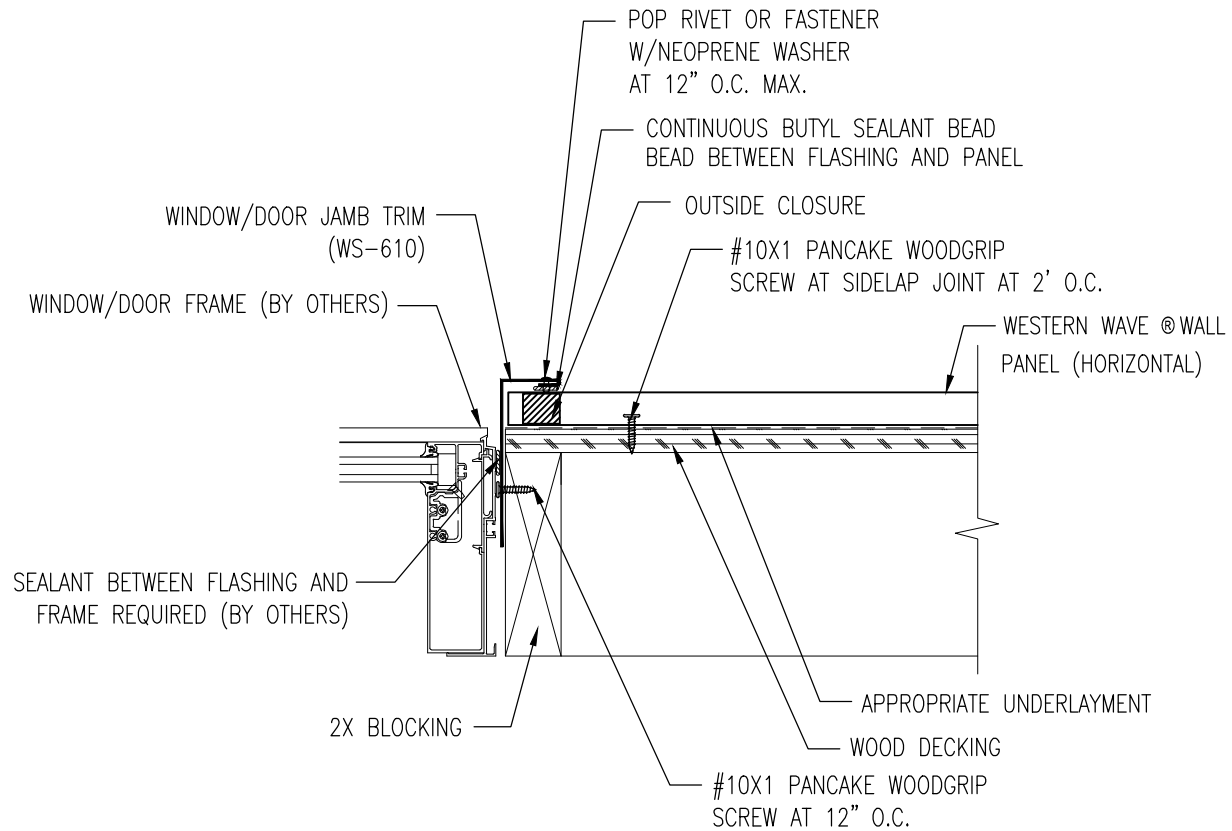
Z-METAL TRIM (WS-605)

GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WINDOW / DOOR HEAD HORIZONTAL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
	DETAIL #: WP-WSD-W22

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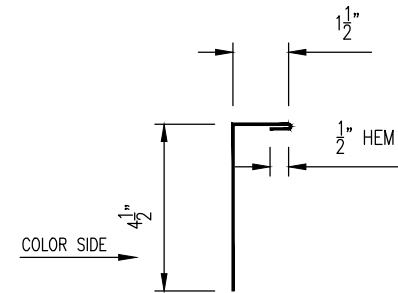
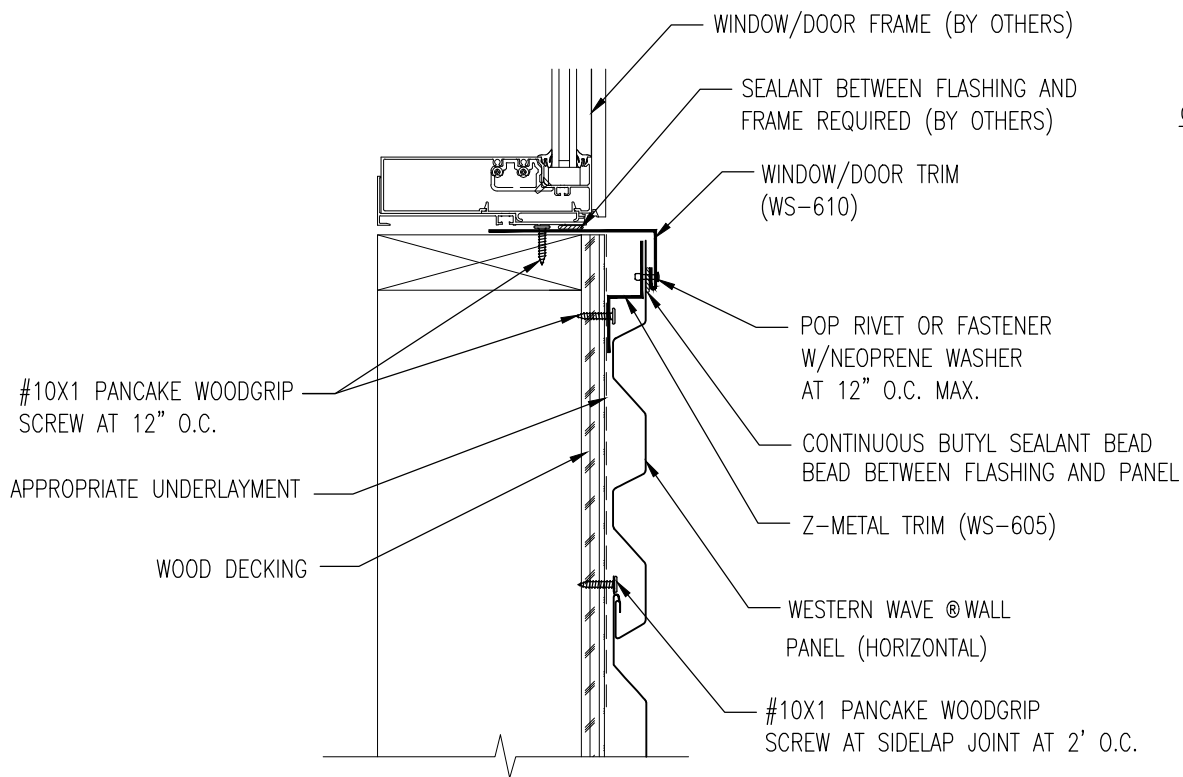


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WINDOW / DOOR JAMB HORIZONTAL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
	DETAIL #: WP-WSD-W23

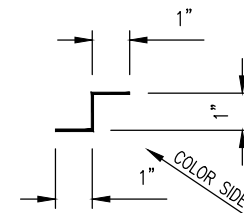
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WINDOW/DOOR TRIM (WS-610)



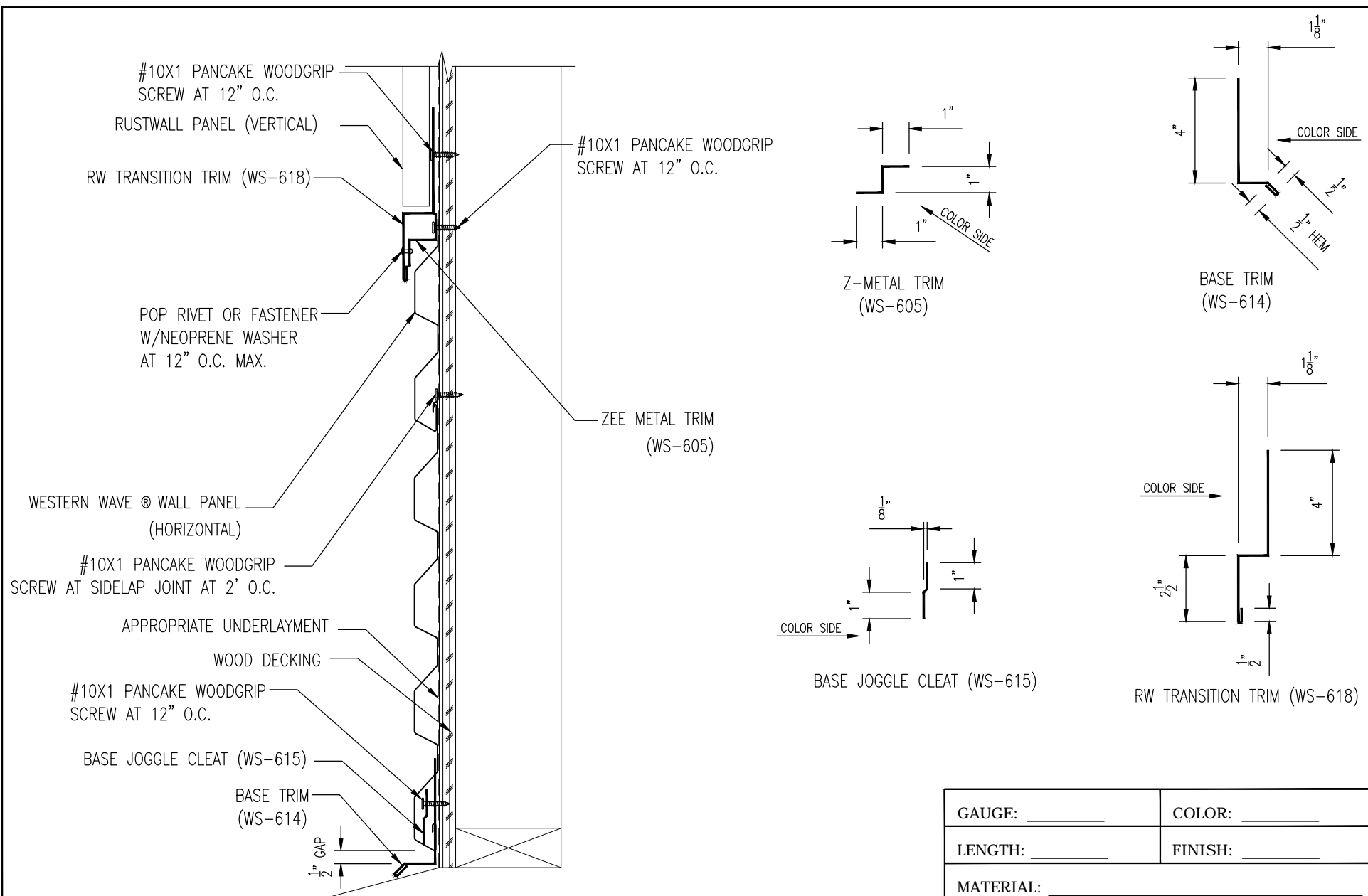
Z-METAL TRIM (WS-605)

GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WINDOW / DOOR SILL HORIZONTAL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-W24	

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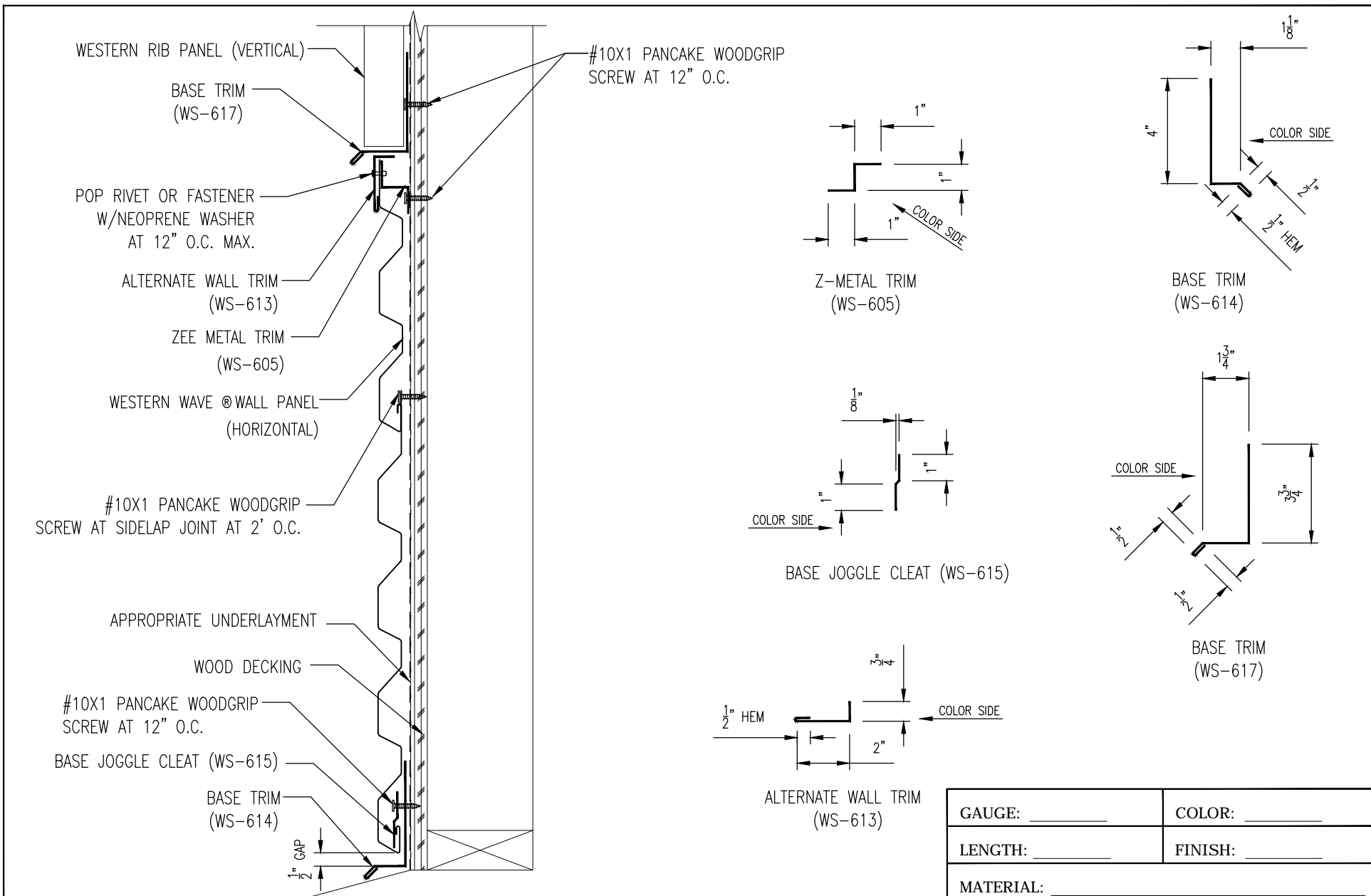


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GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WAINSCOAT TRANSITION DETAIL (WESTERN WAVE TO RUSTWALL)	
A	12-29-2017
REV:	DATE:
PANEL TYPE: WESTERN WAVE ® PANEL	DETAIL #: WP-WSD-W25

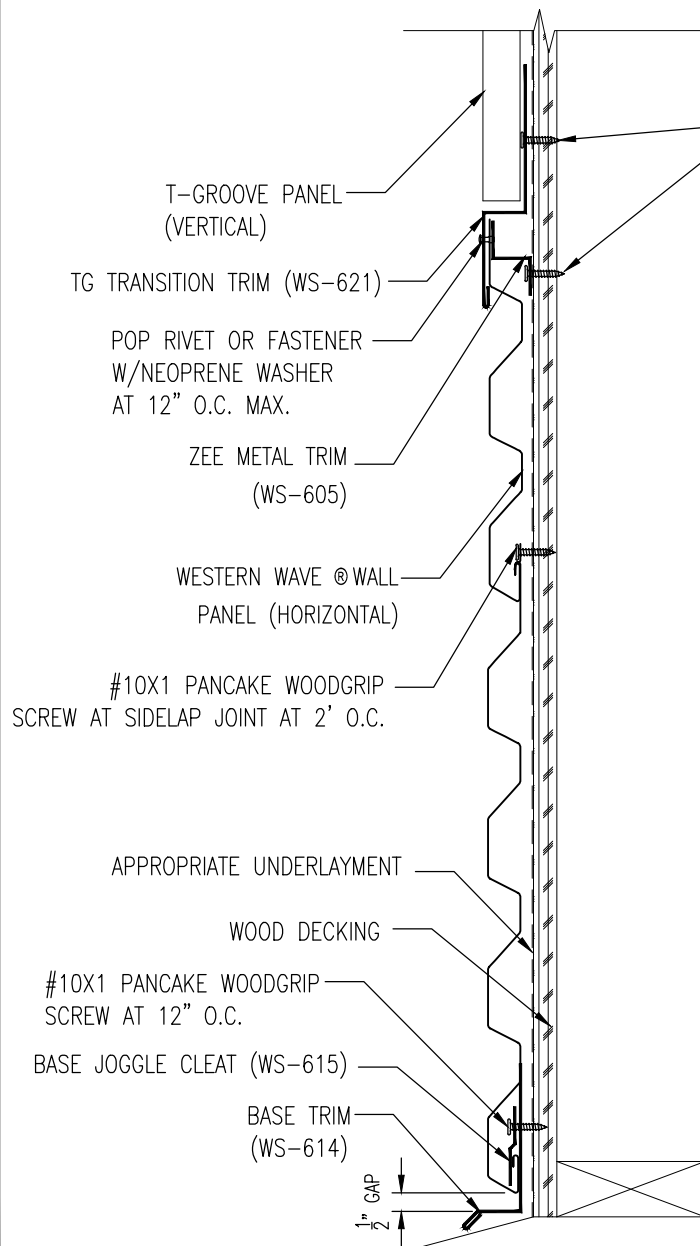


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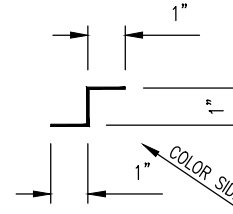
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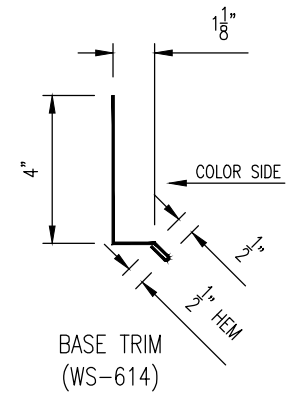
GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
ALTERNATE WAINSCOT TRANSITION DETAIL (WESTERN WAVE TO WESTERN RIB PANEL)	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-W26	



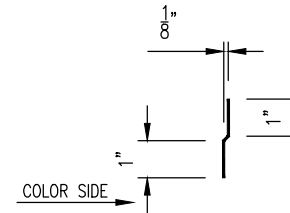
#10X1 PANCAKE WOODGRIP SCREW AT 12" O.C.



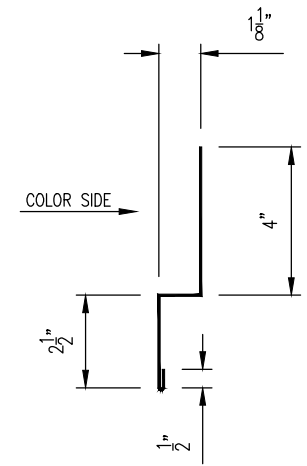
Z-METAL TRIM (WS-605)



BASE TRIM (WS-614)



BASE JOGGLE CLEAT (WS-615)



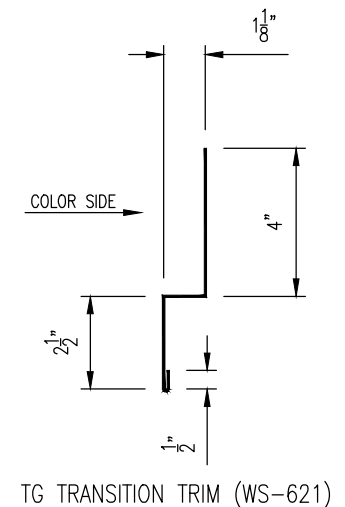
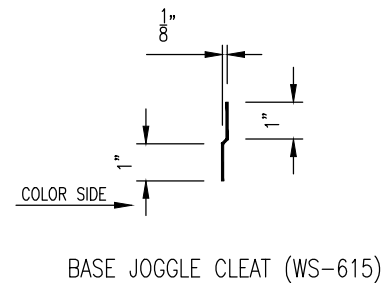
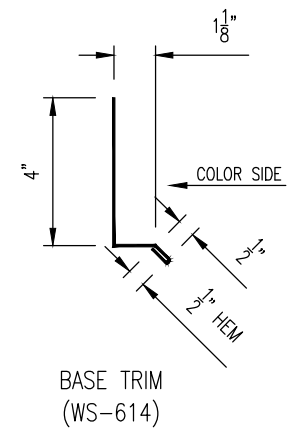
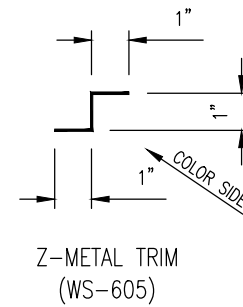
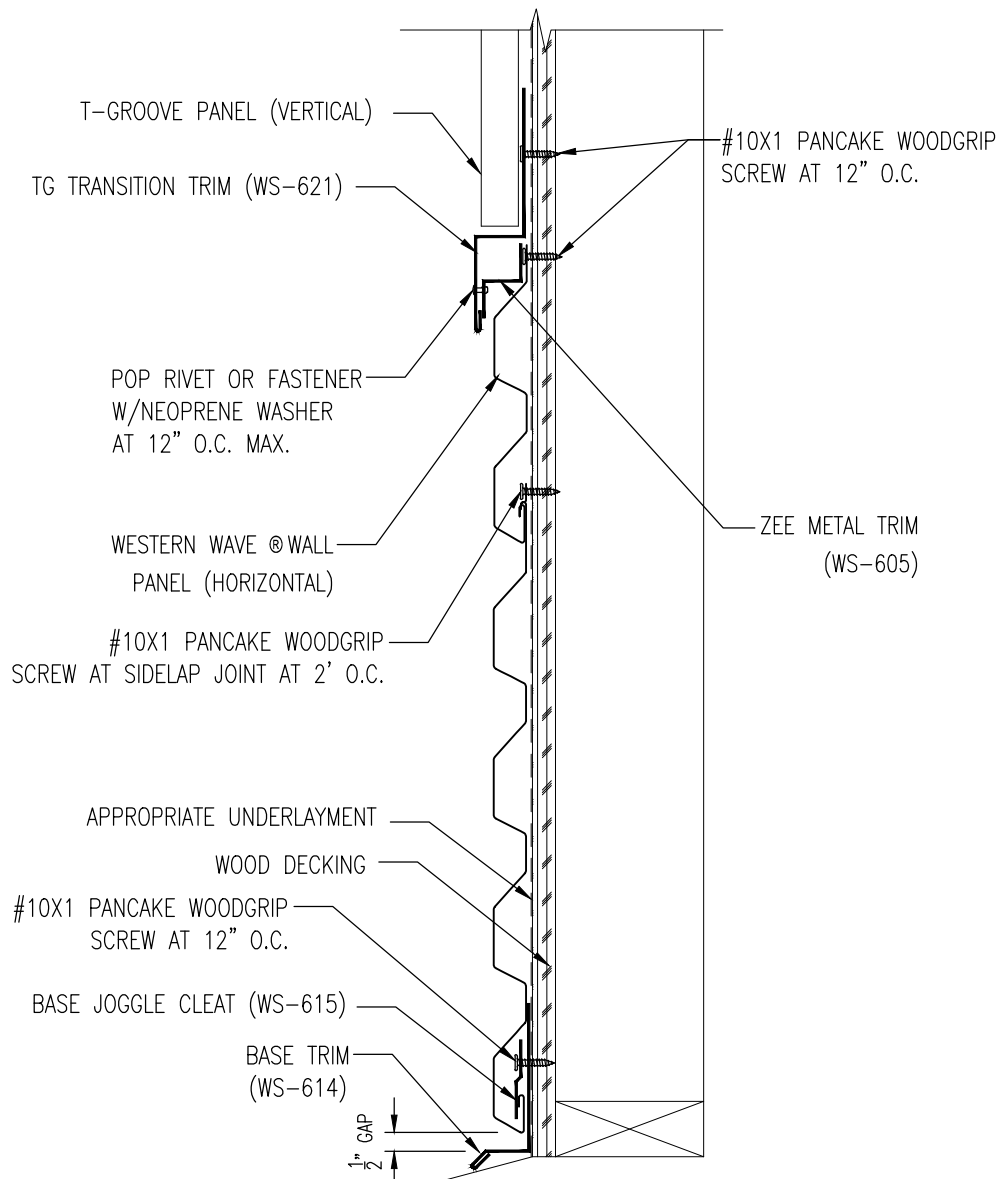
TG TRANSITION TRIM (WS-621)

Western States Metal Roofing

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877-PURLINS (787-5467)

GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WAINSCOAT TRANSITION DETAIL (WESTERN WAVE TO T-GROOVE)	
A	12-29-2017
REV:	DATE:
PANEL TYPE: WESTERN WAVE ® PANEL	DETAIL #: WP-WSD-W27

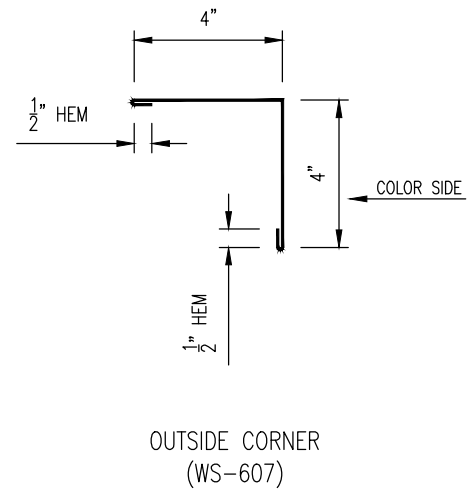
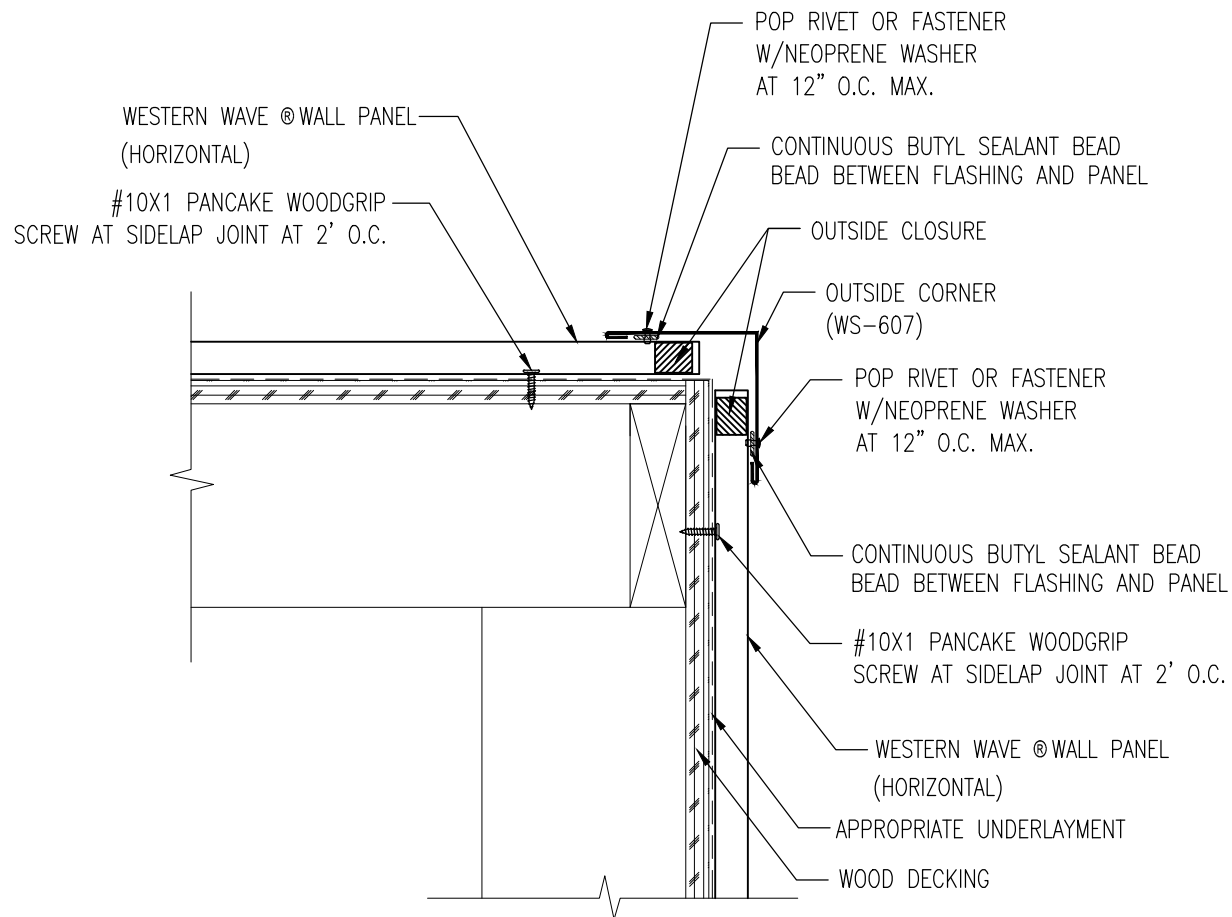


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
WAINSCOT TRANSITION DETAIL (WESTERN WAVE TO T-GROOVE)	
A	12-29-2017
REV:	DATE:
PANEL TYPE: WESTERN WAVE ® PANEL	DETAIL #: WP-WSD-W28

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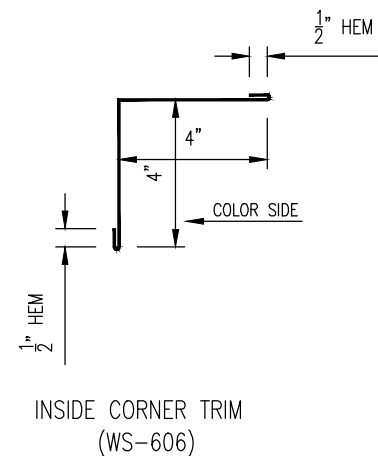
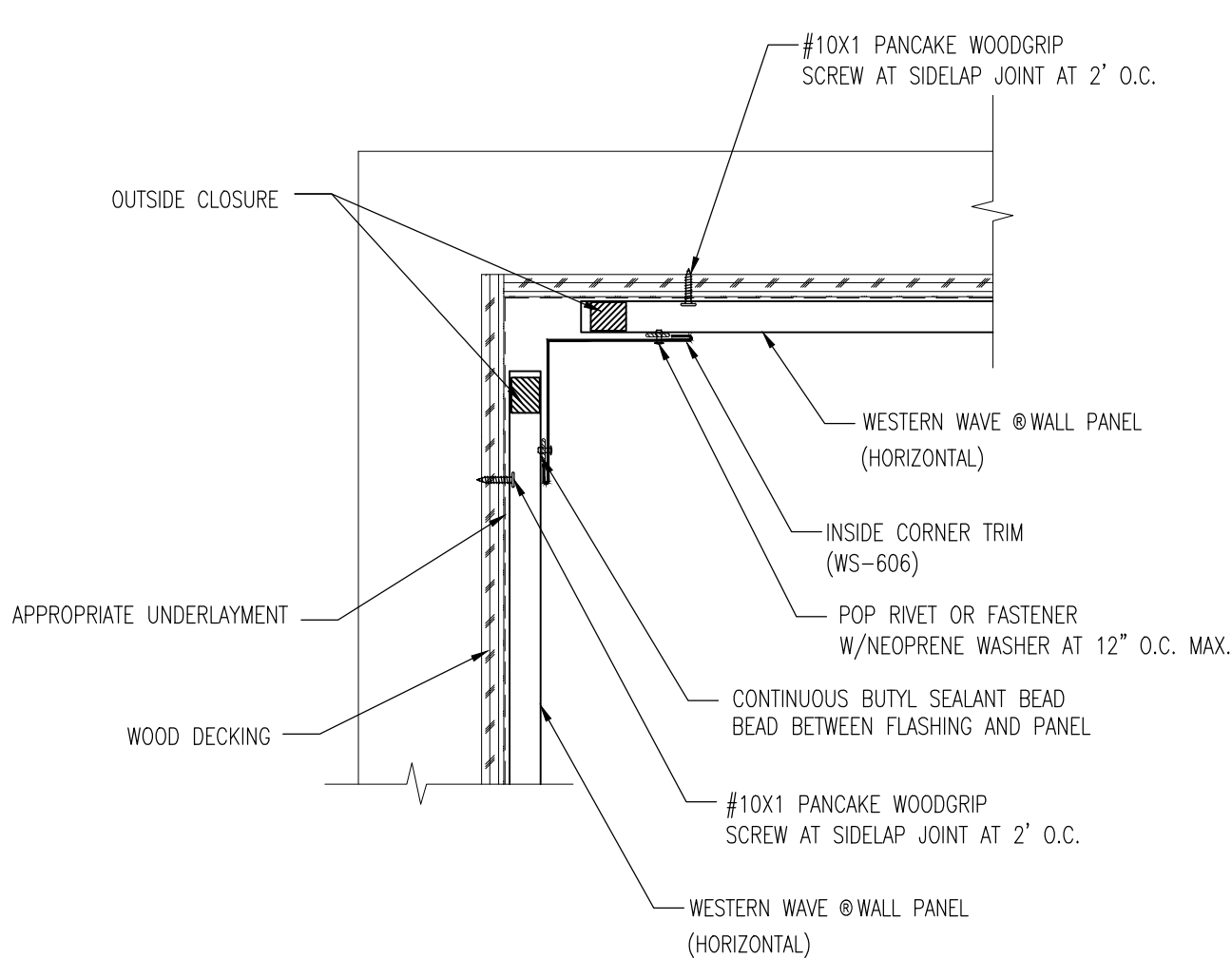


GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
OUTSIDE CORNER HORIZONTAL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: _____
	DATE: _____
DETAIL #: WP-WSD-W29	

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GAUGE: _____	COLOR: _____
LENGTH: _____	FINISH: _____
MATERIAL: _____	
INSIDE CORNER HORIZONTAL DETAIL	
	A 12-29-2017
PANEL TYPE: WESTERN WAVE ® PANEL	REV: DATE:
	DETAIL #: WP-WSD-W30

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NOTES:

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NOTES

PANEL TYPE:

WESTERN WAVE

A

12-29-2017

REV:

DATE:

DETAIL #:

WP-WSD-MN27

CUSTOM TRIM

GAUGE: _____	COLOR: _____	
BREAKS: _____	FINISH: _____	
LENGTH: _____	STRETCH OUT: _____	
MATERIAL: _____		
CUSTOM TRIM NAME: _____		
	A	12-29-2017
PANEL TYPE: WESTERN WAVE	REV:	DATE:
	DETAIL #: WP-WSD-CT28	

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Western States "Western Wave ®" Panel

Installation, Flashings & Shop Drawing Detail Guide

Special Design Considerations

The details contained in this guide are proven industry details and are intended to be used as a design aid and installation guide. It does not depict all situations that may be encountered on all projects. Modifications are the responsibility of the designer/ owner/ installer.

Consideration should be given for Fit for Purpose, Building use, Climate conditions such as temperature, snow, wind, and moisture, Governing Building Codes, and Maintenance.

It is highly recommended that all trims and flashings be of the same material as the panels (metal, gauge, finish) to ensure long term performance and durability. Where possible, flashing edges should be hemmed to strengthen the edge and protect the cut edge from exposure.

Acceptance

Use of this manual is strictly voluntary. Details that are provided are to be used as a guide only. Details may not be applicable for all situations. This guide provides one standard detail and WSDI accepts that other installation details may be needed and other details may exist. WSDI makes no guarantee as to the Weather Tightness of the system or details found within this guide. The information in this manual is believed to be correct and accurate at the time of printing. WSDI reserves the right to change details, discontinue products, change designs at any time without incurring obligation. It is best to consult your Design Engineer for recommendations.

Underlayment

There are many types of underlayment's on the market today. All designed with a special purpose depending on the type of Metal and profile. Many different types of metal will require a different type of underlayment, such as A606-4 (Corten) which requires a High Temperature underlayment. It is best to consult your Design Engineer for recommendations.

Snow Design

Design and dimension must be the proper width to accommodate high snow, rain, ice, and slope conditions. If possible, splices, penetrations, should be minimized in areas of high snow and ice accumulations. Details found in this manual may not pertain in areas of high snow and ice accumulations.

Panel coverage and fastening

Normal panel width of Western Wave panels are 16". Please consult with your WSDI representative for details and fastening recommendations.

Safety and Maintenance

Extreme care should always be used when working with metals. Safety should always be a top priority and approved fall protection and equipment as approved by OSHA should always be used. No Structure is immune to severe weather or is completely maintenance free. To keep your Siding performing as it was designed; an inspection and comprehensive maintenance program should be implemented.

References

For other installation techniques and details, The Sheet Metal and Air Conditioning Contractors National Association Inc. (SMACNA) and NRCA manuals are great resource for working with sheet metal.

Technical Assistance

Contact your WSDI sales or technical representative for any additional information or assistance. To insure you have the latest information available, please inquire or visit our web sites at WWW.Metalforroofing.com

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