



BauscherHepp



Sustainability and  
Corporate Practices

## Porcelain

Bauscher is dedicated to innovation and sustainability. To reduce waste, our porcelain is made of just a few **natural raw materials** and all **ceramic waste is recycled**.

For new installations, we offer a choice of standard or bulk packaging for our porcelain, **cutting down on extra packaging** and labor.



In our factories, we have installed energy efficient kilns that **lower energy consumption** by a third and reduce CO2 emissions. These changes and more are why we're the first in the global porcelain industry to be certified according to ISO 14001 and ISO 50001: international standards for **environmental and energy management** systems.

All of our decorated porcelain projects are tested and **compliant with Prop 65**, meaning they are free of carcinogenic materials.



An internal recycling process and the latest kiln technologies have decreased water and energy consumption in our factories by more than 20 percent over the last 15+ years.

Our factories work with a social services company that creates jobs for adults with cognitive or physical disabilities to package their porcelain.



## Metal



proHeq is committed to the environment. Both its WMF and Hepp brands are replacing their plastic bags with recyclable paper ones for all of their cutlery, **reducing their plastic consumption by 40%**.

Emsa's Zero Granule Waste Initiative prevents plastic particulates from being released into the environment during the production process.



18/10 Stainless Steel is rustproof, acid-resistant, unbreakable, easy to clean. Its **extreme durability** means metal pieces last longer, and don't have to be replaced as often, cutting down on unnecessary waste!

Items are packed disassembled in order to cut down on excessive, bulky packaging.



## Glass

Luigi Bormioli's Sustainability Committee comprises members from the main corporate areas, working to plan and implement company-wide **sustainability initiatives**.



Typically glass manufacturing requires a great deal of water, but Luigi Bormioli's dedicated **water recirculation systems** dramatically reduce water consumption by approximately 50%!



The use of **electric furnaces** in Luigi Bormioli's factory has reduced as much CO2 as would be processed by **850,000 trees** and 100% of the glass broken during manufacturing is **recycled**, saving raw materials and energy.

Vidivi is made with 100% recyclable, lead free soda lime glass.



# Full Range Catalogs



Bauscher



Hepp



WMF



Playground



Studio Raw  
Customized



Studio Raw  
Premium



Luigi Bormioli



MyGlassStudio



ViDiVi



Dalebrook  
Tableware



Dalebrook Buffet &  
Retail Display



Dalebrook  
OMNI



VENTA



Senior Dining &  
Care



Touch Free



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