

# M6 Hand-held Inkjet Printer

## Instructions



## WARNING AND NOTE:

1. Do not remove ink cartridge while printing;  
Do not set parameters while printing;  
When machine is in printing, any operation will damage core board.
2. If machine finishes working, take out cartridges at once and cap it well.
3. Please turn off machine with correct steps: click Power→Shut down→Press power button on right side after screen is off.
4. Please don't put machine in wet conditions.
5. When cleaning machine, keep away from water, and do not use chemical solvent.
6. Do not use hard objects to crash machine in case of damage.

### **Common problems and ways of handling**

- 1)Please check ink remaining;
- 2)Please check whether print setting and systems setting parameters are accurate or not;
- 3)Please check whether nozzle surface is dirty, and use dust-free tissue to clean it.

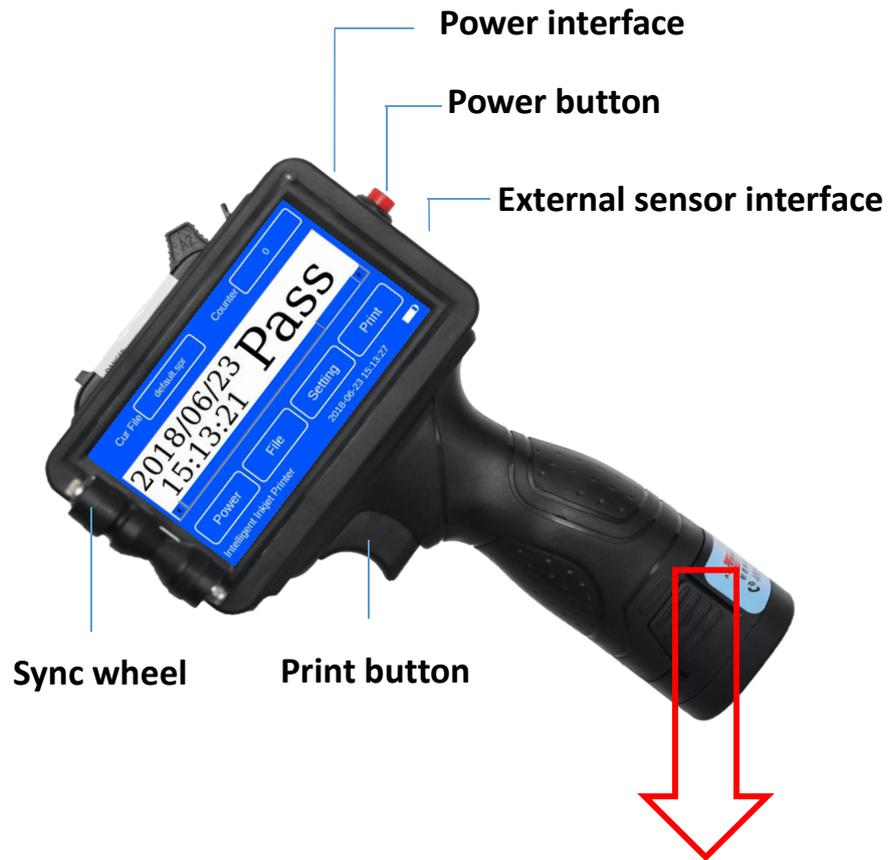
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Dear customers:

Thank for your trust for our M6 hand-held inkjet printer. For better to use this machine, please read this instruction carefully, as it will help you learn convenient and correct operation about this machine. Otherwise the mistaken or incorrect operation may bring unnecessary trouble for you.

# 1.Diagram



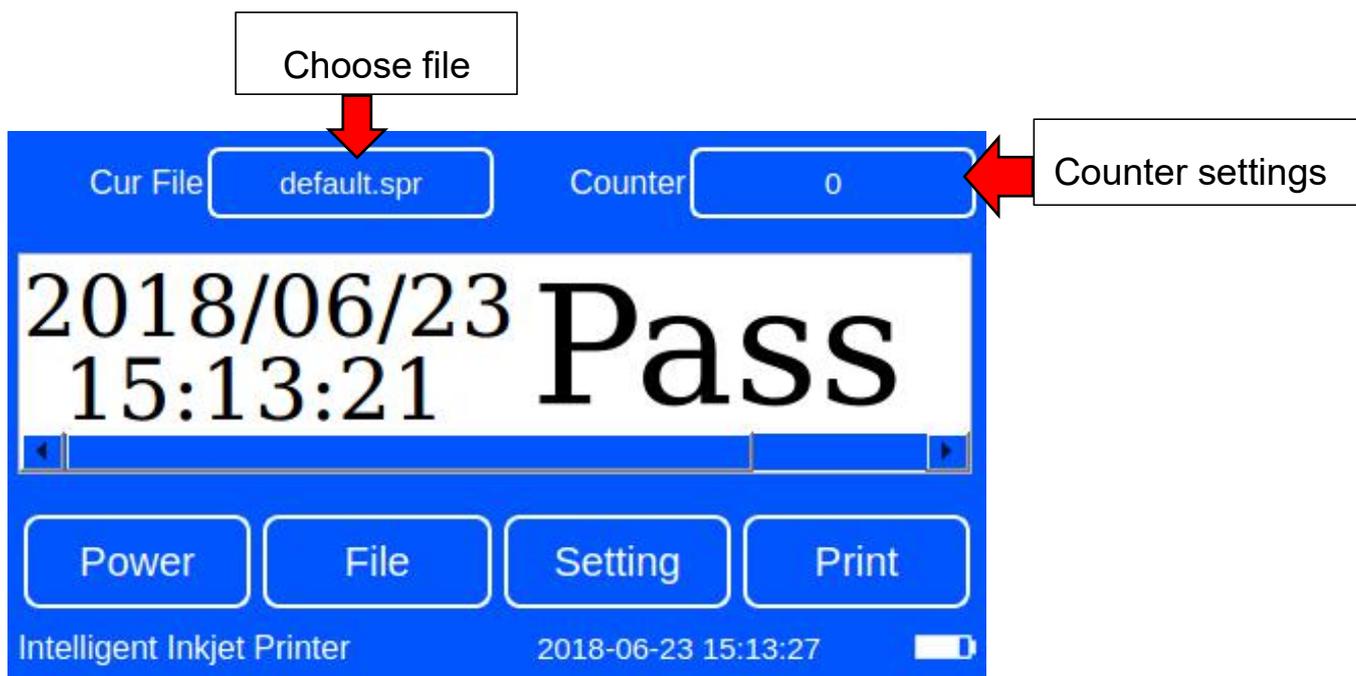
Removable battery  
Can charge directly



## 2.Parameters

Model	M6
Nozzle	TIJ 2.5 Thermal foaming nozzle
Operating system	Linux
CPU	Quad core 1.4Hz
Language	English, Chinese, Turkish, Arabic, Korean, Italian
Shape features	ABS+PC
Dimension	220*114*130mm
Net weight	0.8kg
Printing height	12.7mm
Printing distance	2-5mm
Print content	Text, time, batch number, serial number, logo, QR code, barcode
Storage	the system can store more than 1000 message (external USB make the information transfer in a free way)
Printing length	2000 characters for each message, no limitation on length
Printing speed	70m/min
External interface	USB, Photoelectric interface
Voltage	DC16.8 lithium battery(2600mAh*4) , work more than 4 hours and 8 hours standby
Power consumption	the average power consumption is lower than 5W
Working environment	Temperature:0 - 38 degree; Humidity: 10% - 80%
Printing material	board, carton, stone, pipe, cable, metal, plastic product, electronic, the fiber board, light steel keel, aluminum foil, etc.

### 3. Main menu



**Power:** close screen or shut down machine

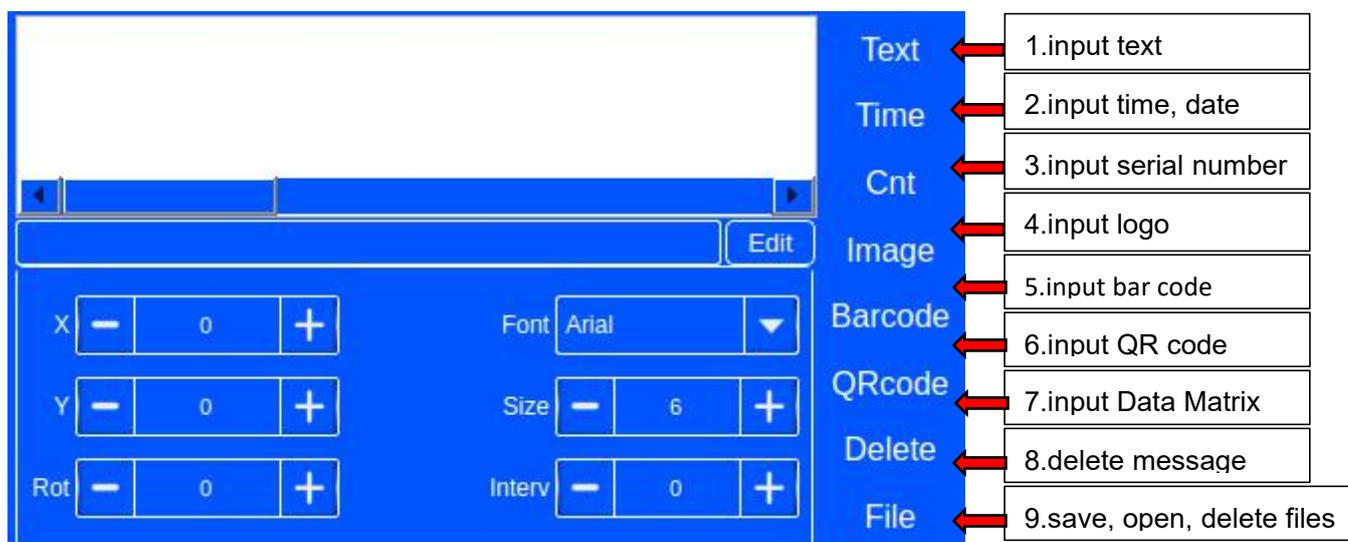
**File:** edit single file, group file and image

**Setting:** system setting and print setting

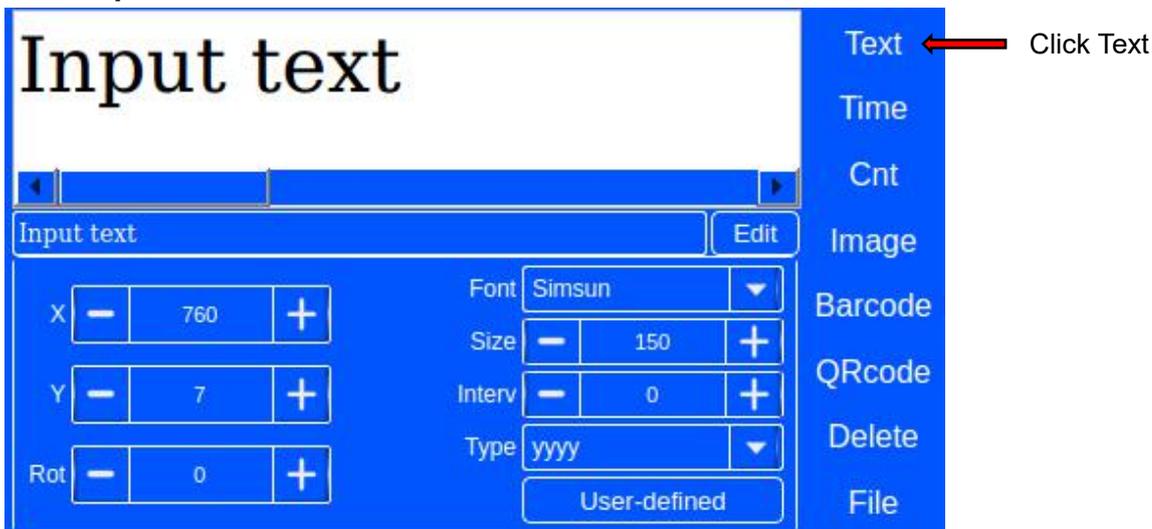
**Print:** click **Print** then it will become to **Printing**.

### 4. Files Manage

#### 4.1 Edit single file:

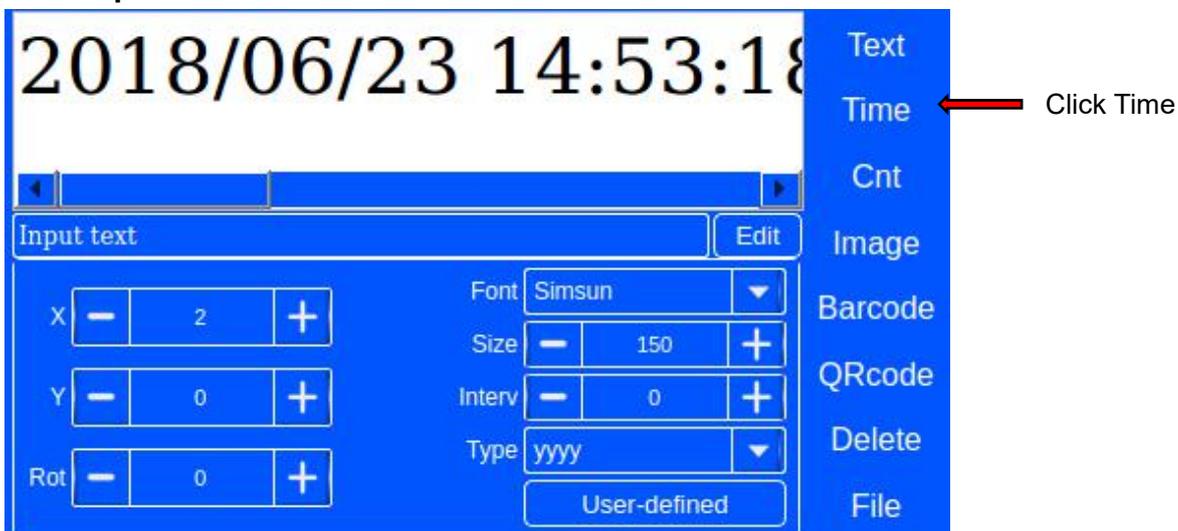


### 4.1.1 Input text



Click **Text** to input Chinese (CN), English (EN), number or symbol → press **Edit** → click **Empty** → input the information you need (press **EN** key to change Chinese and English, press **Caps** to change case sensitivity) → **Finish** → adjust the font, size as needed → move the information in the center of the white blank → **File** → **Save or Save As** → input the file name → **OK** → **File** → **Exit**. The editing is complete.

### 4.1.2 Input time



Click **Time** (windows will pop up system time) → click **User-defined** to set time format as need → **OK** → **File** → **Save or Save As**.

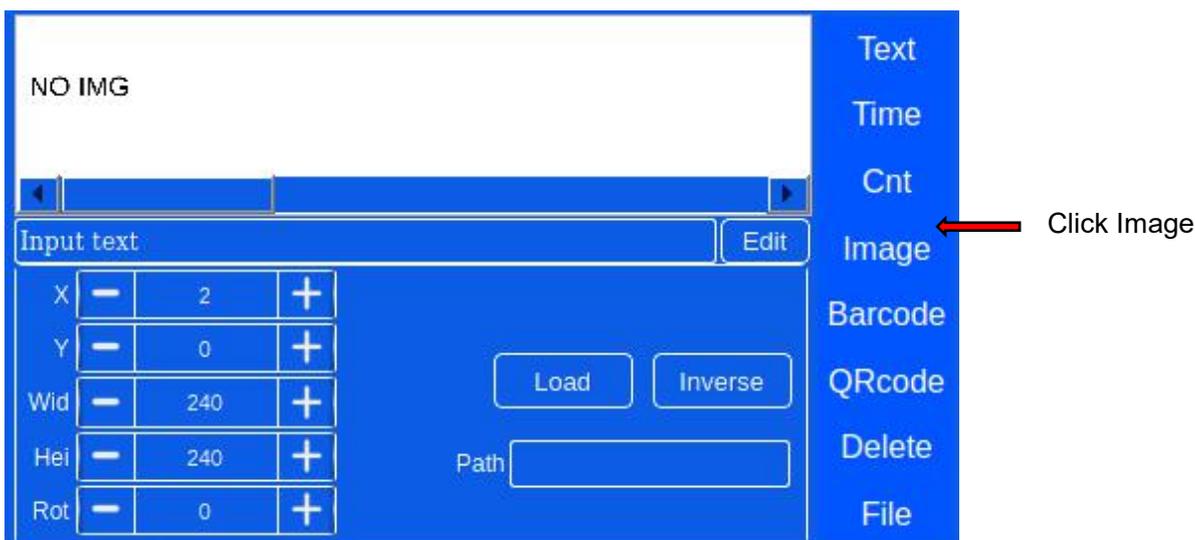
Note: click **Type** to choose quick set time format

### 4.1.3 Input serial number



Click Cnt, set type and size as need. One file could contain two different counters. Could set counter parameters in settings.

### 4.1.4 Input logo

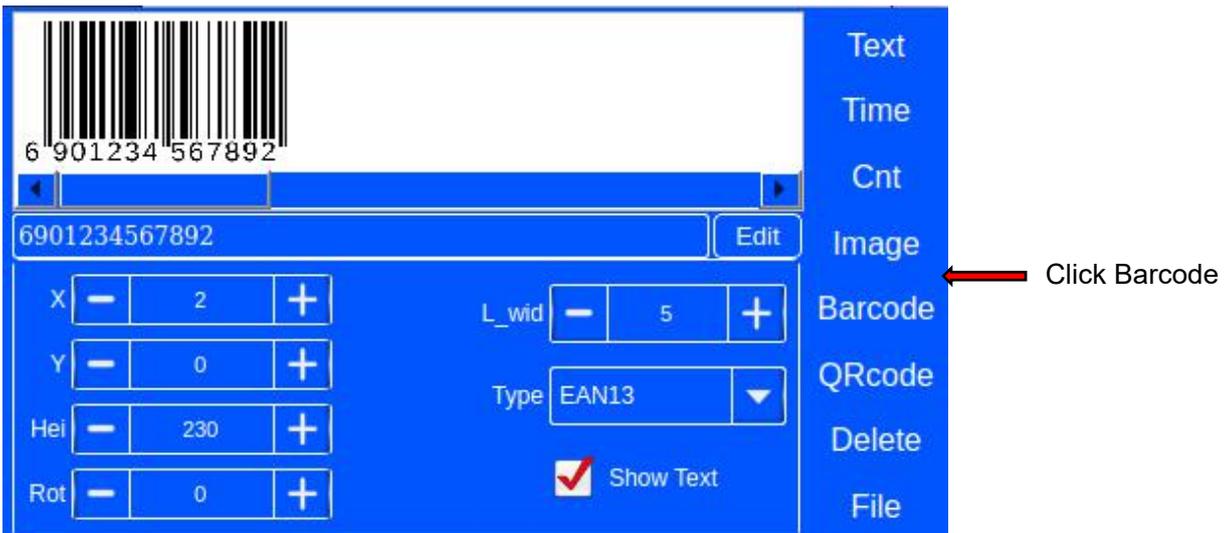


Insert USB disk with picture → **File** → **Edit Single File** → edit window pops up → **Image** → **Load** → **U Disk** → choose the picture → **To Load**(copy the picture to local) → **Local** → choose the picture → **OK** → adjust size and position → **File** → **Save or Save As** → input file name → **Exit**. The editing is complete.

Note:

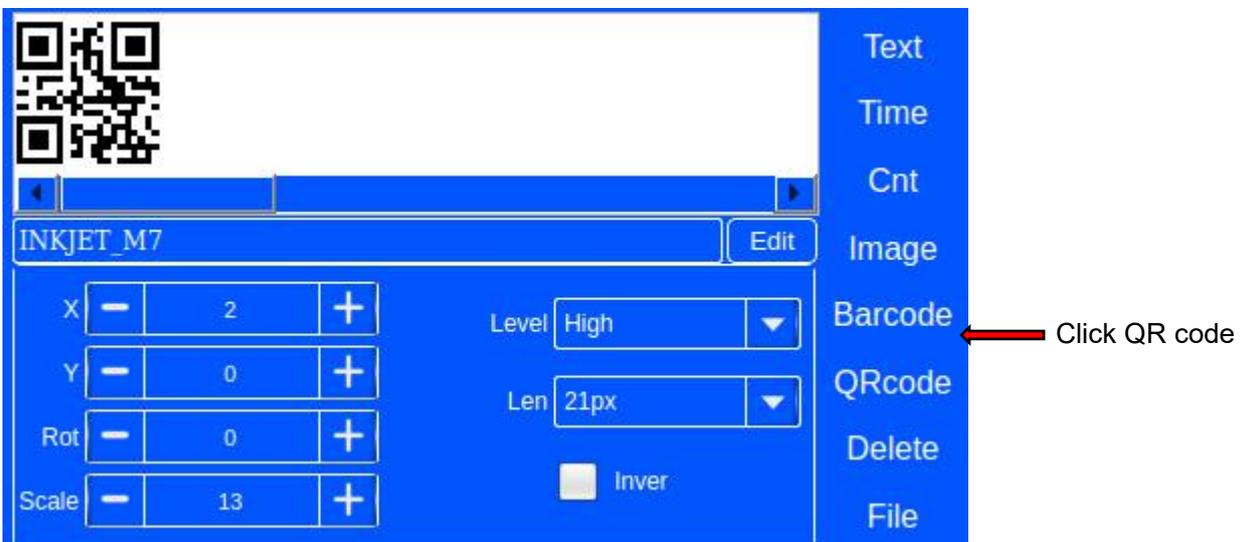
1. when choose picture from USB disk, please copy it to local first, and then repeat loading picture from local pictures.
2. Any pictures should be saved as monochrome BMP in computer before put in file and named as number or letter.
3. Edit file contain picture (machine can't print picture directly. Please add picture in .spr file before print.)

#### 4.1.5 Input bar code



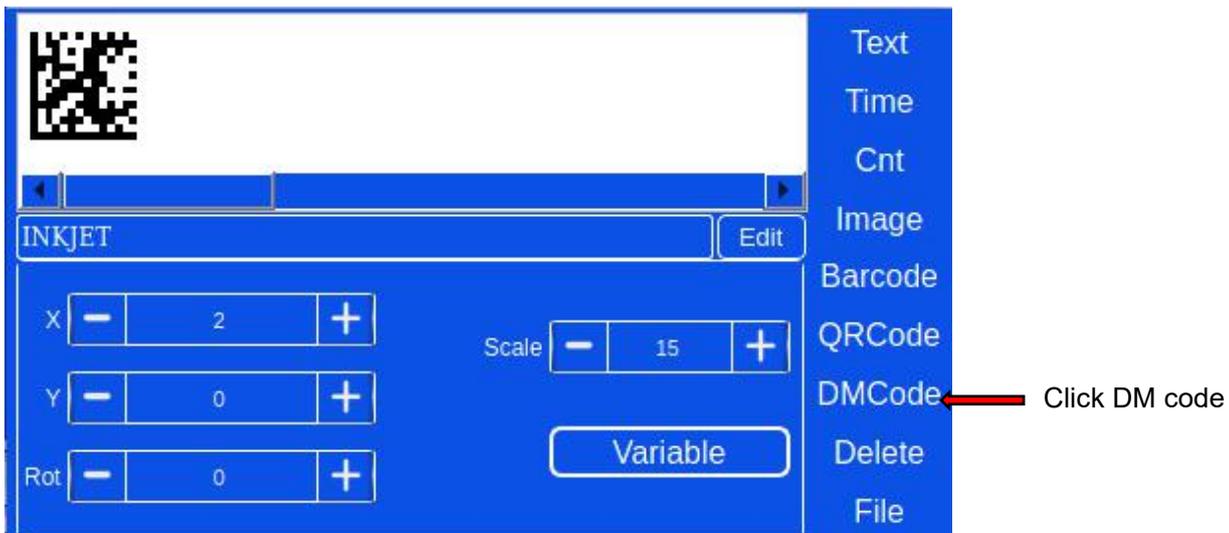
Click barcode → Edit (choose barcode type and input code number) → Finish → File → Save or Save As

#### 4.1.6 Input QR code



Click QR code → Edit (input code content) → Finish → File → Save or Save As

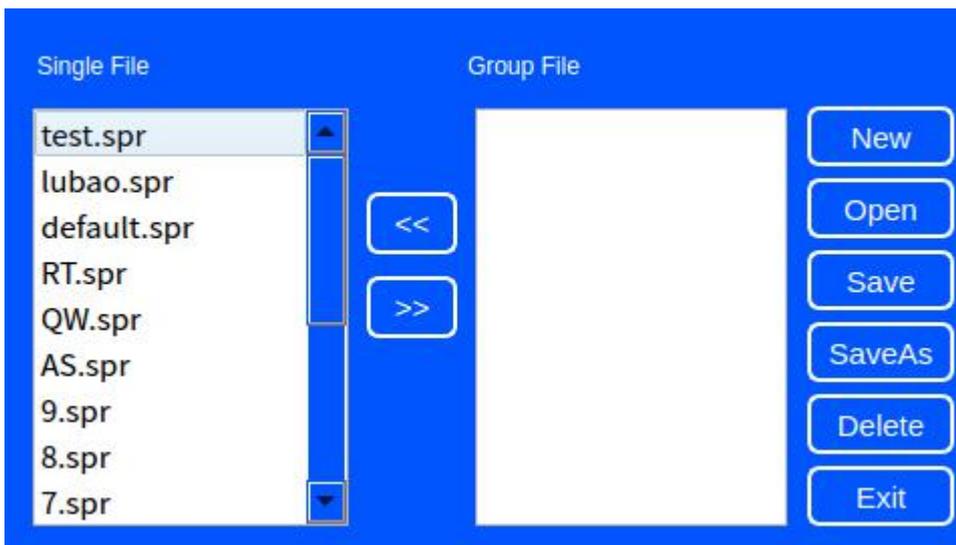
### 4.1.7 Input DM code



Click DM code → Edit (input code content) → Finish → File → Save or Save As

Note: the size of could be adjusted through Scale, resolution could be adjusted through Level

### 4.2 Edit group file



File → Edit group file → move single files to group files → Save or Save As → input file name (put number, letter) → OK → Exit

Note: group file consists of some single files.

# 5.Parameter Manager

## 5.1 System Setting



1. Language: choose language and system will reboot automatically.
2. Date Time: set system time
3. Voltage: set working voltage according to ink type.
4. Print pulse: set ink print pulse according to ink type
5. Idle pulse: set idle pulse (keep default value)
6. Background: set screen brightness
7. Sound: tick it, there will be prompt tone when printing finish.
8. Calibration: When machine screen touching is not correct.(If screen is no problem then don't click this). If machine screen has touch problem, inset a mouse to click Screen Calibration. When screen is into screen calibration, click cross as system indication.
9. Usual different ink type parameters

Ink type	Print pulse ( $\mu$ s)	Voltage (V)
JW11	120/2.4	25/10.5
JS10	88/1.8	21/8.8
JS12	80/1.6	23/9.6
JS21	88/1.8	22/9.0
JS31	80/1.6	23/9.6
JS41	80/1.6	23/9.0
JS51	80/1.6	23/9.6
JS61	80/1.6	23/9.6

## 5.2 Print setting

### 5.2.1 Style

The screenshot shows the 'Style' settings menu. The 'Style' tab is active, and the 'DPI' tab is also visible. The settings are as follows:

Setting	Value
Trig Mode	Key Trigger
Speed	20
Delay	1
Direct	Normal
Spray Mode	Left Nozzle
Sync Freq	4
Gray	1

The 'Use Sync wheel' checkbox is checked. The numeric keypad at the bottom includes buttons for digits 0-9 and a left arrow. The 'OK' and 'Cancel' buttons are at the bottom center.

#### 1. Trig mode:

- ①key trigger: trig by press print button, need tick sync wheel
- ②Internal eye: inside sensor beside nozzle, it could use for online print also.
- ③External eye: connect external eye through interface to start printing.
- ④Automatic print: no need any trig condition, it will print automatically.

#### 2. Speed: when use in online printing, adjust speed to fit conveyor speed.

'0' means fastest. When machine speed is too fast, character will be too narrow. Then need to make speed value bigger. When machine speed is too low, character will be too wide. Then need to make speed value smaller..

#### 3. Delay: means the time from system receive print signal to start print. '0' is the minimum

#### 4. Direct: direction of printing. Normal, X Reverse, Y Reverse and XY Reverse.

#### 5. Spray Mode: Left nozzle or right nozzle means two lines of pinhole on the cartridge nozzle. Left line is left nozzle, right line is right nozzle. When one of them gets wrong, can choose the other nozzle

#### 6. Sync Freq: when use machine by hand, sync Freq means width of character. When number gets larger, character will be wider.

#### 7. Gray: When number gets larger, character color will be darker.

#### 8. Use sync wheel: if use machine by hand, need tick this. If use machine as online printing, couldn't tick this.

## 5.2.2 DPI



DPI: X direction could up to 300 maximum.

Advanced: could set repeated printing as need.

## 6. Operating Procedures

- ① Turn on machine;
- ② Edit file (File - Edit Single File) and save it (File - Save);
- ③ Choose file need to print ( Cur File), message need print will show on main menu;
- ④ Choose correct ink cartridge and insert it in machine;
- ⑤ Click Print (Print will be red Printing) means to start printing;
- ⑥ Aim the printer at the object surface, press printing button on the handle and release it, then roll machine slightly from left to right on object surface;
- ⑦ Click Print again in the menu (it becomes white again), printing work is complete;
- ⑧ Turn off: Power - Shut down - OK - Press right side button;
- ⑨ Take out ink cartridge and cap it well.

Note: If you want change any parameter, please must stop printing first. When machine is in printing status, any operation will damage system.

## 7. Packing list

NO.	Items	Quantity
1	handheld inkjet printer	1
2	Charger	1
3	Spare parts bag	1