



NECAL Corporation

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**Technical Data Sheet**  
**NECAL 9502 PRESSURE SENSITIVE ADHESIVE**

**DESCRIPTION**

NECAL 9502 is an unsupported film of pressure sensitive adhesive displaying excellent bond characteristics and initial tack. It is an excellent option for film and foil tapes, metal laminates transfer tapes, mounting foams, and multi-purpose laminations. This adhesive is used in Appliance, Automotive, Transportation, Industrial Equipment, Recreational Equipment, Marine, and Electronic Applications.

**FEATURES**

NECAL 9502 is designed for polypropylene, polyethylene, and other low surface energy plastics. NECAL 9502 also has good adhesion to glass. Because of its thickness, NECAL 9502 is recommended for use on rough and uneven surfaces.

**PHYSICAL PROPERTIES**

Thickness (without liner):	4.0 mils modified acrylic low surface energy adhesive
Release Liner:	Available with P, W, H, J, HD, VF, P1, HD-2 or W1 liners
180° Peel from Stainless Steel:	>6 lbs. after 16-hour dwell (PSTC-101)
Loop tack from Stainless Steel	>6 lbs. (PSTC-16)
Shear Adhesion:	>7 days (1-inch x 1-inch x 227 g @ 72°F)
Temperature Range:	Application: 50°F. Minimum Service: -40°F. to 300°F.

All tests conducted with a 2 mil PET backing

**BONDING INSTRUCTIONS**

Remove the release liner and apply to a clean, dry substrate. Use firm pressure to obtain maximum contact. Increasing application force will optimize bond strength to surface. The adhesive will reach maximum bond after 72 hours.

**STORAGE DATA**

The shelf life of this material is at least two years when stored at 72°F and 50% relative humidity. Increased temperatures and/or humidity will affect performance characteristics.

**NOTICE**

The information shown here represents typical values, which may vary with each application. The values are not intended to be a performance guarantee and are not intended to be utilized for setting specifications. Users should determine, prior to use, the suitability of this material for their application.



Standard UL 969  
System Materials (PGGU2).

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