

Micro Perf, Cut & Crease Multi-Tool Combo

Includes Complete Multi-Tool & Fast Fit Creasing to fit 30mm exit shaft

Stock Code: **MT-04/COMBO**



Contents of Combo Kit



Perforating Parts



Cutting Parts



Creasing Cassette Parts

Contents of Package

- 1 x Male Blade Holder (MT-BH-04/30):**
used to hold the perforating blade whilst material is fed through
- 2 x Black Gripper Band (M-51):**
used to feed and support material through device
- 1 x Extraction Tool:**
used to change rubber grippers and creasing ribs from Male Blade Holder

Perforating Components

- 2 x Female Nylon Sleeve Holders (CP-AP-NSH/30):**
used to secure nylon during perforating and kiss-cutting process
- 1 x Black Nylon Sleeve (CP-NY/SL-30):**
used on light weight stocks (65-250/280gsm), allow sufficient blade pressure onto nylon sleeve (for perforating and kiss-cutting only)
- 1 x Blue Nylon Sleeve (CP-NY/SL-30-B):**
used on heavier stocks (250-280gsm upwards), allowing sufficient blade pressure onto nylon sleeve

Perforating Blades:

- 17 TPI (**MPB-17/30MM**) (250/280-350gsm)
- Blue Nylon Sleeve**
- 17 TPI (**MPB-17/30MM**) (170-250/280gsm)
- Black Nylon Sleeve
- 25 TPI (**MPB-25/30MM**) (100-170gsm)
- Black Nylon Sleeve
- 52 TPI (**MPB-52/30MM**) (65-100gsm)
- Black Nylon Sleeve
- 12 TPI (**MPB-12/30MM**) (optional)
- 72 TPI (**MPB-72/30MM**) (optional)

Cutting Components

- 2 x Cutting Bosses (CB-30-01):**
used to aid cutting, producing scissor effect as material is fed through device (for slitting only)
- 2 x Cutting Knives (CK-30-01):**
(52.85mm Outer Diameter) used for trimming on normal stock
- Kiss-Cutting Blade (CK-30-02):**
(50.35mm Outer Diameter **optional**) used for kiss-cutting applications
- Long Cutting Knives (CK-30-03):**
(56.00mm Outer Diameter **optional**) used for trimming on heavy stock

- 2 x Blue Gripper Band (M-62):**
used to feed and support material through device during edge trimming only

- 1 x Waste Stripper (TWS-ID/MBO30-5):**
acts as waste deflector preventing waste material wrapping around machine shaft; width options include:
5mm Width (**TWS-ID/MBO30-5**)
4mm Width (**TWS-ID/MBO30-4**) **optional**
3mm Width (**TWS-ID/MBO30-3**) **optional**

Creasing Components

- 1 x Male Creasing Component (M):**
contains the split gripper crease ribs
- 1 x Female Creasing Component (F):**
(with bearing) contains grooves in which material is pressed
- 2 x Orange Gripper Crease (M-109):**
used to crease material weight between 100-200gsm
- 2 x Blue Gripper Crease (M-110):**
used to crease material weight between 200-270gsm
- 2 x Yellow Gripper Crease (M-106):**
used to crease material weight between 250-350gsm

Shaft Size: **30mm Exit Shaft**
Outer Diameter: **50mm**

Additional Information

To add the creasing cassette simply remove the largest black spacer on the blade holder and slide on the creasing rib cassette.

The creasing unit is supplied with a bearing female.



Crease & Perf



Crease & Cut



Tech 119 (Blade Holder) and 273 (Nylon Sleeve Holder) Tech 270 (creasing bearing female)