



## Nicrobraz® Tape & Sheet Shelf Life

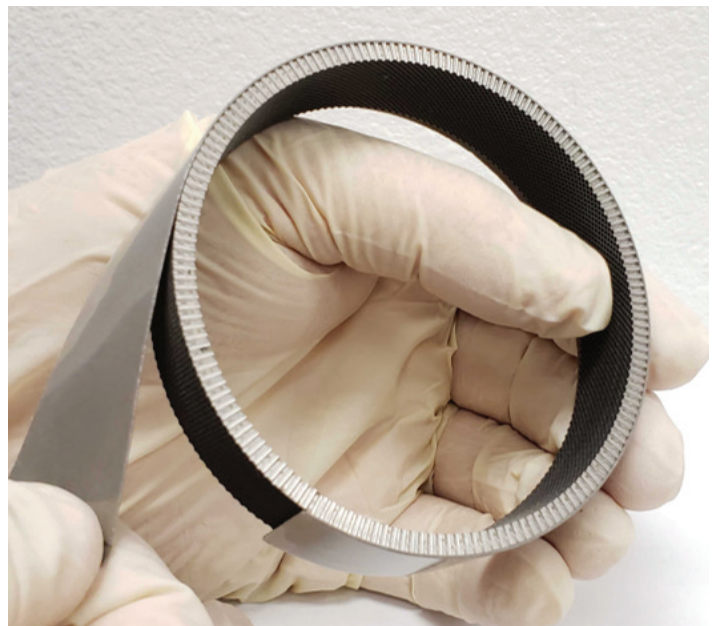
### Nicrobraz® Tape & Sheet

Nicrobraz® Tape & Sheet have a minimum shelf life of two (2) years when properly stored. Minimum shelf life means that the product will last at least that amount of time.

Special storage conditions are beneficial for prolonging the shelf life of this product. Store it in a cool, dry area away from direct sunlight or direct heat source, and in a sealed container that will minimize volatilization of the adhesive. Storage at a temperature below 27°C (80°F) and above the local dew point is recommended.

The shelf life of Nicrobraz® Transfer Tape can be extended beyond two years if the adhesive has not dried out. As long as the tape can be separated from the paper backing and the plastic, and the tape can be applied to the part the product is usable. There is no break down of the powder portion of this material.

We have known of instances where tape was used after being stored for twenty years or more, and it performed satisfactorily. While there is no guarantee that all tape will last that long, we expect it to last well beyond the two-year minimum shelf life.



Nicrobraz® Tape & Sheet	Minimum Shelf Life
All products	24 Months

**Note:**

*A minimum shelf life is given for these products, and is provided only to give a guideline to follow. It is not our intention to indicate that these products will not be usable after that date. Many of our customers have used these products satisfactorily, well beyond the minimum shelf life date. Refer to Wall Colmonoy SDSs for important safety information.*



**WALLCOLMONOY**  
HI TEMP BRAZING ALLOYS

# NICROBRAZNEWS

For more information, please contact:

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## About Wall Colmonoy and Brazing The Pioneers and Today's Leading Experts

Wall Colmonoy joins parts for high-temperature and corrosion applications using Nicrobraz<sup>®</sup>, Niferobraz<sup>®</sup>, and CuBraz<sup>™</sup> brazing filler metals and brazing aids.

The pioneer of high-temperature brazing, Wall Colmonoy's expert brazing engineer, Bob Peaslee, invented a new brazing technology involving nickel-based filler metals and hydrogen atmosphere furnaces in 1950. As a result, the new filler metal, Nicrobraz<sup>®</sup>, was created.

Today, Nicrobraz<sup>®</sup>, Niferobraz<sup>®</sup>, and CuBraz<sup>™</sup> brazing filler metals are used in a variety of industries including aerospace, oil & gas, steel, energy, food, automotive, rail and defense, meeting AWS, AMS, G.E., Honeywell, Pratt & Whitney and Rolls-Royce specifications. Nicrobraz<sup>®</sup> products are available as powder, paste, transfer tape, rods, and sheets in a full range of sizes and specifications. Wall Colmonoy also custom formulates brazing filler metals to meet customer specific requirements.

Aerobraz<sup>e</sup> Engineered Technologies, a division of Wall Colmonoy, manufactures engineered components and provides technological solutions for the aerospace, energy, defense and transportation industries. This division meets aerospace quality standards in applications using the process of brazing, surfacing, welding, thermal processing, fabricating, machining and overhauling. Aerobraz<sup>e</sup> Engineered Technologies has the engineering expertise to take concepts from design to prototype to production.

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