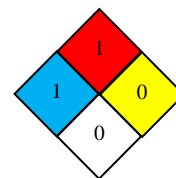


SAFETY DATA SHEET

Global Harmonized System



HMIS

SECTION 1 — CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identifier OLEIC ACID TROL699, TROL700, TROL700B, TROL700C, TROL700U, TROL710, TROL710B, TROL710D		[HMIS Classification] Health - 1 Flammability - 1 Physical Hazard - 0	
Product Use This product is commonly used in the production of soaps, emulsifiers, lubricants, carriers, and soap surfactants.			
Manufacturer's Name Twin Rivers Technologies		Supplier's Name Twin Rivers Technologies	
Street Address 780 Washington Street		Street Address 780 Washington Street	
City Quincy	Province MA	City Quincy	Province MA
Postal Code 02169	Emergency Telephone 617-413-5339	Postal Code 02169	Emergency Telephone 617-413-5339
Initial Date SDS Prepared Sept 25,2017	SDS Prepared By Twin Rivers Technologies		Phone Number 617-472-9200

SECTION 2 — HAZARDS IDENTIFICATION

GHS – not a controlled product under Global Harmonized Systems

European Hazard Classification: This substance is not classified as dangerous according to Directive 67/548/EEC.

Potential Health Effects:

Eye - Accidental exposure to the eyes will cause only a mild but transient irritation.

Skin – Mild, primary skin irritation with prolonged or repeated contact.

Heated product may cause thermal burns if contacted.

Inhalation - Not applicable at ambient temperature. May elicit transient pulmonary irritation if inhaled.

Ingestion - May cause irritation of gastrointestinal tract.

If product is heated, vaporization can occur. Eye, skin, and upper respiratory irritation may occur.

Environmental Hazards: None identified.

SECTION 3 — COMPOSITION/INFORMATION ON INGREDIENTS

Substance/Preparation (mixture): Substance

Name	CAS No.	Wt/Wt %	EC No.	EC Symbols	EC R-phrases
Oleic Acid	112-80-1	70 - 100	2040071	Not applicable	Not applicable

And

Fatty Acids, C16-18 and C18 - unsatd.	67701-08-0	100	2669327	Not applicable	Not applicable
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Occupational exposure limits, if applicable, are listed in Section 8.

LC/LD50 information is listed in Section 11.

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SECTION 4 — FIRST AID MEASURES

Skin Contact:	Wash skin with soap and water upon contact. Remove contaminated clothing. If irritation develops, get medical attention. Wash clothing before reuse.
Eye Contact:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Ingestion	If swallowed, do not induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

SECTION 5 - FIRE FIGHTING MEASURES

- Extinguishing media: SMALL FIRES: Use CO₂ or dry chemical.
 LARGE FIRES: Use foam.
 - Unsuitable extinguishing media: Do not use water as an extinguishing media.
 - Flash Point and method: ~356° F (>180° C) ASTM D 92
 - Explosive limits in air:
 Upper: Not available
 Lower: Not available
 - Auto-ignition temperature: Not available
 - Sensitivity to mechanical impact/static discharge: Not available
 - Special Protective Equipment: Wear self-contained breathing apparatus and full protective clothing.
 - Other Fire Fighting Considerations: Cool containers with flooding quantities of water until well after fire is out.
 - Exposure hazards: Does not decompose up to 400° F (204° C). Thermal decomposition or burning may produce carbon monoxide and/or carbon dioxide.
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SECTION 6 - ACCIDENTAL RELEASE MEASURES

- Personal Precautions: An appropriate NIOSH/MSHA approved respirator should be used if a mist, vapor or dust is generated. Wear suitable gloves and eye/face protection. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
- Environmental Precautions: Minimize contamination of drains, surface and ground waters.
- Procedures for Spill/Leak Clean-up: Sweep or shovel solids. For liquid spills, neutralization is not required. Contain spill. Absorb or cover with dry earth, sand or other noncombustible material and transfer to containers for disposal. Dispose as any grease or oily material in compliance with Federal, State, and/or Local requirements.

Refer to Section 8 for additional personal protection information.

Refer to Section 13 for disposal considerations.

SECTION 7 - HANDLING AND STORAGE

- Handling: Handle in accordance with good hygiene and safety procedures. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.
 Since empty containers contain product residue, follow all hazard warnings and precautions even after container is emptied. Keep away from sources of ignition.
- Storage: Keep away from possible contact with incompatible substances.
 Store in acid resistant vessels such as stainless steel, aluminum, or steel coated with resin lining such as Lithcote LC-19 or Kanigen.
 Do not store near sources of ignition.
- Specific use(s): Follow bulk handling and storage procedures as noted above.

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Refer to Section 6 for clean-up of spillages.
Refer to Section 13 for disposal considerations.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

- General Precautions: Good industrial hygiene should be followed.
Avoid breathing (heated) vapors. Avoid eye and skin contact.
- Exposure Limit Values: Not established.
- Exposure Controls:
 - Engineering Controls: Ventilation: Local exhaust - preferred
Mechanical - may be necessary if working at elevated temperatures or in enclosed areas.
 - Personal Protective Equipment:
 - Eye - Goggles or face shield with goggles, dependent upon potential exposure
 - Skin - Protective gloves: Rubber or plastic
Dependent upon degree of potential exposure, additional personal protective equipment may be required, such as chemical boots and full protective clothing.
 - Inhalation - None required for ambient temperature, although an appropriate NIOSH/MSHA approved air-purifying respirator should be used if a mist, vapor or dust is generated. A NIOSH/MSHA approved self-contained breathing apparatus or air-supplied respirator is recommended if the concentration exceeds the capacity of cartridge respirator.
WARNING: Air purifying respirators do not protect workers in oxygen-deficient atmospheres.
 - Other Controls: Boots, eye wash fountain, safety shower, apron, protective clothing.
- Environmental Exposure Controls: Contact Twin Rivers Technologies Community information.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

- General Information:
 - Physical State @ 72° F (22° C): Liquid
 - Appearance: Water white to yellowish
 - Odor: Musty, fatty
 - Odor Threshold: Not available
- Important health, safety and environmental information:
 - pH: 3 - 4
 - Boiling point/Boiling range: 464° F (240° C) @ 15 mm Hg
 - Flash Point & Method: ~356° F (>180° C) ASTM D 92
 - Flammability (solid, gas): Not available
 - Explosive properties: Not available
 - Oxidizing properties: Not available
 - Vapor pressure: @ 212° F (100° C) <0.75 mm Hg
 - Relative density: ~0.84 @ 75/25° C
 - Freezing point: Not available
 - Solubility:
 - Water solubility: Negligible @ 72° F (22° C)
 - Fat solubility (solvent-oil to be specified): Not available
 - Partition coefficient: n-octanol/water: Not available
 - Viscosity: Not available
 - Vapor density: Not available
 - Evaporation Rate (nBuOAc=1): Not available
 - Explosive Limits: Not available
 - Auto ignition temperature: Not available

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Coefficient of water/oil distribution: Not available

SECTION 10 - STABILITY AND REACTIVITY

- Stability: Stable under normal operational conditions.
 - Conditions to Avoid: Not available
 - Materials to Avoid: Strong oxidizing agents.
 - Hazardous Decomposition Products: Does not decompose up to 400° F (204° C). Thermal decomposition or burning may produce carbon monoxide and/or carbon dioxide.
 - Hazardous Polymerization: Will not occur.
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SECTION 11 - TOXICOLOGICAL INFORMATION

	Palmitic Acid	Stearic Acid	
IRRITATION DATA:			
Eye, rabbit	Not irritating	Not irritating	
Skin, rabbit	Not irritating	Not irritating** 500 mg/24H MOD*	
Skin, human	75 mg/3D-I MLD	75 mg/3D-I MLD	
ACUTE TOXICITY:	Palmitic Acid	Stearic Acid	Myristic acid
Oral, rat LD50	>10 gm/kg	>10 gm/kg	> 10 gm/kg

SECTION 12 - ECOLOGICAL INFORMATION

Eco toxicity:

Fishes	Palmitic Acid	Stearic Acid
Goldfish (lethal dose)	11 mg/l (sodium salt)	14 mg/l (sodium salt)
Red killifish 96h LD50	150 mg/l (sodium salt)	125 mg/l (sodium salt)

Aquatic Invertebrates

Daphnia magna: Palmitic and stearic acids; not acutely toxic to Daphnia Magna at concentrations within its aqueous solubility (water hardness of 215 & 54 mg/L CaCO₃).

Algae	Palmitic Acid	Stearic Acid
Scenedesmus subspicatus EC50	Not available	> 1016 mg/l
Scenedesmus subspicatus NOEC	Not available	> 1016 mg/l

Biodegradation

Sodium stearate: 89% in 28 days "Sealed Vessel Test" (Modified Sturm Test)

SECTION 13 - DISPOSAL CONSIDERATIONS

DISPOSAL IS TO BE PERFORMED IN COMPLIANCE WITH ALL FEDERAL, STATE/PROVINCIAL AND LOCAL REGULATIONS. Do not dispose of via sinks, drains or into the immediate environment.

Contaminated packaging: Observe local regulations.

SECTION 14 - TRANSPORT INFORMATION

U.S. DOT: Not regulated for transport
Not classified in RID/ADR - ADNR - IMDG - ICAO/IATA - DGR

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SECTION 15 - ADDITIONAL REGULATORY INFORMATION

INVENTORY STATUS:

INVENTORY STATUS:

Octadecanoic acid TSCA, EINECS, DSL, AUSTRALIA, KOREA, ENCS, PHILIPPINES, CHINA

TRT1, TRT1655, TRT1618, TRT1855 WGK water endangering nwg, non-hazardous to waters class is based on the computation rule of VwVwS Annex 4 for mixtures.

EC LABELING AND CLASSIFICATION:

This product is not classified as dangerous according to Directive 67/548/EEC.

Canada

HAZARDOUS INGREDIENTS- WHMIS (Canadian Workplace Hazardous Materials Information System)

This product when tested as a whole is not a controlled substance within the meaning of the Hazardous Products Act.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

SECTION 16 - OTHER INFORMATION

EUROPE

This product safety data sheet was prepared in compliance with 2001/58/EC.

References: RTECS ACCESSION NUMBER RT4550000 – Palmitic acid
 *RTECS ACCESSION NUMBER WI2800000 – Stearic acid
 RTECS ACCESSION NUMBER QH4375000 – Myristic acid

**Acute toxicity and irritation studies on a series of fatty acids.

J. Am. Oil Chem. Soc., 56(1979), p. 760AK.

Verschueren. Handbook of environmental data on organic chemicals, 3rd ed. (1998).

The submission of the SDS may be required by law, but this is not an assertion that the substance is hazardous when used in accordance with proper safety practices and normal handling procedures. Data supplied are for use only in connection with occupational safety and health.

The information contained herein has been compiled from sources considered by Twin Rivers Technologies to be dependable and is accurate to the best of the Company's knowledge. The information relates to the specific product designated herein, and does not relate to use in combination with any other material of any other process. Twin Rivers Technologies assumes no responsibility for injury to the recipient or third persons, or for any damage to any property resulting from misuse of the controlled product.

This Safety Data Sheet complies with OSHA/EPA/EU Standards and Requirements

CHEMTREC (24HR Emergency Telephone), call: 1-800-424-9300
International CHEMTREC, call: 1-703-527-3887

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